



QualityDecoral® Gold



**QualityDecoral® Gold
è un marchio registrato
nel 2012 che attribuisce
alle finiture Decoral®
un'altissima resistenza
agli agenti atmosferici.**



QUALITYDECORAL® GOLD



Le materie prime

La serie di prodotti **Qualitydecoral® Gold** è realizzata con **prodotti vernicianti di classe 2** (serie DS 04XX S, DS 07XX S, Mirror XXX S e MirrorL XXX S) e **film sublimatici hyper-durabili** (serie 8XXXX/YY L4).

Le prime, preparate combinando speciali resine di natura poliuretaniche ed innovative combinazioni di assorbitori UV, garantiscono un'elevata resistenza agli agenti atmosferici (calore ed umidità) ed all'esposizione ai raggi solari, principali responsabili del degrado dei prodotti vernicianti.

Il miglioramento ottenuto utilizzando i film sublimatici hyper-durabili (serie 8XXXX/YY L4) è legato all'impiego di selezionati cromofori sublimatici ad elevata purezza.

L'uso combinato di queste innovative materie prime permette di raggiungere una maggiore durabilità verso gli agenti atmosferici altrimenti non raggiungibile con le comuni materie prime reperibili sul mercato, che normalmente vengono utilizzate nel processo di sublimazione (prodotti standard).

LE FINITURE



I test

Test di esposizione naturale che sottopongono i campioni al clima caldo, umido ed all'alto irraggiamento UV del sud della Florida permettono ai laboratori r&d di prevedere fedelmente la durabilità dei manufatti. Nello specifico **tutti i nuovi abbinamenti, che entrano a far parte della serie Qualitydecoral® Gold, sono stati esposti continuativamente per 36 mesi, secondo la ISO 2810 (ASTM G7-2013), al clima severo del sud della Florida.**

Le esposizioni naturali vengono condotte in Florida, presso il sito espositivo della **Atlas Weathering Service, dove il clima è estremamente caldo umido e ad alto irraggiamento UV.**

I campioni testati

Le seguenti immagini evidenziano l'elevata durabilità degli abbinamenti ottenuti dalla combinazione di prodotti vernicianti Superdurabili e film Hyperdurabili.

Si noti come per tutti i campioni la differenza tra la parte superiore (mascherata: non esposta agli agenti atmosferici) e la parte inferiore costantemente colpita dai raggi solari sia minima. Il degrado estremamente ridotto rientra nei valori imposti dai capitolati internazionali.

QualityDecoral Gold® certified finishings

Powder Coating	Heat Transfer Film	ID Test Report
DS-0401S	82505/06 L4	TR-QDG-01-2016
DS-0402S	81501/02 L4	TR-QDG-02-2016
DS-0402S	81406/01 L4	TR-QDG-19-2016
DS-0402S	81406/11 L4	TR-QDG-20-2016
DS-0402S	81416/01 L4	TR-QDG-21-2016
DS-0402S	81601/06 L4	TR-QDG-22-2016
DS-0402S	82103/01 L4	TR-QDG-23-2016
DS-0402S	82501/05 L4	TR-QDG-24-2016
DS-0402S	82502/01 L4	TR-QDG-25-2016
DS-0402S	82506/02 L4	TR-QDG-26-2016
DS-0402S	81502/02 L4	TR-QDG-51-2016
DS-0402S	82118/01 L4	TR-QDG-52-2016
DS-0402S	82503/12 L4	TR-QDG-53-2016
DS-0402S	82602/04 L4	TR-QDG-54-2016
DS-0403S	81401/01 L4	TR-QDG-27-2016
DS-0403S	81401/11 L4	TR-QDG-28-2016
DS-0403S	81802/02 L4	TR-QDG-29-2016
DS-0403S	81802/21 L4	TR-QDG-30-2016
DS-0403S	82301/02 L4	TR-QDG-31-2016
DS-0403S	82505/01 L4	TR-QDG-32-2016
DS-0403S	82503/04 L4	TR-QDG-55-2016
DS-0403S	82507/01 L4	TR-QDG-56-2016
DS-0403S	82601/01 L4	TR-QDG-57-2016
DS-0406S	81401/01 L4	TR-QDG-58-2016
DS-0406S	81001/09 L4	TR-QDG-59-2016
DS-0421S	81403/01 L4	TR-QDG-03-2016
DS-0421S	81403/02 L4	TR-QDG-04-2012
DS-0421S	81304/01 L4	TR-QDG-60-2016
DS-0421S	81412/03 L4	TR-QDG-61-2016
DS-0421S	81441/01 L4	TR-QDG-62-2016
DS-0421S	82308/21 L4	TR-QDG-63-2016
DS-0421S	82505/02 L4	TR-QDG-64-2016
DS-0421S	82531/02 L4	TR-QDG-65-2016
DS-0425S	82503/07 L4	TR-QDG-66-2016
DS-0426S	82507/07 L4	TR-QDG-149-2024
DS-0426S	82512/02 L4	TR-QDG-150-2024
DS-0426S	82602/08 L4	TR-QDG-151-2024
DS-0430S	82102/01 L4	TR-QDG-05-2016
DS-0430S	82103/01 L4	TR-QDG-06-2016
DS-0430S	82505/06 L4	TR-QDG-07-2016
DS-0439S	81412/04 L4	TR-QDG-67-2016
DS-0439S	82118/02 L4	TR-QDG-68-2016
DS-0439S	82301/02 L4	TR-QDG-69-2016
DS-0442S	81412/03 L4	TR-QDG-70-2016
DS-0442S	82531/01 L4	TR-QDG-71-2016
DS-0442S	82602/02 L4	TR-QDG-72-2016
DS-0457S	82118/02 L4	TR-QDG-73-2016
DS-0706S	81001/09 L4	TR-QDG-08-2016

NEW
NEW
NEW

DS-0706S	81403/01 L4	TR-QDG-94-2024	NEW
DS-0706S	81412/05 L4	TR-QDG-95-2024	NEW
DS-0706S	81413/03 L4	TR-QDG-96-2024	NEW
DS-0706S	81701/01 L4	TR-QDG-97-2024	NEW
DS-0706S	81704/01 L4	TR-QDG-98-2024	NEW
DS-0706S	82001/03 L4	TR-QDG-99-2024	NEW
DS-0706S	82203/03 L4	TR-QDG-100-2024	NEW
DS-0706S	82502/13 L4	TR-QDG-101-2024	NEW
DS-0706S	82504/01 L4	TR-QDG-102-2024	NEW
DS-0706S	82504/02 L4	TR-QDG-103-2024	NEW
DS-0706S	82504/03 L4	TR-QDG-104-2024	NEW
DS-0706S	82505/01 L4	TR-QDG-105-2024	NEW
DS-0706S	82508/05 L4	TR-QDG-106-2024	NEW
DS-0706S	82515/01 L4	TR-QDG-107-2024	NEW
DS-0706S	86010/56 L4	TR-QDG-108-2024	NEW
DS-0708S	85001/02 L8	TR-QDG-74-2016	
DS-0708S	82501/15 L8	TR-QDG-75-2016	
DS-0708S	82505/10 L8	TR-QDG-76-2016	
DS-0716S	82103/01 L4	TR-QDG-09-2016	
DS-0716S	82102/01 L4	TR-QDG-33-2016	
DS-0716S	82501/05 L4	TR-QDG-34-2016	
DS-0716S	82502/01 L4	TR-QDG-35-2016	
DS-0716S	82506/02 L4	TR-QDG-36-2016	
DS-0716S	82507/01 L4	TR-QDG-37-2016	
DS-0716S	81502/02 L4	TR-QDG-77-2016	
DS-0721S	81403/01 L4	TR-QDG-10-2016	
DS-0721S	81403/02 L4	TR-QDG-11-2016	
DS-0721S	82117/02 L4	TR-QDG-78-2016	
DS-0721S	81304/01 L4	TR-QDG-79-2016	
DS-0721S	81412/03 L4	TR-QDG-80-2016	
DS-0721S	81441/01 L4	TR-QDG-81-2016	
DS-0721S	82308/21 L4	TR-QDG-82-2016	
DS-0721S	82505/02 L4	TR-QDG-83-2016	
DS-0721S	82531/02 L4	TR-QDG-84-2016	
DS-0721S	81001/03 L4	TR-QDG-109-2024	NEW
DS-0721S	81402/02 L4	TR-QDG-110-2024	NEW
DS-0721S	81414/10 L4	TR-QDG-111-2024	NEW
DS-0721S	81415/02 L4	TR-QDG-112-2024	NEW
DS-0721S	81416/01 L4	TR-QDG-113-2024	NEW
DS-0721S	81421/08 L4	TR-QDG-114-2024	NEW
DS-0721S	81430/10 L4	TR-QDG-115-2024	NEW
DS-0721S	81430/11 L4	TR-QDG-116-2024	NEW
DS-0721S	81436/02 L4	TR-QDG-117-2024	NEW
DS-0721S	81704/01 L4	TR-QDG-118-2024	NEW
DS-0721S	81816/01 L4	TR-QDG-119-2024	NEW
DS-0721S	82103/01 L4	TR-QDG-120-2024	NEW
DS-0721S	82117/12 L4	TR-QDG-121-2024	NEW
DS-0721S	82502/02 L4	TR-QDG-122-2024	NEW
DS-0725S	82503/07 L4	TR-QDG-85-2016	
DS-0725S	81406/04 L4	TR-QDG-123-2024	NEW
DS-0731S	82513/11 L8	TR-QDG-124-2024	NEW
DS-0733S	81301/03 L4	TR-QDG-12-2016	

DS-0733S	81802/02 L4	TR-QDG-38-2016	
DS-0733S	81802/21 L4	TR-QDG-39-2016	
DS-0733S	82301/02 L4	TR-QDG-40-2016	
DS-0733S	82505/01 L4	TR-QDG-41-2016	
DS-0734S	82501/15 L8	TR-QDG-13-2016	
DS-0734S	81304/02 L8	TR-QDG-125-2024	NEW
DS-0734S	82501/15 L8	TR-QDG-126-2024	NEW
DS-0734S	82505/10 L8	TR-QDG-127-2024	NEW
DS-0739S	82301/02 L4	TR-QDG-15-2016	
DS-0739S	82503/09 L4	TR-QDG-86-2016	
DS-0739S	81412/04 L4	TR-QDG-87-2016	
DS-0739S	81001/01 L4	TR-QDG-128-2024	NEW
DS-0739S	81403/01 L4	TR-QDG-129-2024	NEW
DS-0739S	81441/01 L4	TR-QDG-130-2024	NEW
DS-0742S	81412/03 L4	TR-QDG-88-2016	
DS-0742S	82531/01 L4	TR-QDG-89-2016	
DS-0742S	82602/02 L4	TR-QDG-90-2016	
DS-0742S	81407/01 L4	TR-QDG-131-2024	NEW
DS-0742S	81412/05 L4	TR-QDG-132-2024	NEW
DS-0742S	81416/01 L4	TR-QDG-133-2024	NEW
DS-0742S	82309/03 L4	TR-QDG-134-2024	NEW
DS-0745S	82513/04 L8	TR-QDG-14-2016	
DS-0753S	81412/03 L4	TR-QDG-135-2024	NEW
DS-0753S	81832/01 L4	TR-QDG-136-2024	NEW
DS-0753S	82304/02 L4	TR-QDG-137-2024	NEW
DS-0753S	82505/02 L4	TR-QDG-138-2024	NEW
DS-0753S	82531/02 L4	TR-QDG-139-2024	NEW
DS-0753S	86048/02 L4	TR-QDG-140-2024	NEW
DS-0755S	82105/01 L4	TR-QDG-141-2024	NEW
DS-0755S	82105/09 L4	TR-QDG-142-2024	NEW
DS-0772S	82308/17 L4	TR-QDG-91-2016	
DS-0772S	82531/02 L4	TR-QDG-92-2016	
DS-0772S	82602/02 L4	TR-QDG-93-2016	
DS-0772S	81803/01 L4	TR-QDG-143-2024	NEW
DS-0772S	81836/01 L4	TR-QDG-144-2024	NEW
DS-0772S	82203/02 L4	TR-QDG-145-2024	NEW
DS-0772S	82203/03 L4	TR-QDG-146-2024	NEW
DS-0772S	82504/02 L4	TR-QDG-147-2024	NEW
DS-0772S	82507/18 L4	TR-QDG-148-2024	NEW
DS-0775S	82502/12 L4	TR-QDG-16-2016	
DS-0804S	85001/01 L8	TR-QDG-42-2016	
Mirror-058S	85001/01 L8	TR-QDG-43-2016	
Mirror-058S	85001/02 L8	TR-QDG-44-2016	
Mirror-058S	85014/03 L8	TR-QDG-45-2016	
Mirror-073S	81401/01 L4	TR-QDG-18-2016	
Mirror-073S	85007/01 L4	TR-QDG-46-2016	
Mirror-073S	86048/02 L4	TR-QDG-47-2016	
MirrorBT-022S	85007/01 L4	TR-QDG-17-2016	
MirrorL-183S	86047/04 L4	TR-QDG-48-2016	
MirrorL-183S	86047/15 L4	TR-QDG-49-2016	
MirrorL-183S	86053/01 L4	TR-QDG-50-2016	



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24936
POWDER COATING: DS-0401S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **1,23**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 24994
POWDER COATING: DS-0401S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **2,81**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

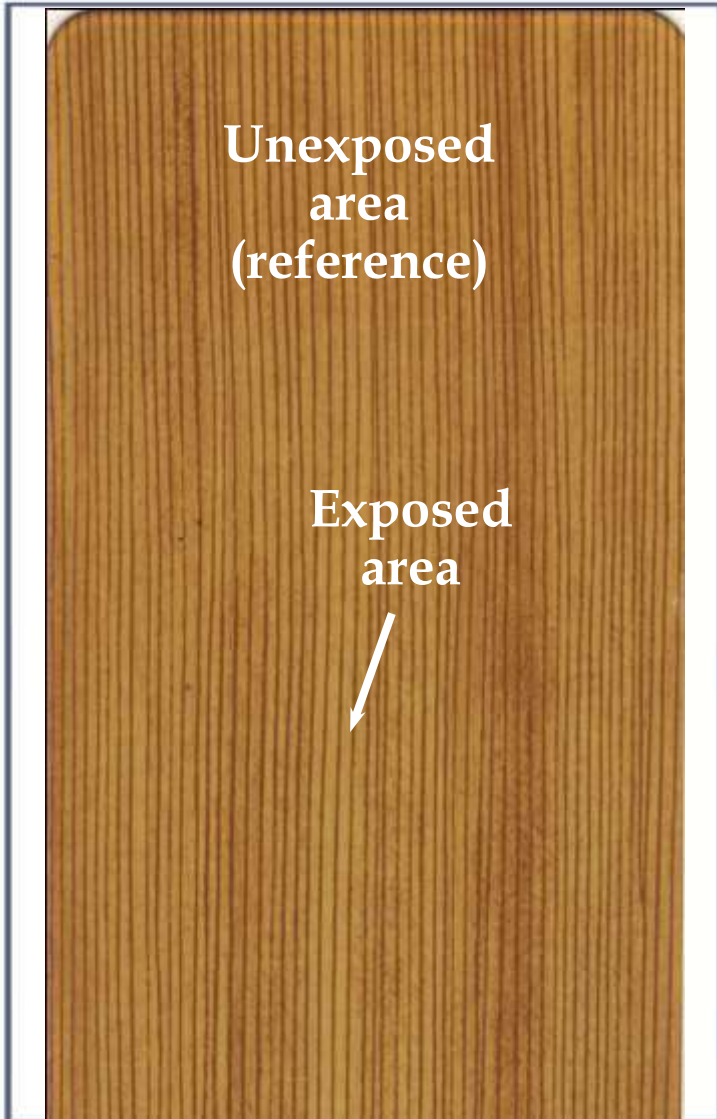
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

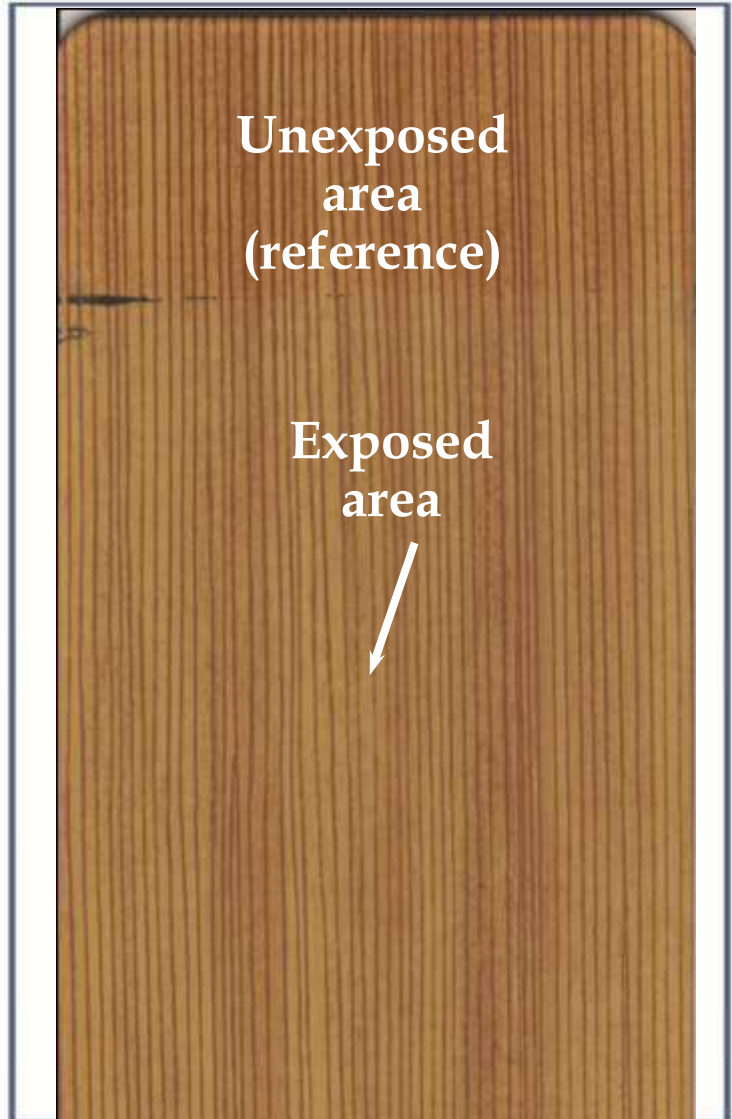
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24939
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81501/02 L4
Colour variation (ΔE): **1,24**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 24997
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81501/02 L4
Colour variation (ΔE): **2,67**
residual gloss: **92%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24941
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 0,85
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 24999
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 2,9
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



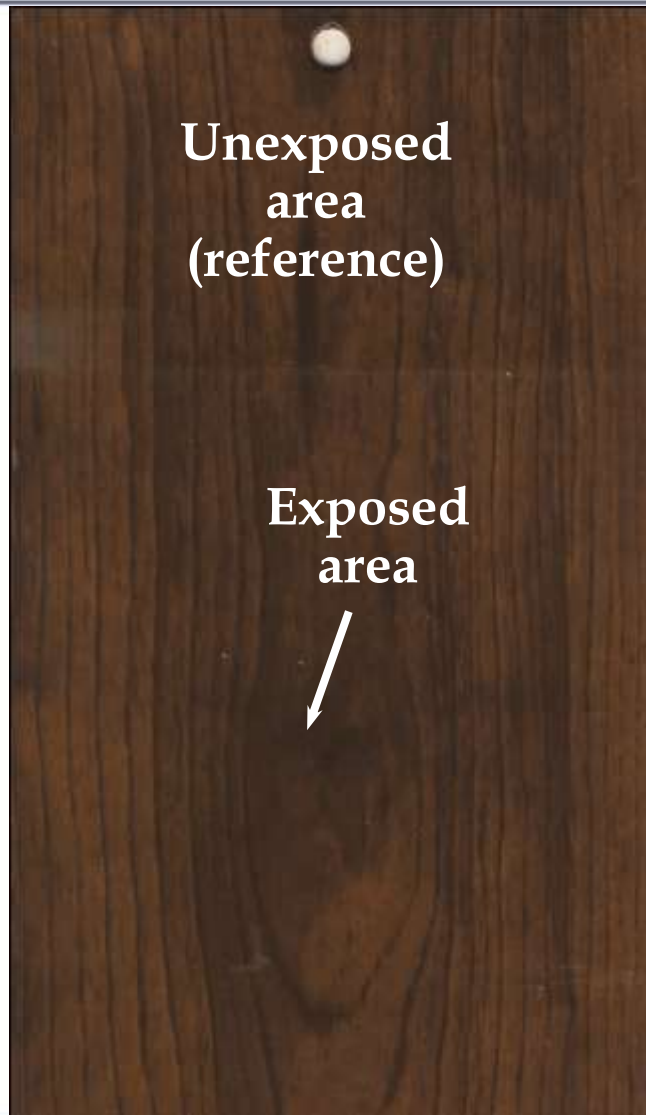
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



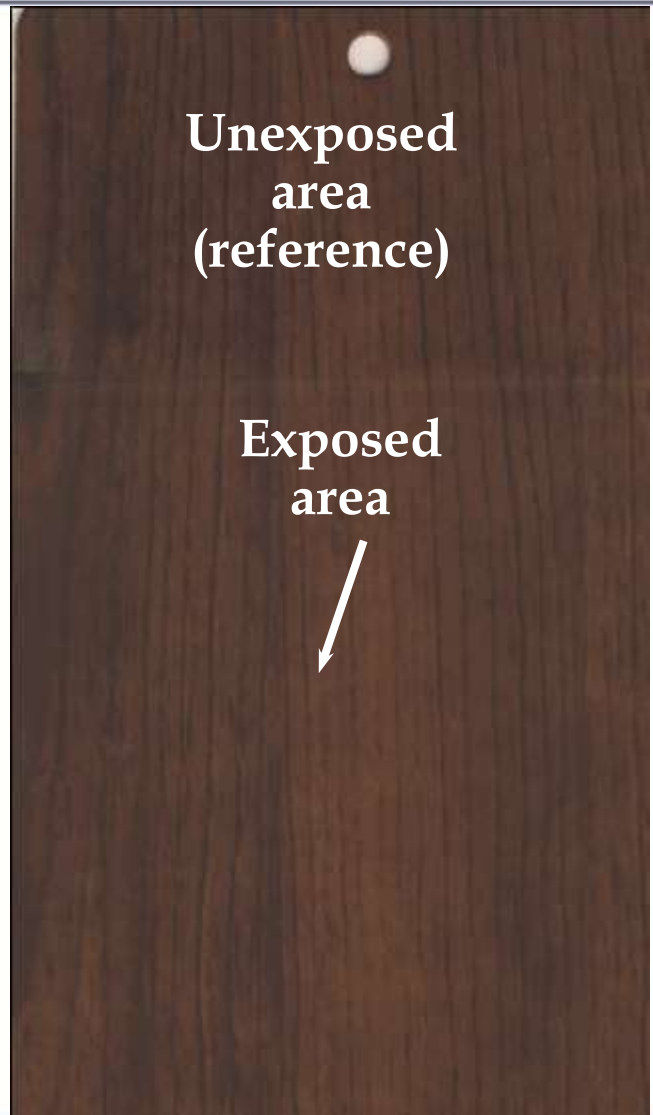
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24942
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): 0,61
residual gloss: 100%

Approved
combination:




LAB. ID NUMBER: 25000
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): 2,46
residual gloss: 100%

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

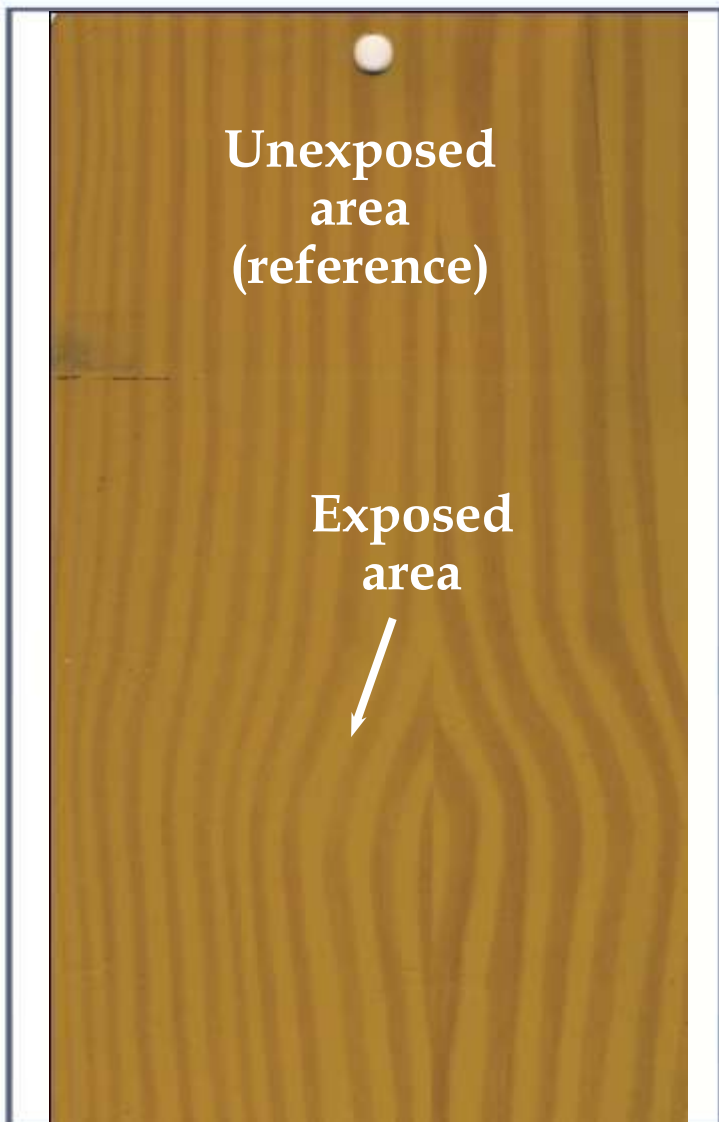
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

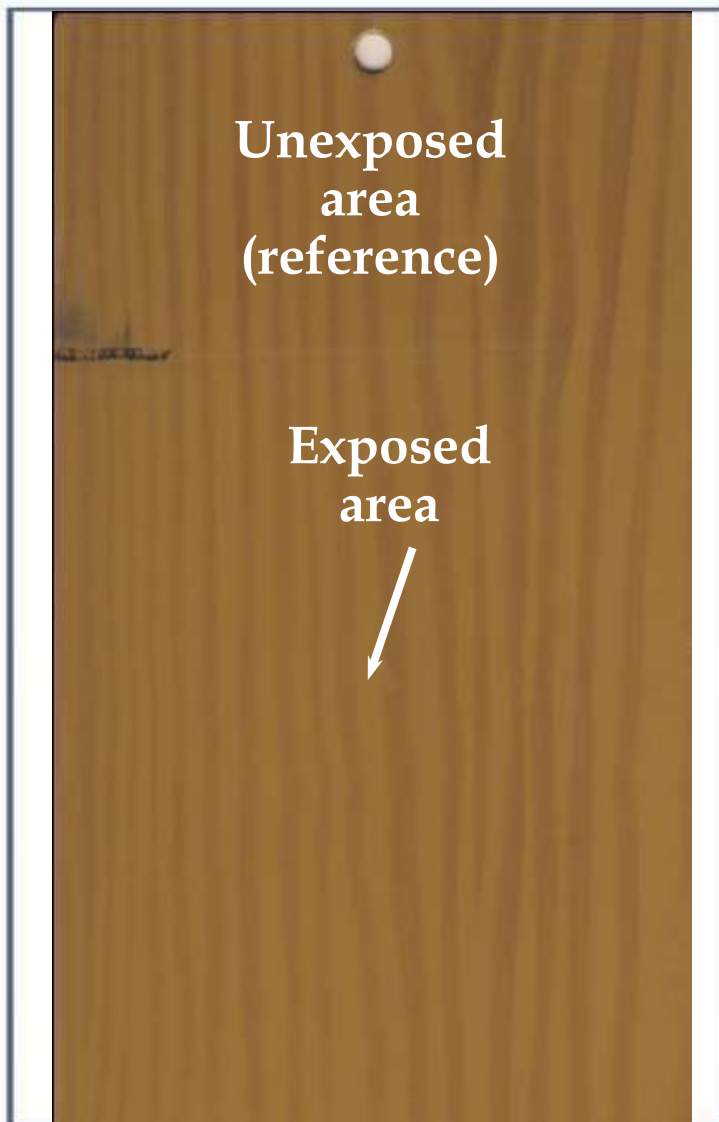
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**




LAB. ID NUMBER: 24943
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,43**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25001
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,45**
residual gloss: **94%**

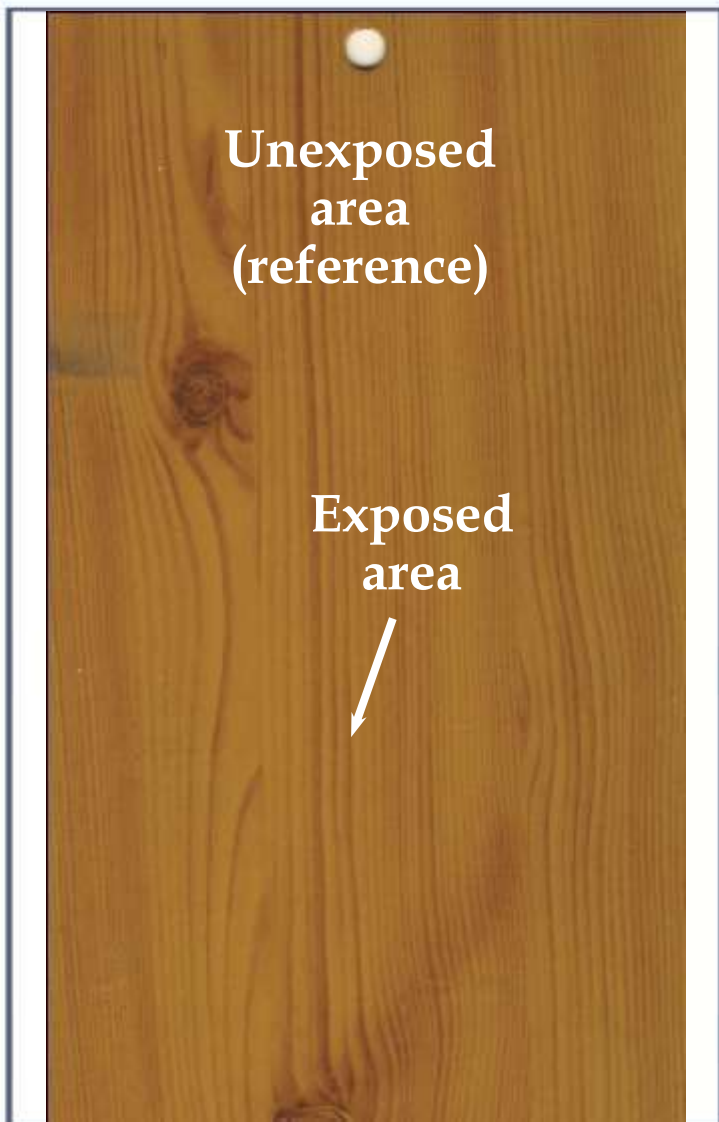
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

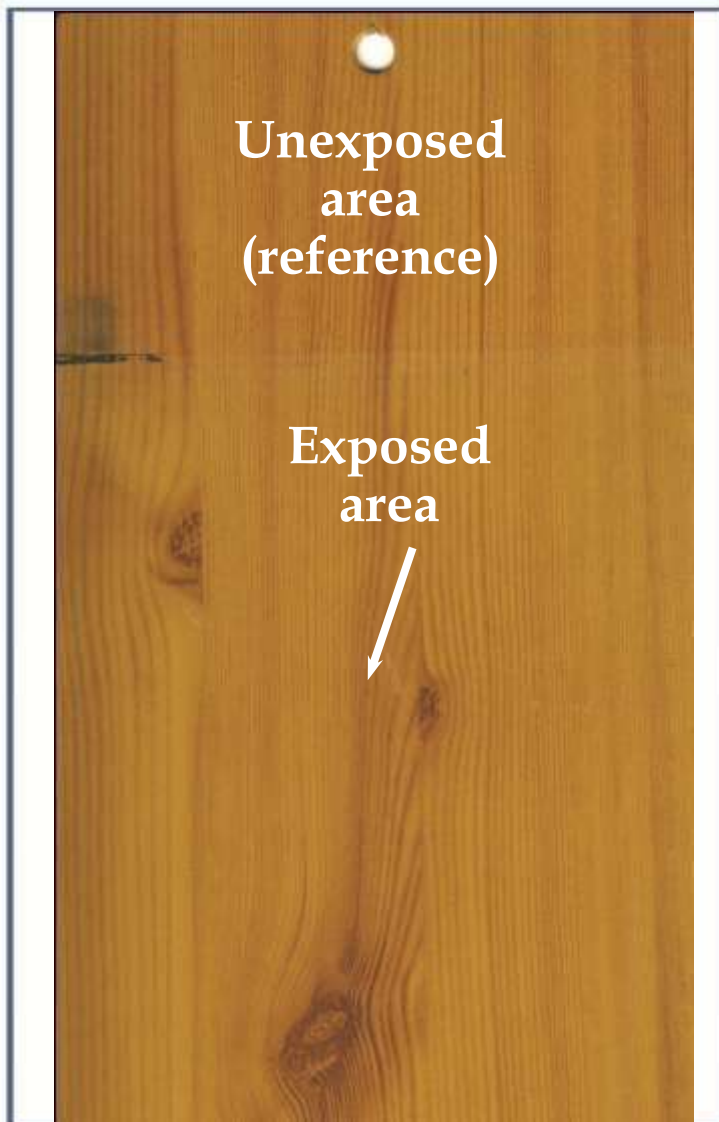
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24944
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 1,2
residual gloss: 97%

Approved
combination:


LAB. ID NUMBER: 25002
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 2,16
residual gloss: 94%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



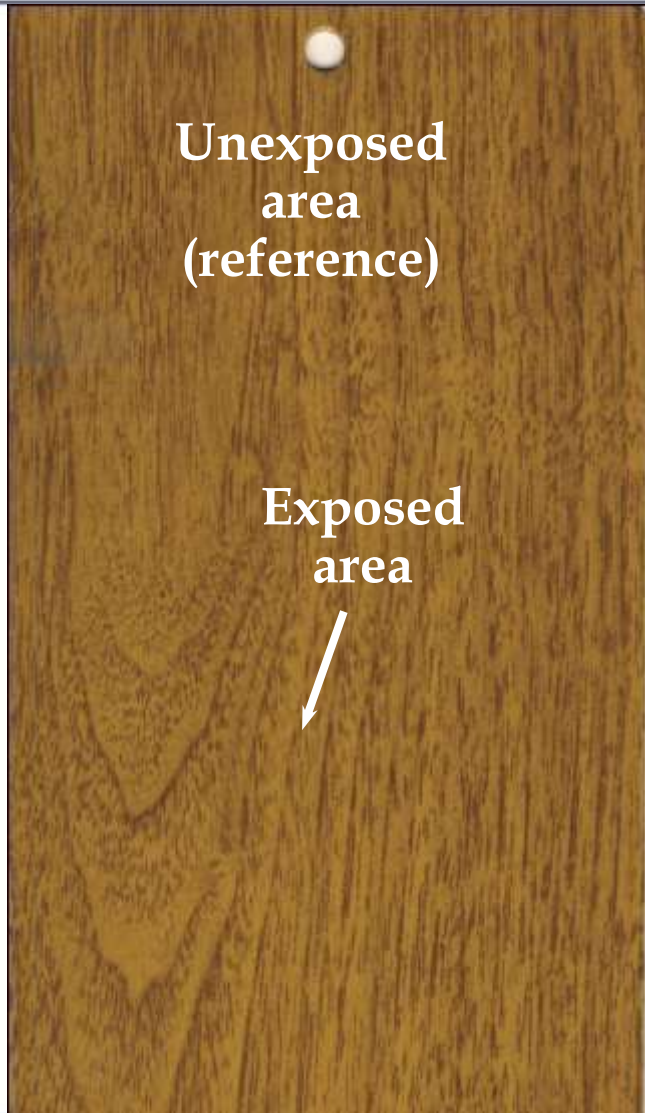
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24945
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **1,23**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25003
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **2,62**
residual gloss: **90%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24946
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): **1,03**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25004
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): **2,94**
residual gloss: **50%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24948
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **1,49**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 25006
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **2,61**
residual gloss: **57%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



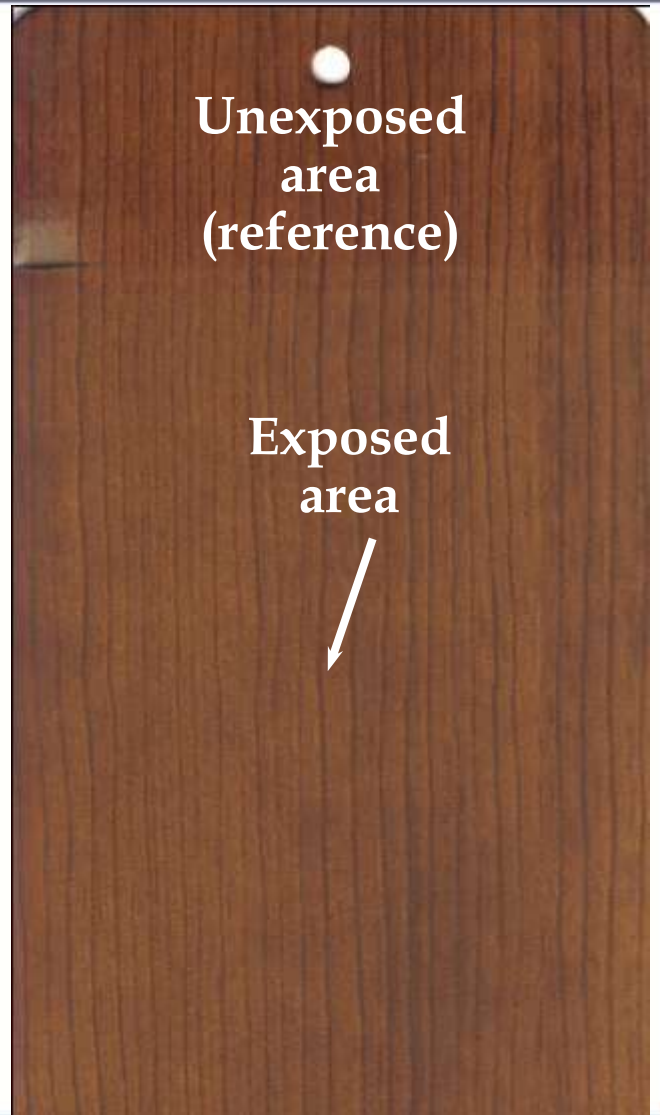
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24949
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 0,99
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 25007
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 2,36
residual gloss: 59%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24950
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): **1,16**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 25008
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): **2,93**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



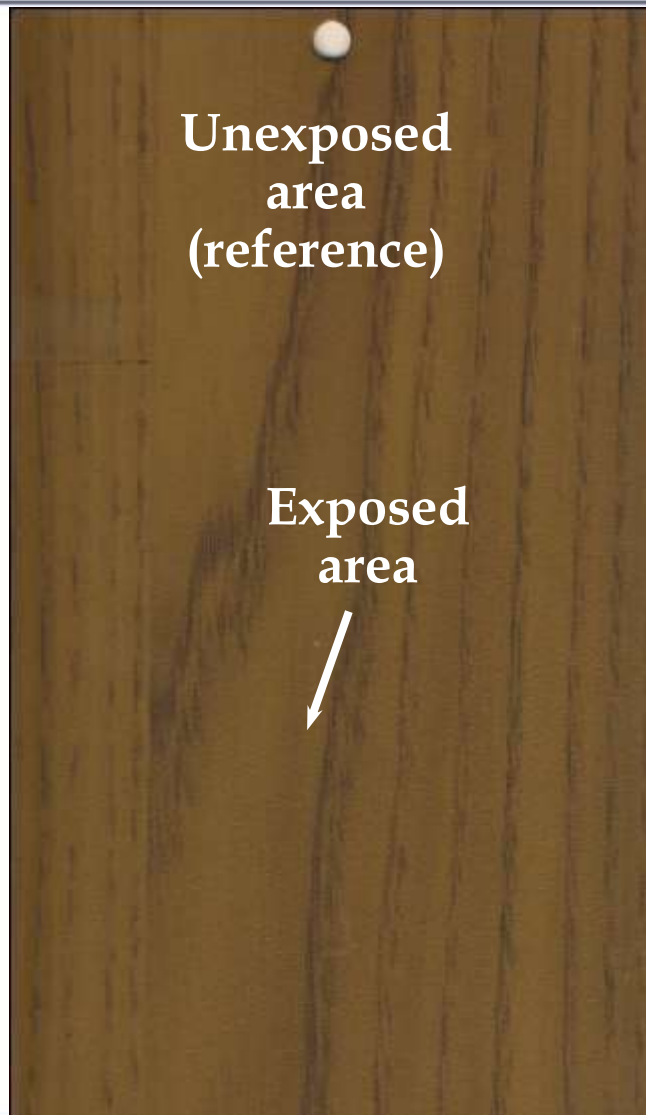
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24951
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81301/03 L4
Colour variation (ΔE): 1,06
residual gloss: 95%

Approved
combination:



LAB. ID NUMBER: 25009
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81301/03 L4
Colour variation (ΔE): 2,5
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

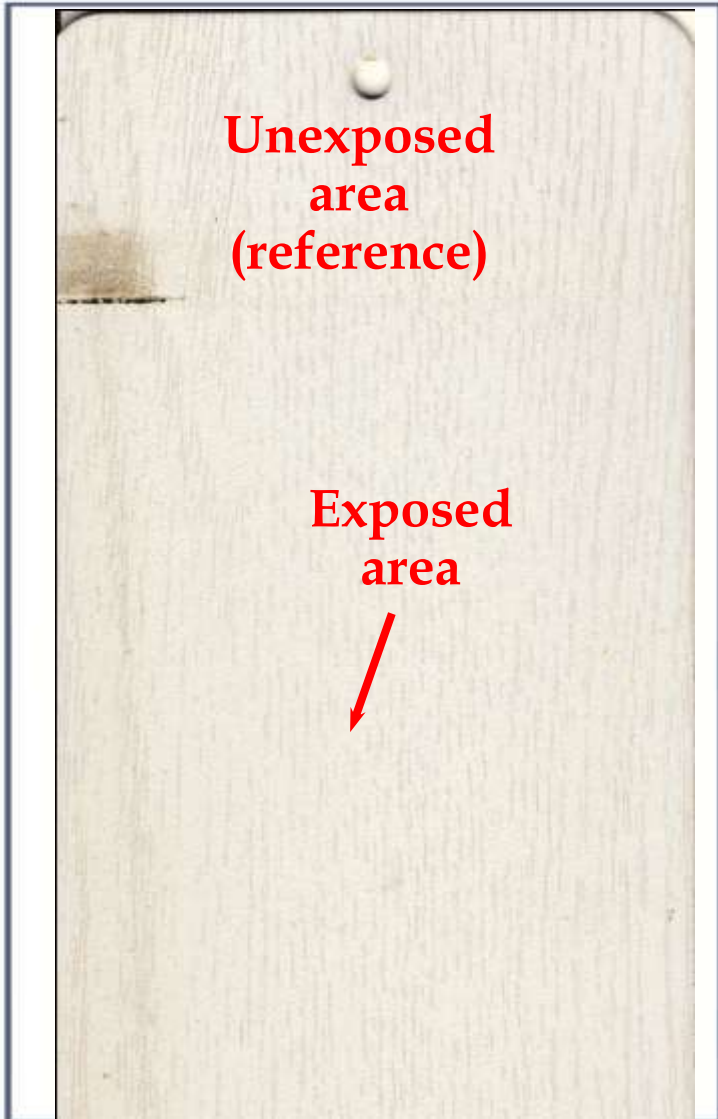
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

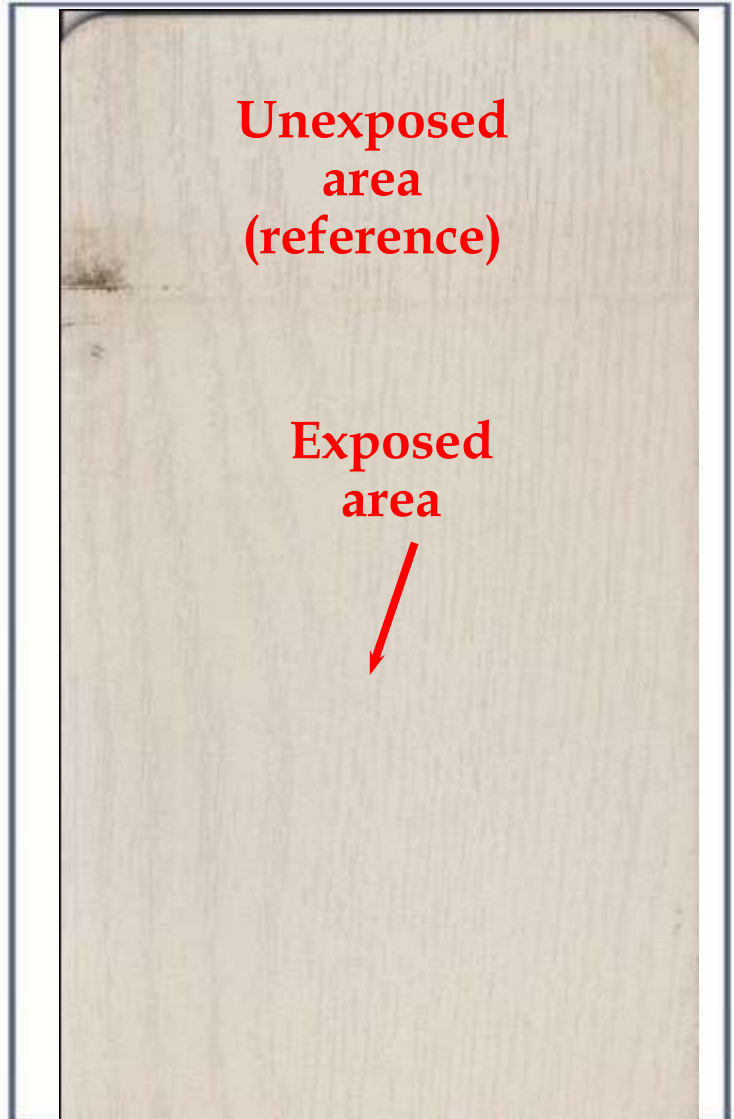
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24955
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,26
residual gloss: 92%

Approved
combination:


LAB. ID NUMBER: 25013
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,99
residual gloss: 70%

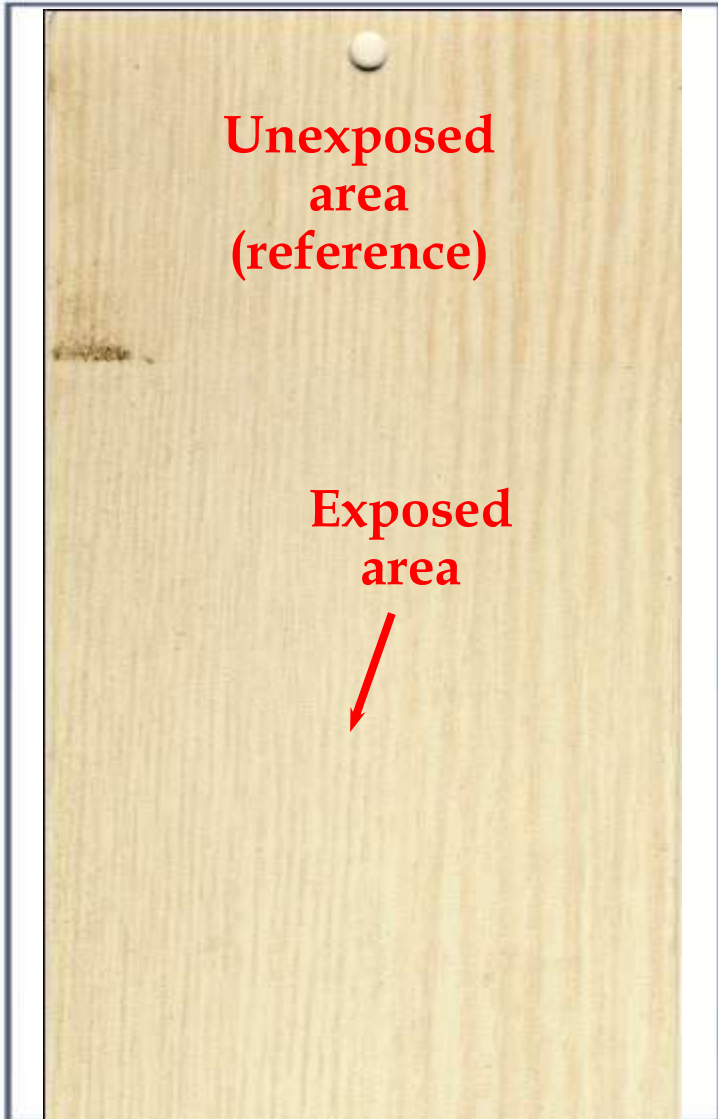
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

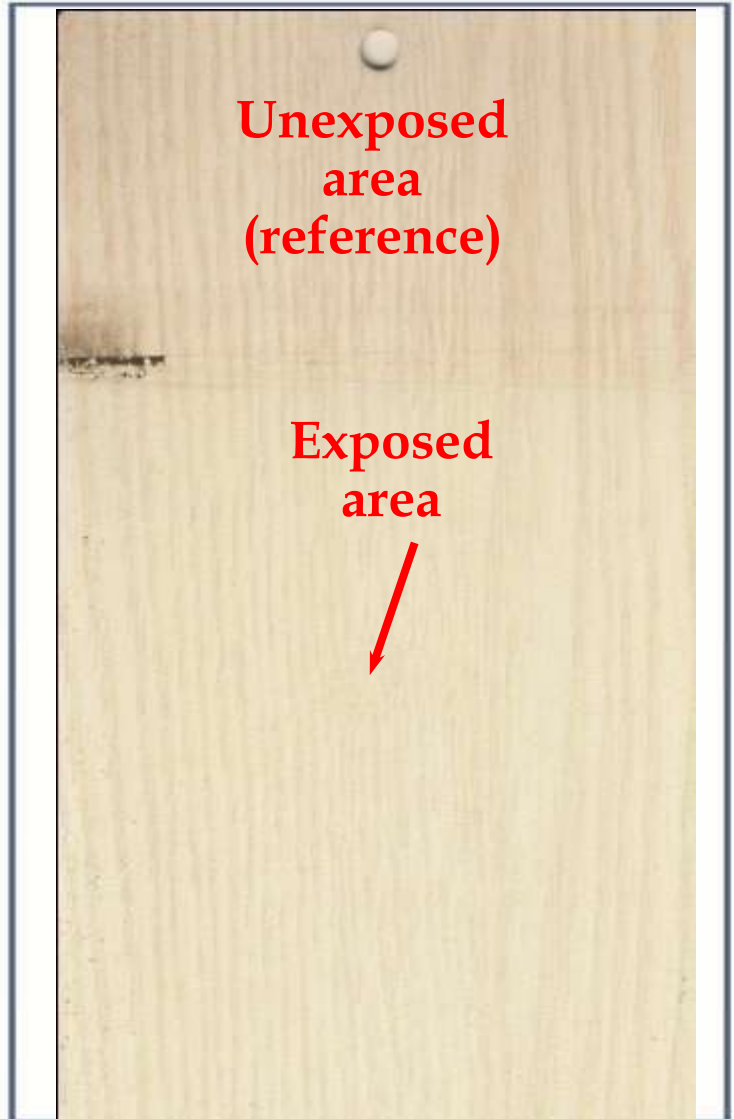
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24957
POWDER COATING: DS-0745S
HEAT TRANSFER FILM: 82513/04 L8
Colour variation (ΔE): **0,63**
residual gloss: **91%**

Approved
combination:


LAB. ID NUMBER: 25015
POWDER COATING: DS-0745S
HEAT TRANSFER FILM: 82513/04 L8
Colour variation (ΔE): **1,72**
residual gloss: **73%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



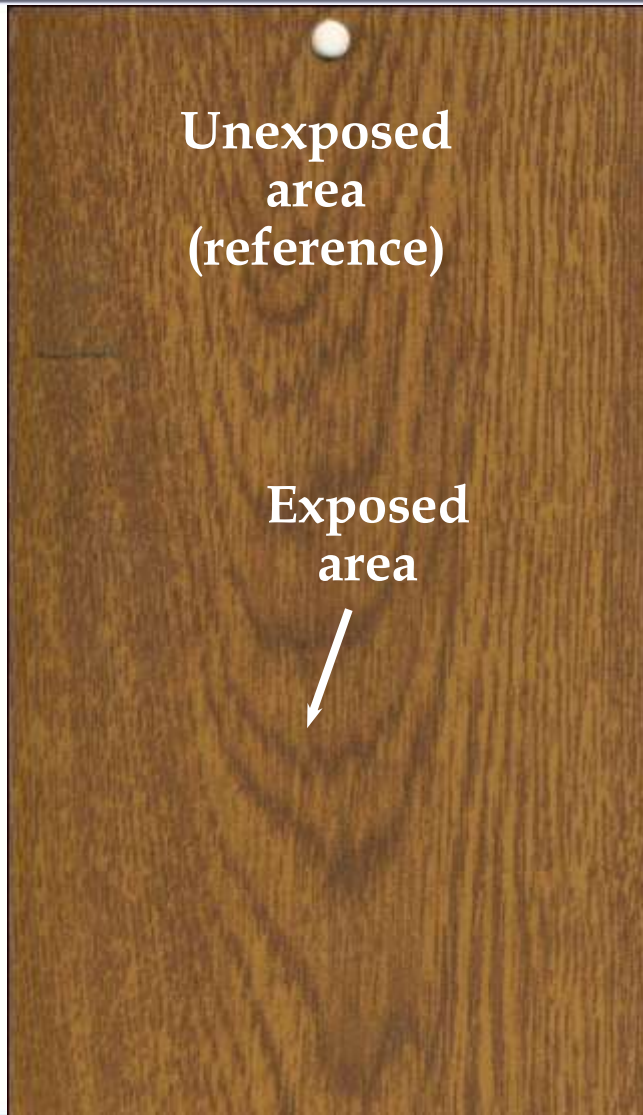
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24956
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **0,99**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25014
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **2,16**
residual gloss: **67%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24958
POWDER COATING: DS-0775S
HEAT TRANSFER FILM: 82502/12 L4
Colour variation (ΔE): **0,91**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25016
POWDER COATING: DS-0775S
HEAT TRANSFER FILM: 82502/12 L4
Colour variation (ΔE): **1,83**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24960
POWDER COATING: MirrorBT-022S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **1,74**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 25018
POWDER COATING: MirrorBT-022S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **2,57**
residual gloss: **75%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24961
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **0,52**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 25019
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,75**
residual gloss: **57%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



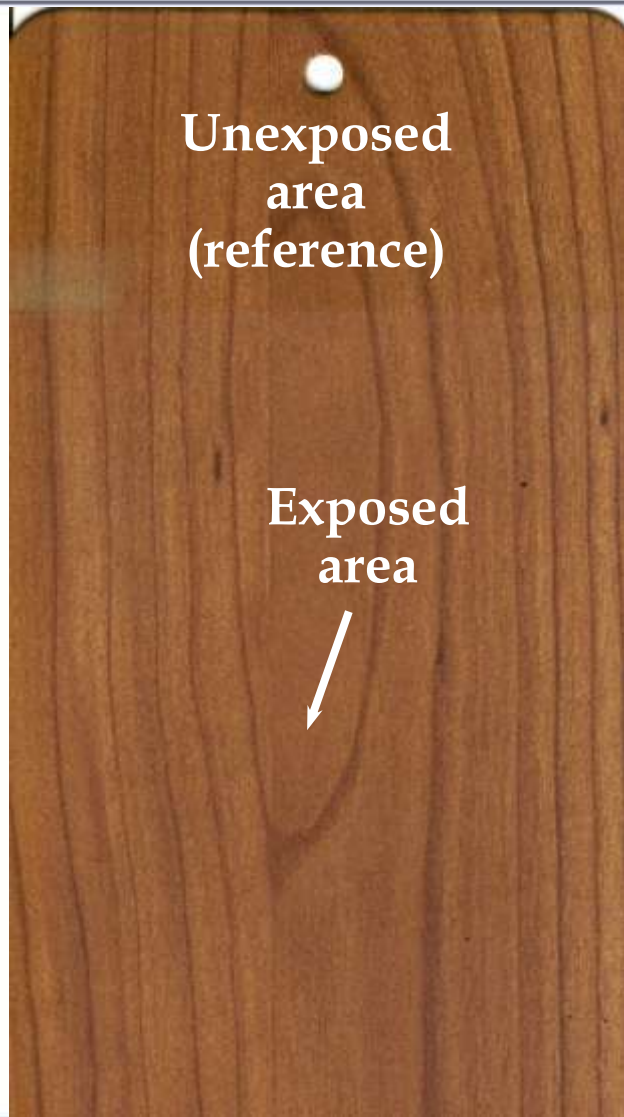
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25874
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/01 L4
Colour variation (ΔE): **1,47**
residual gloss: **99%**

Approved
combination:




LAB. ID NUMBER: 25979
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/01 L4
Colour variation (ΔE): **2,94**
residual gloss: **100%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

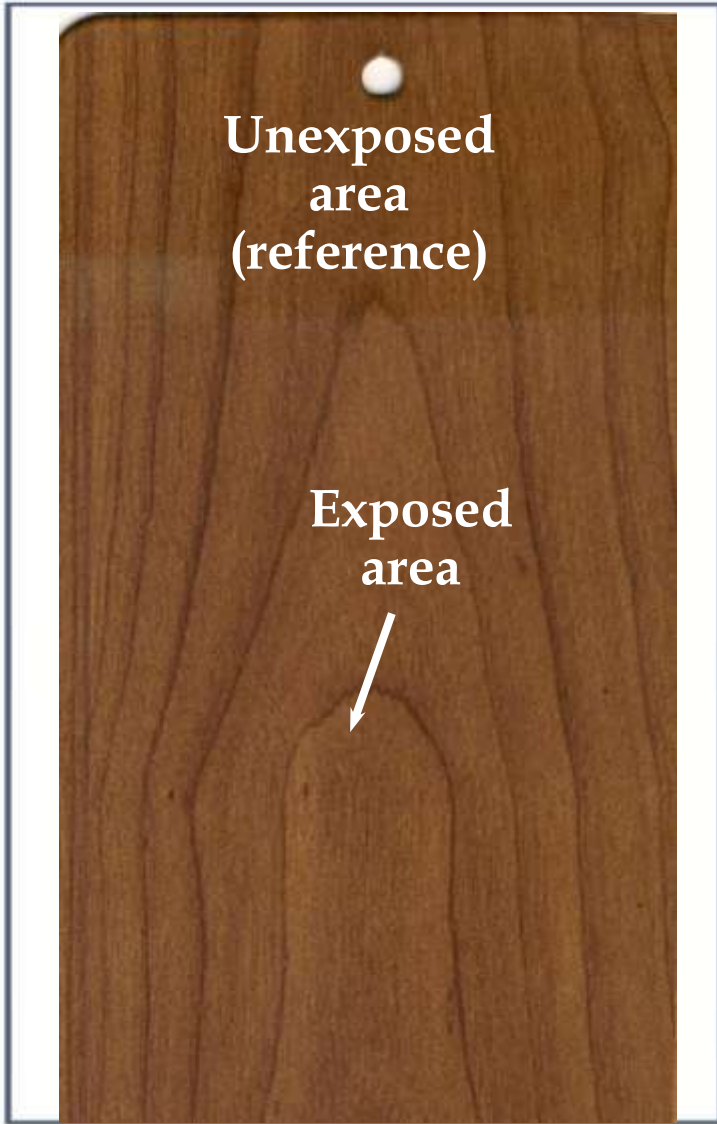
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 Florida
Test

 Total duration:
12 months

 From **22/06/2012** to **21/06/2013**



 Florida
Test

 Total duration:
36 months

 From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25875
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/11 L4
Colour variation (ΔE): 1,63
residual gloss: 98%

Approved
combination:


LAB. ID NUMBER: 25980
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/11 L4
Colour variation (ΔE): 2,8
residual gloss: 100%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



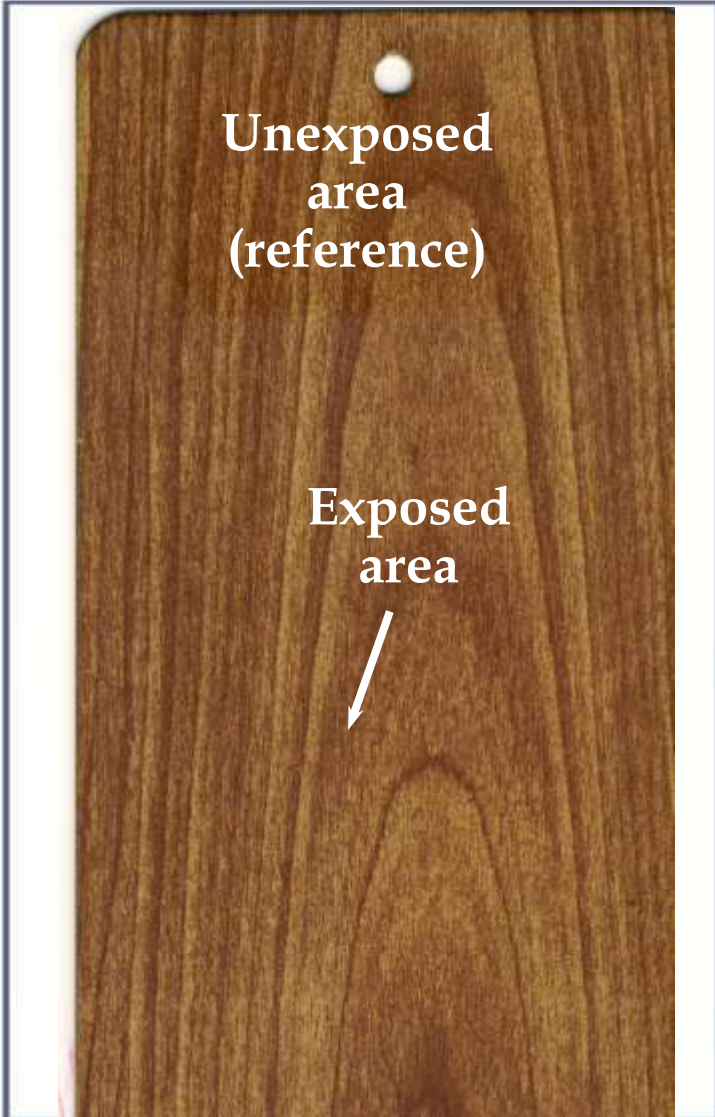
Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25876
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): **1,18**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25981
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): **2,99**
residual gloss: **99%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

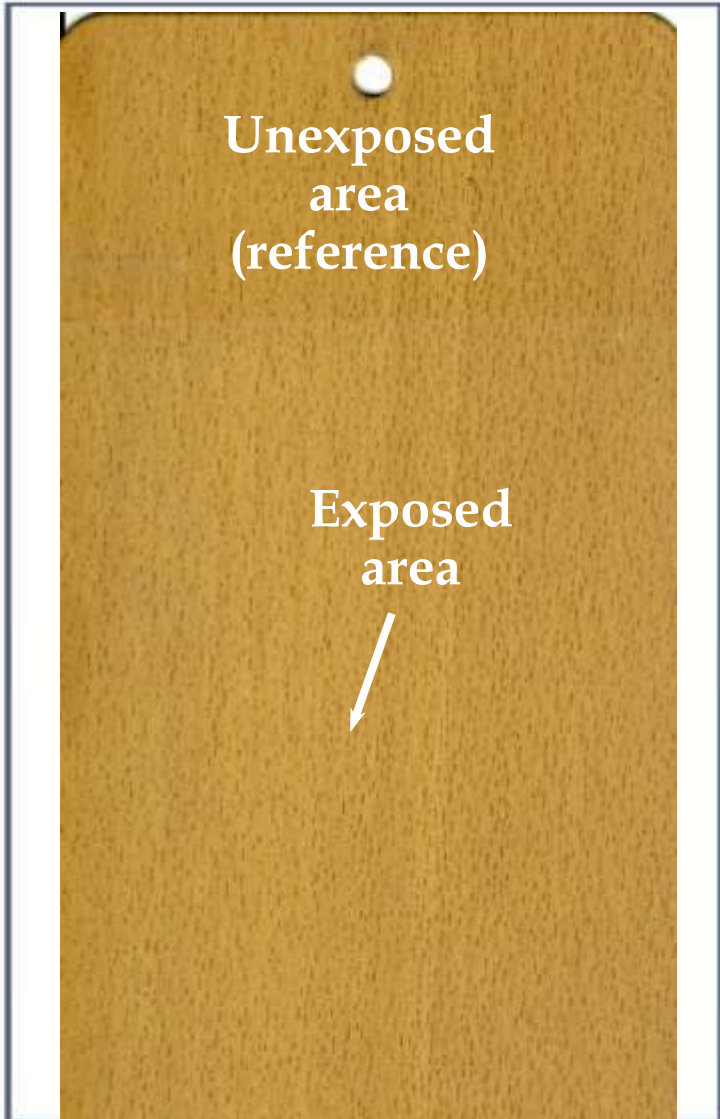
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25877
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81601/06 L4
Colour variation (ΔE): **0,92**
residual gloss: **99%**

Approved
combination:


LAB. ID NUMBER: 25982
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81601/06 L4
Colour variation (ΔE): **2,89**
residual gloss: **99%**

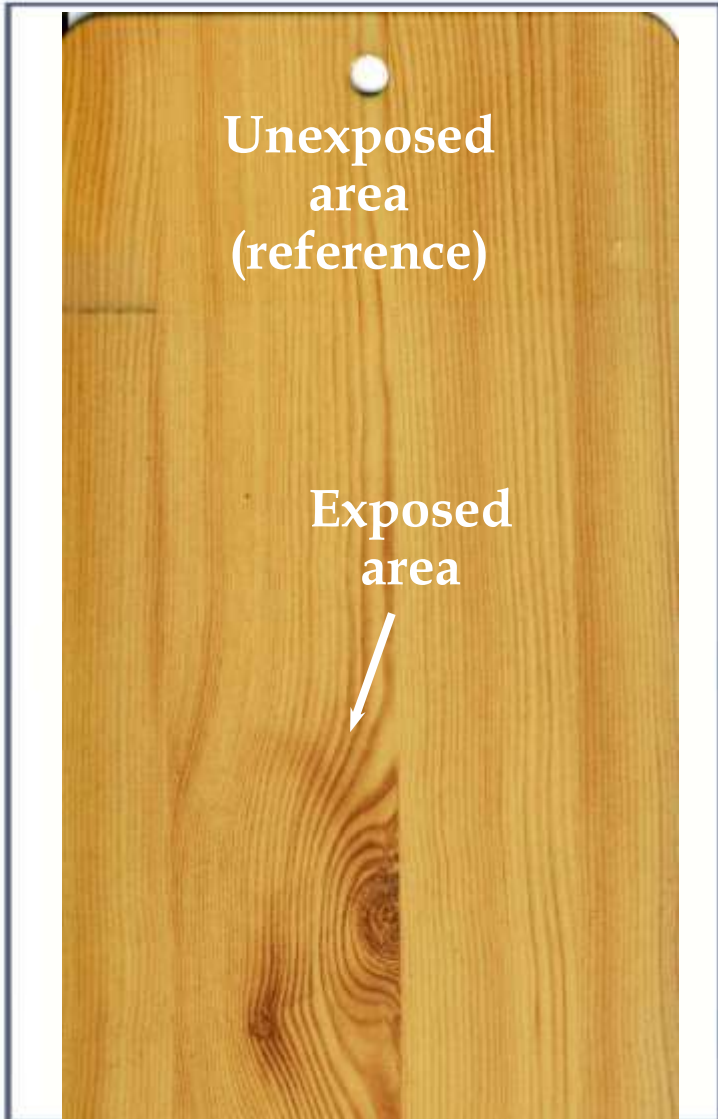
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

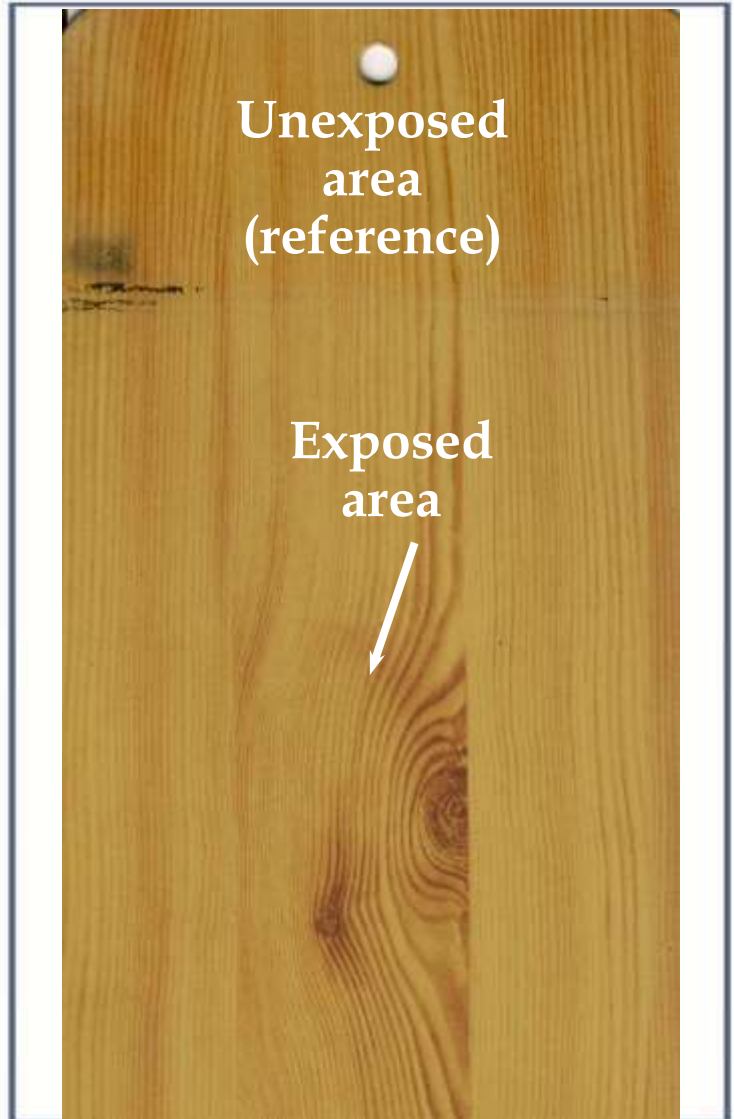
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25878
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **1,12**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 25983
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **2,87**
residual gloss: **100%**

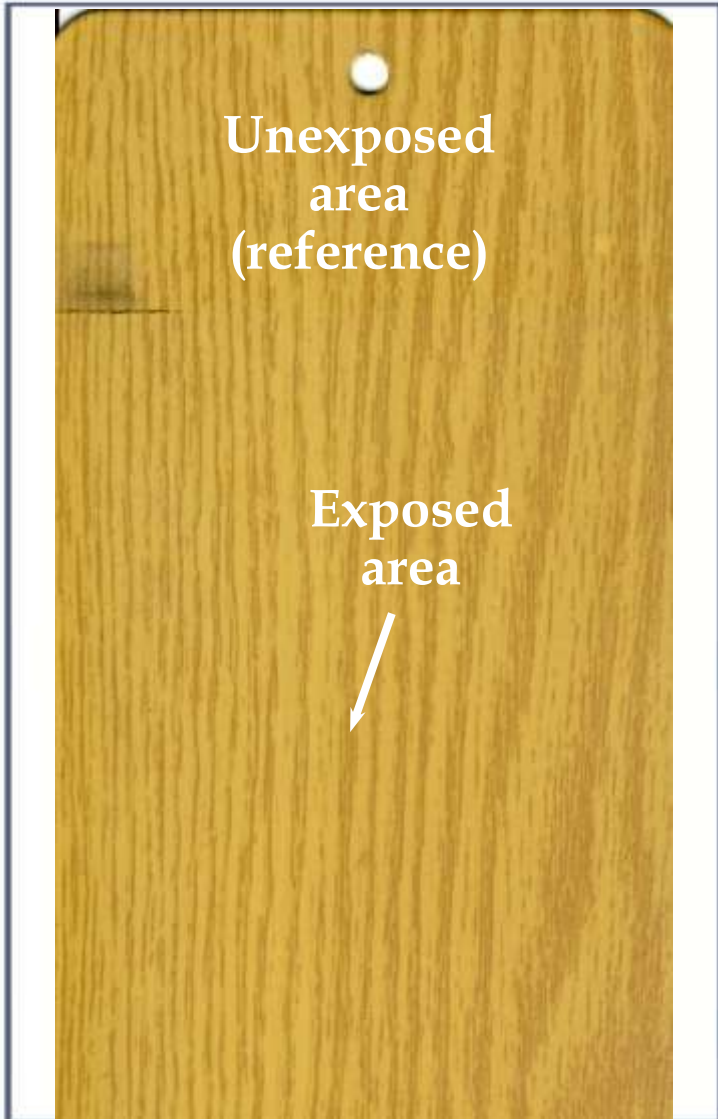
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25879
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **0,88**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 25984
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **1,97**
residual gloss: **86%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



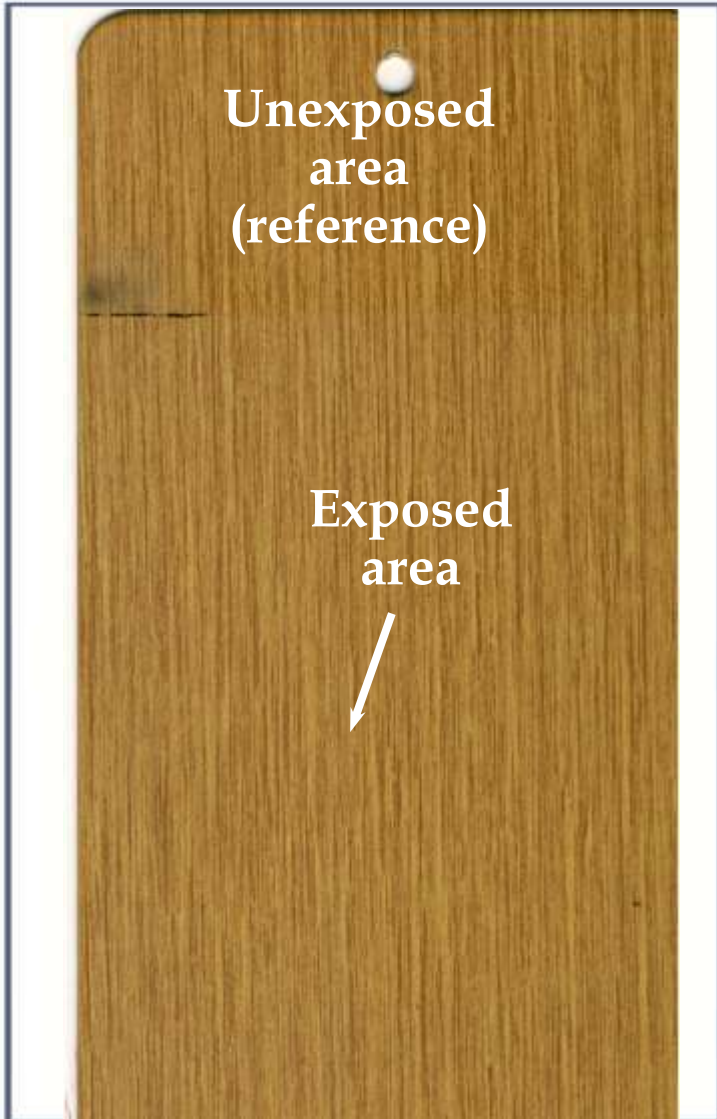
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



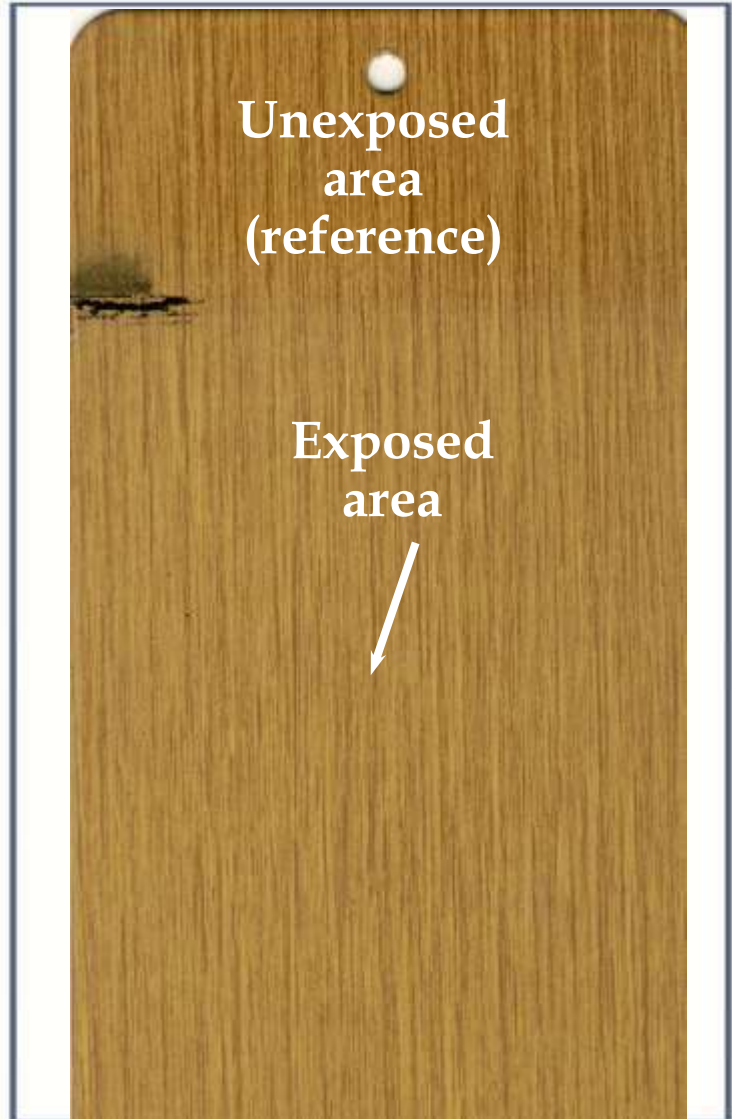
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25880
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): 0,76
residual gloss: 90%

Approved
combination:



LAB. ID NUMBER: 25985
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): 2,81
residual gloss: 85%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25881
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): 0,79
residual gloss: 91%

Approved
combination:



LAB. ID NUMBER: 25986
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): 2,56
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25882
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,48**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 25987
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **2,76**
residual gloss: **74%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25883
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/11 L4
Colour variation (ΔE): **1,51**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 25988
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/11 L4
Colour variation (ΔE): **3,01**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25884
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): 1,35
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 25989
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): 2,98
residual gloss: 50%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25885
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **1,38**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25990
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **2,92**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25886
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **1,18**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25991
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **2,96**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25887
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 1,35
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 25992
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 2,93
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

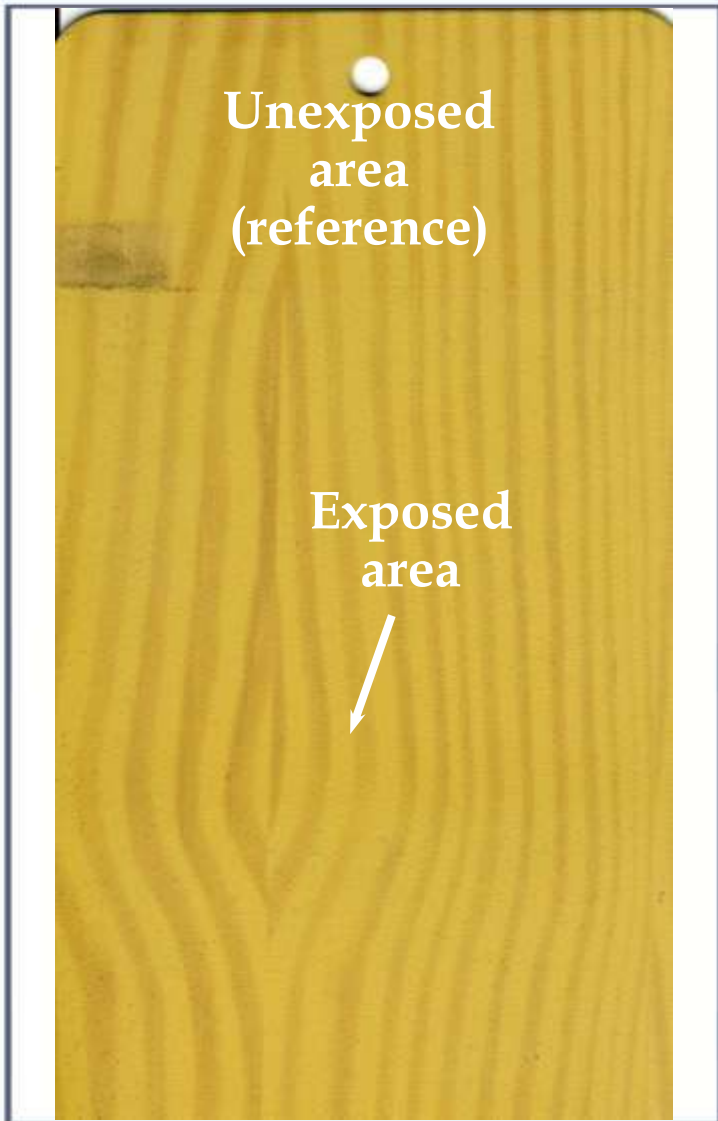
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

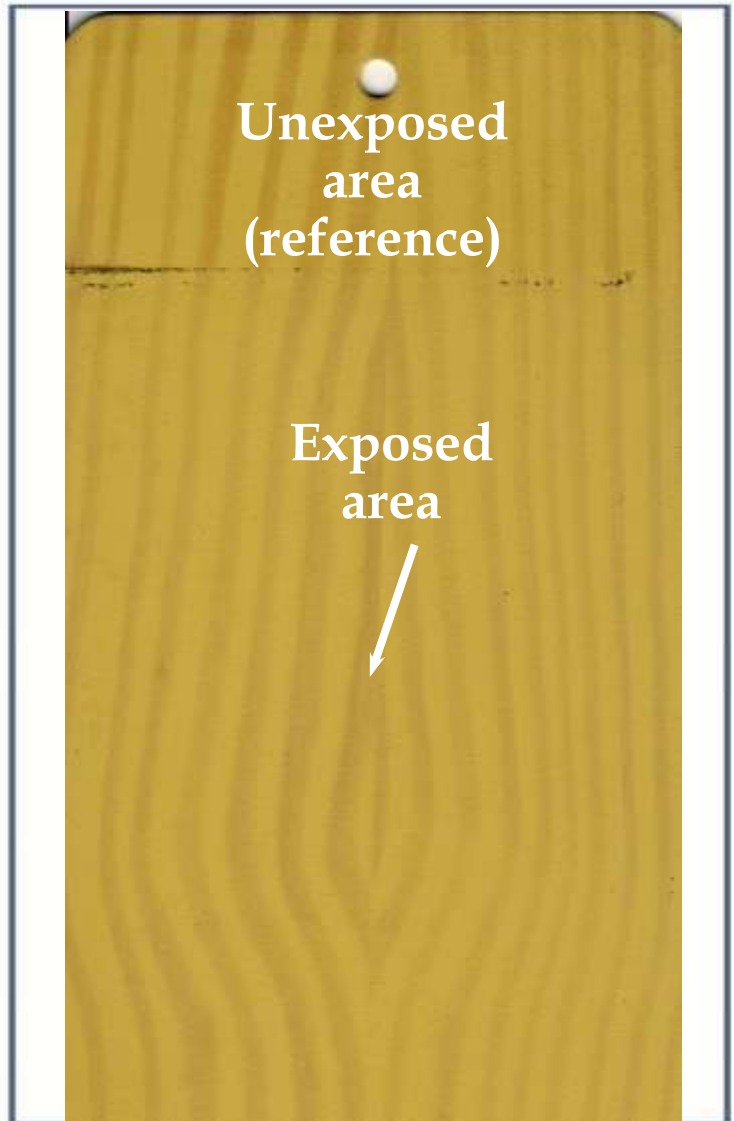
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25888
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,06**
residual gloss: **94%**

Approved
combination:


LAB. ID NUMBER: 25993
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **2,11**
residual gloss: **55%**

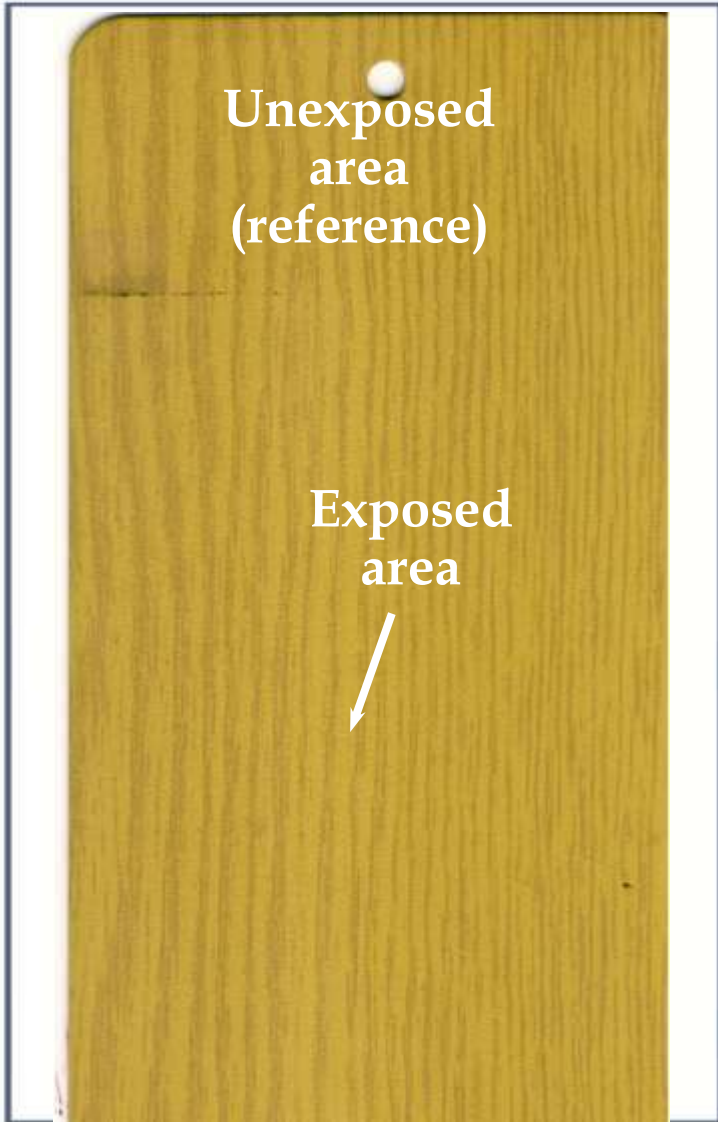
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

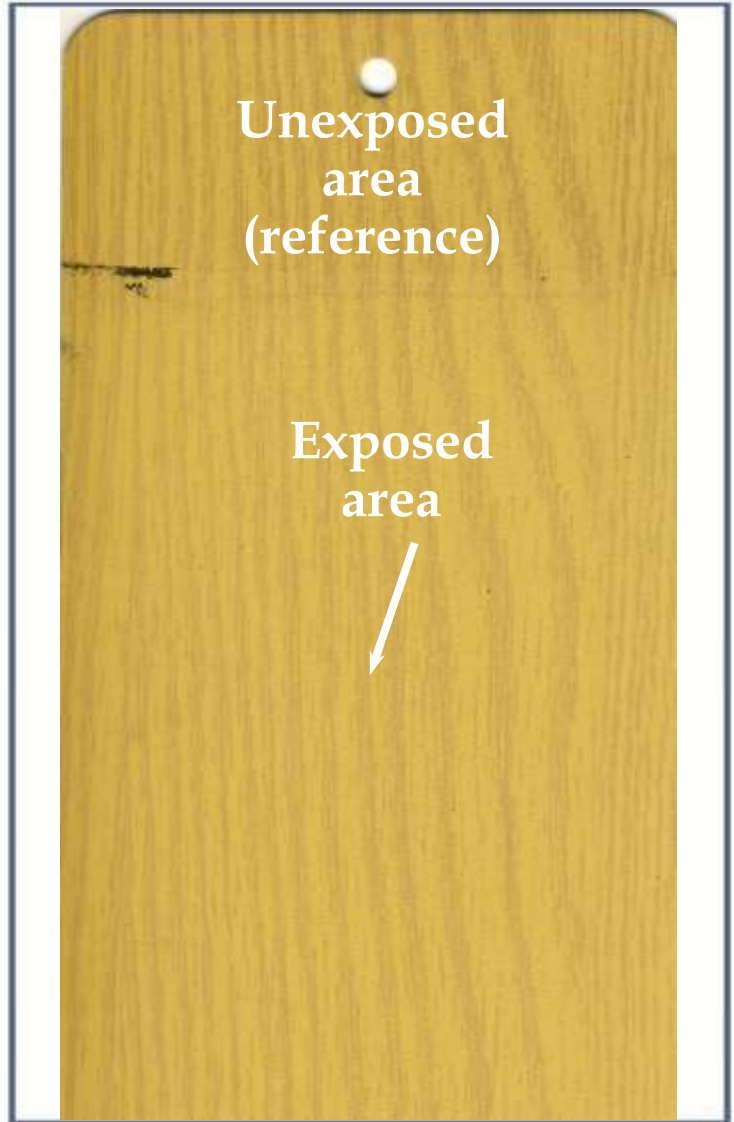
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25889
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **1,26**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 25994
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **2,49**
residual gloss: **60%**

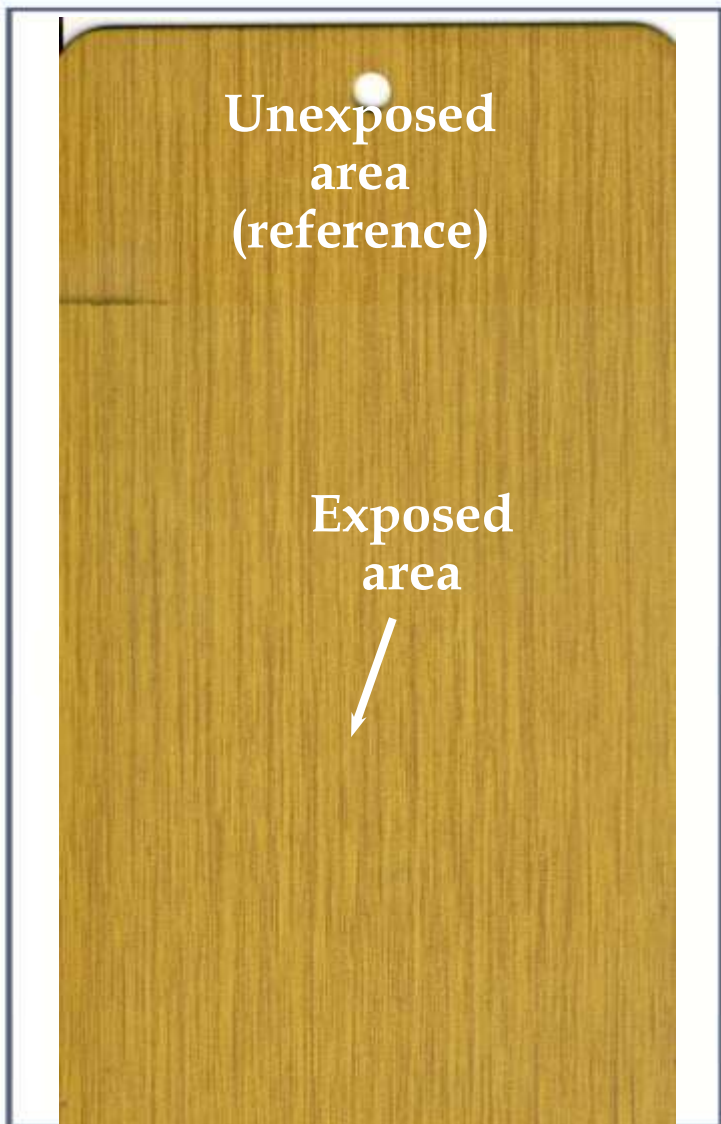
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

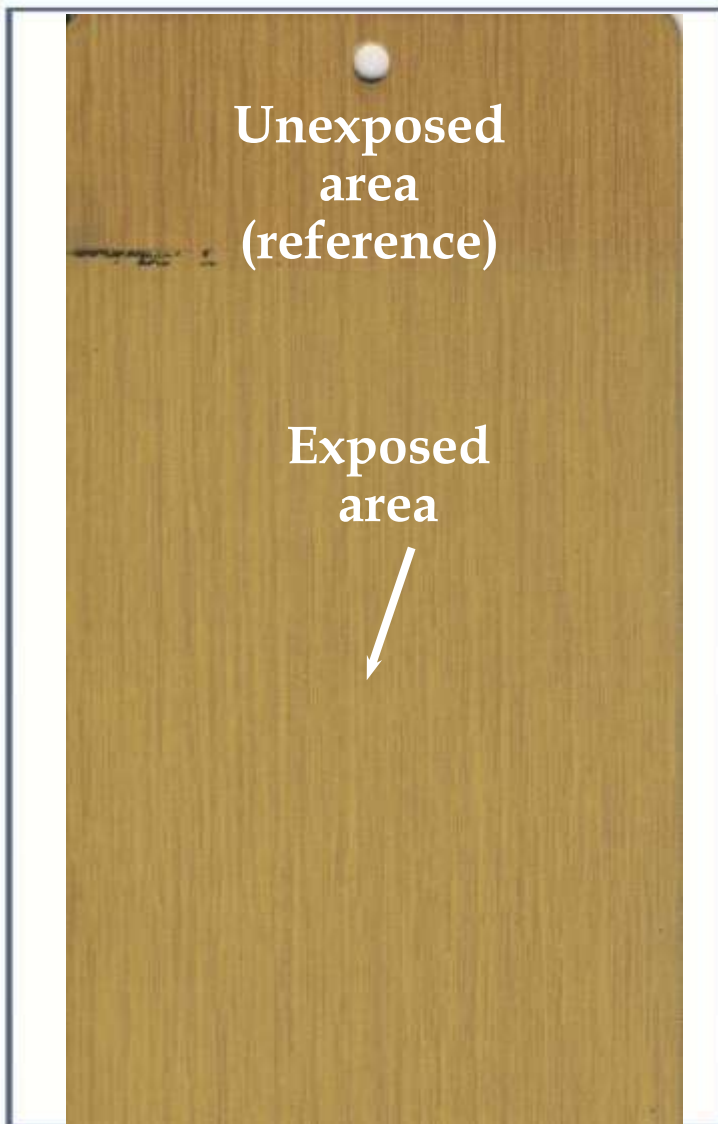
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25890
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): **1,33**
residual gloss: **92%**

Approved
combination:


LAB. ID NUMBER: 25995
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): **2,92**
residual gloss: **59%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25891
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): **1,01**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25996
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): **2,76**
residual gloss: **70%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25892
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): **1,04**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 25997
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): **2,95**
residual gloss: **67%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25893
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): **1,29**
residual gloss: **84%**

Approved
combination:



LAB. ID NUMBER: 25998
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): **2,85**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25894
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **1,28**
residual gloss: **81%**

Approved
combination:



LAB. ID NUMBER: 25999
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **2,75**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

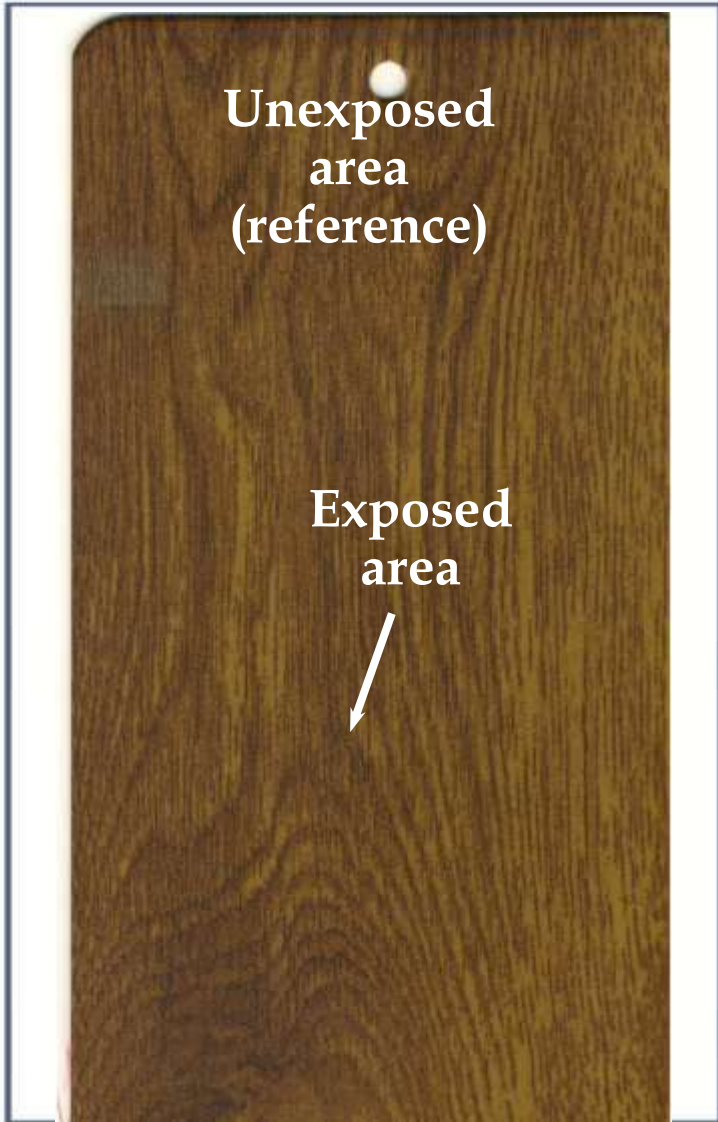
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

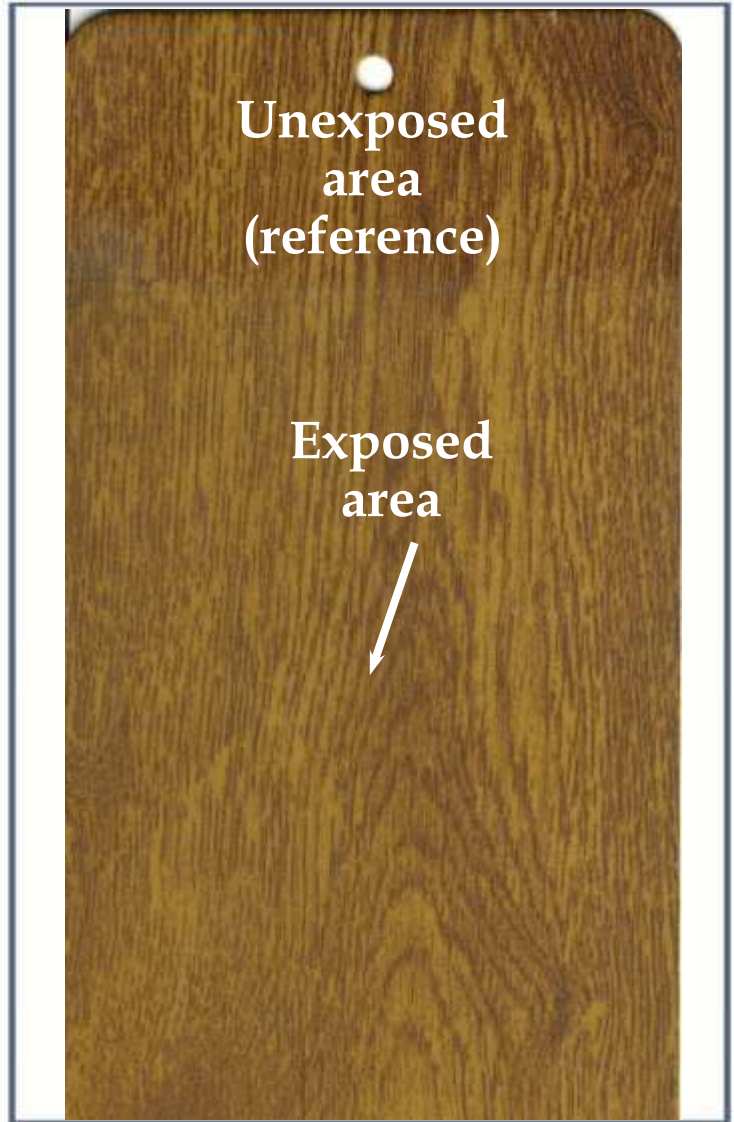
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25895
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 1,33
residual gloss: 92%

Approved
combination:


LAB. ID NUMBER: 26000
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 2,75
residual gloss: 57%

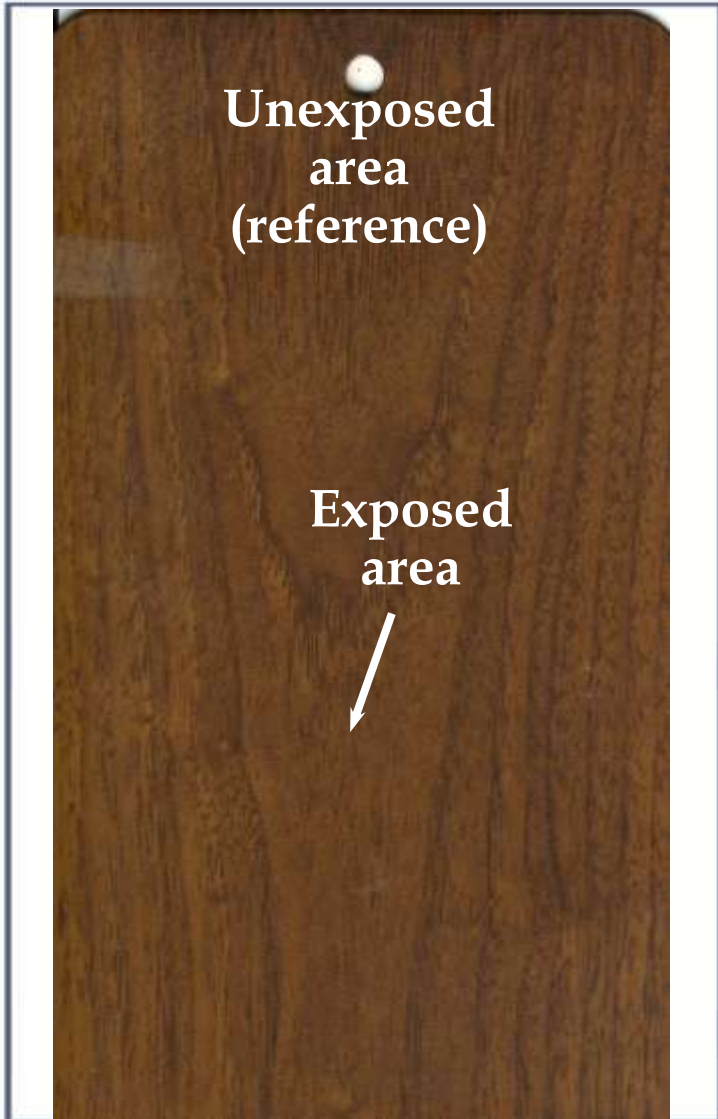
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25896
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): **1,27**
residual gloss: **90%**

Approved
combination:



LAB. ID NUMBER: 26001
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): **2,9**
residual gloss: **51%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25916
POWDER COATING: DS-0804S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,98
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 26021
POWDER COATING: DS-0804S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 1,15
residual gloss: 77%

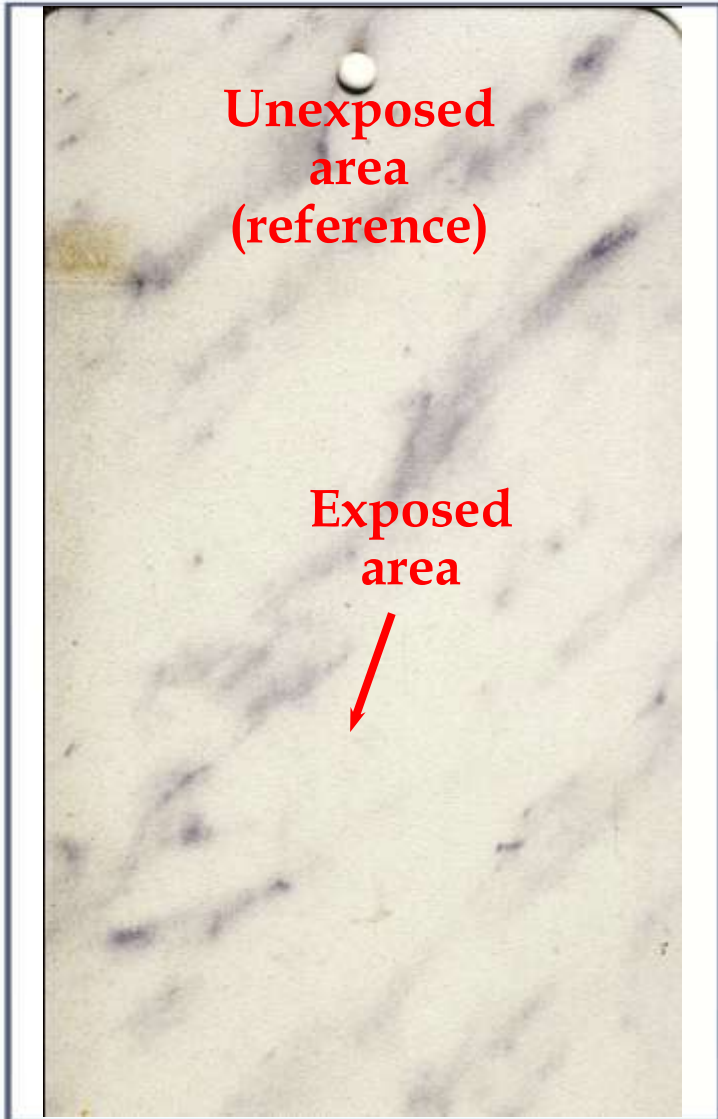
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

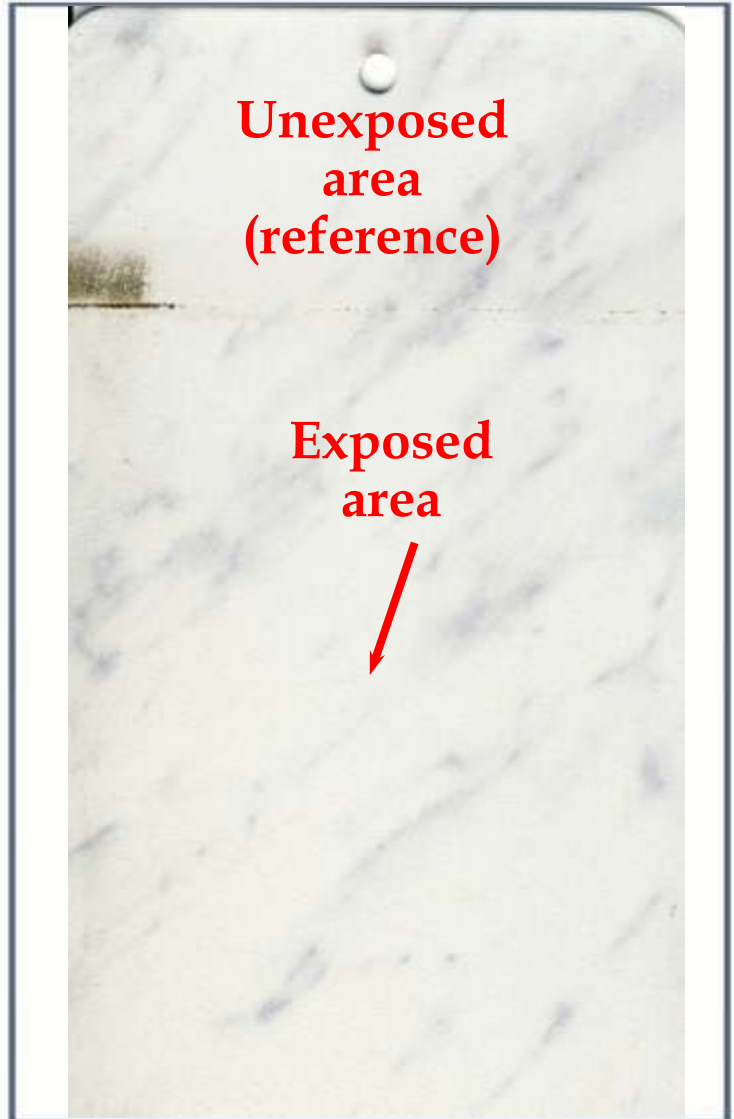
 From **05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25924
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,09
residual gloss: 99%

Approved
combination:


LAB. ID NUMBER: 26029
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,8
residual gloss: 71%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

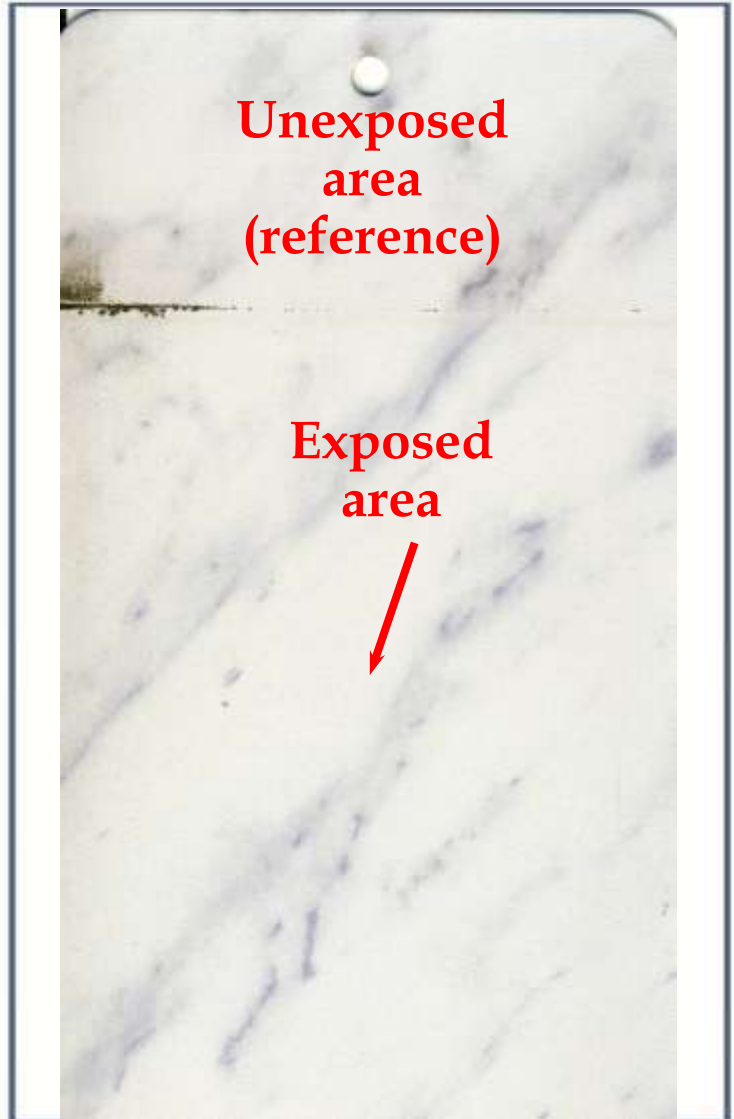
 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25925
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): **0,49**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 26030
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): **0,84**
residual gloss: **74%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



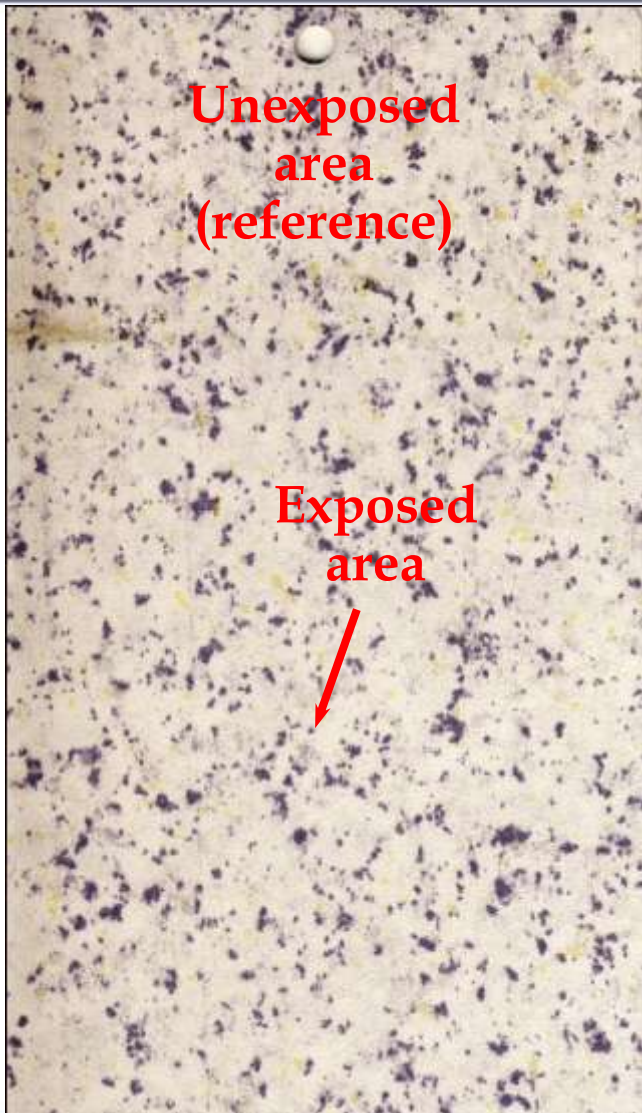
Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**



LAB. ID NUMBER: 25927
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85014/03 L8
Colour variation (ΔE): 0,65
residual gloss: 96%

Approved
combination:




LAB. ID NUMBER: 26032
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85014/03 L8
Colour variation (ΔE): 1,47
residual gloss: 81%

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

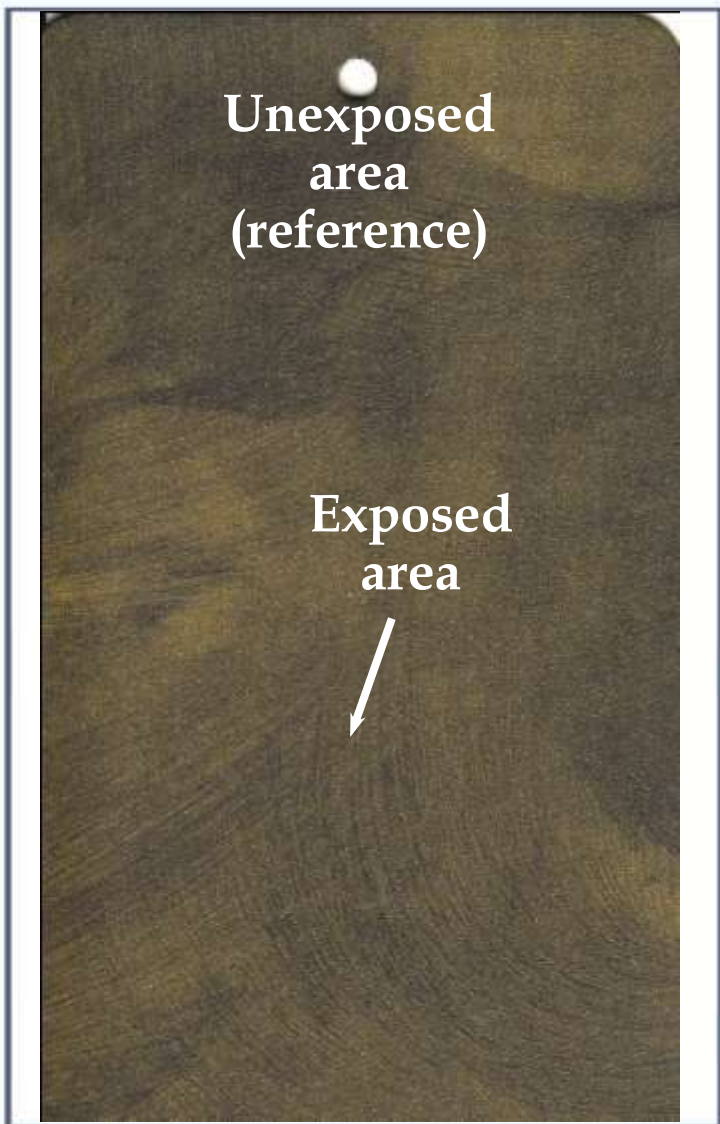
QUALICOAT REQUIREMENTS


The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

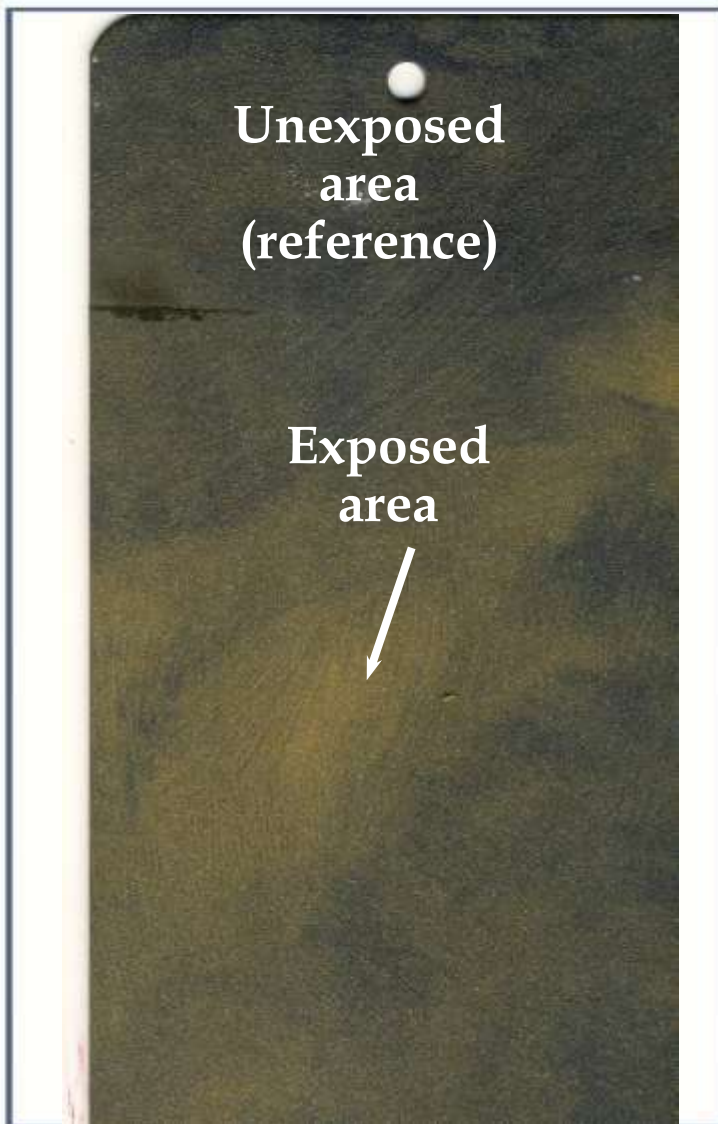
 From **05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25929
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **1,29**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 26034
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **2,91**
residual gloss: **67%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25930
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): **1,29**
residual gloss: **90%**

Approved
combination:




LAB. ID NUMBER: 26035
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): **1,82**
residual gloss: **58%**

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

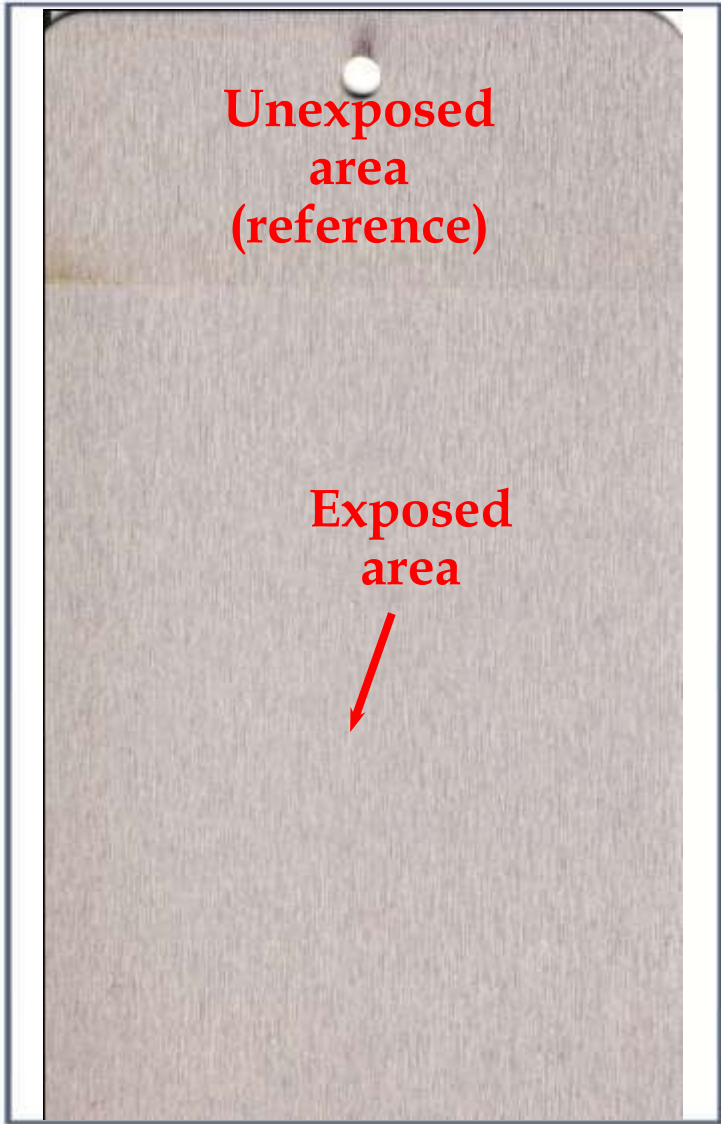
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

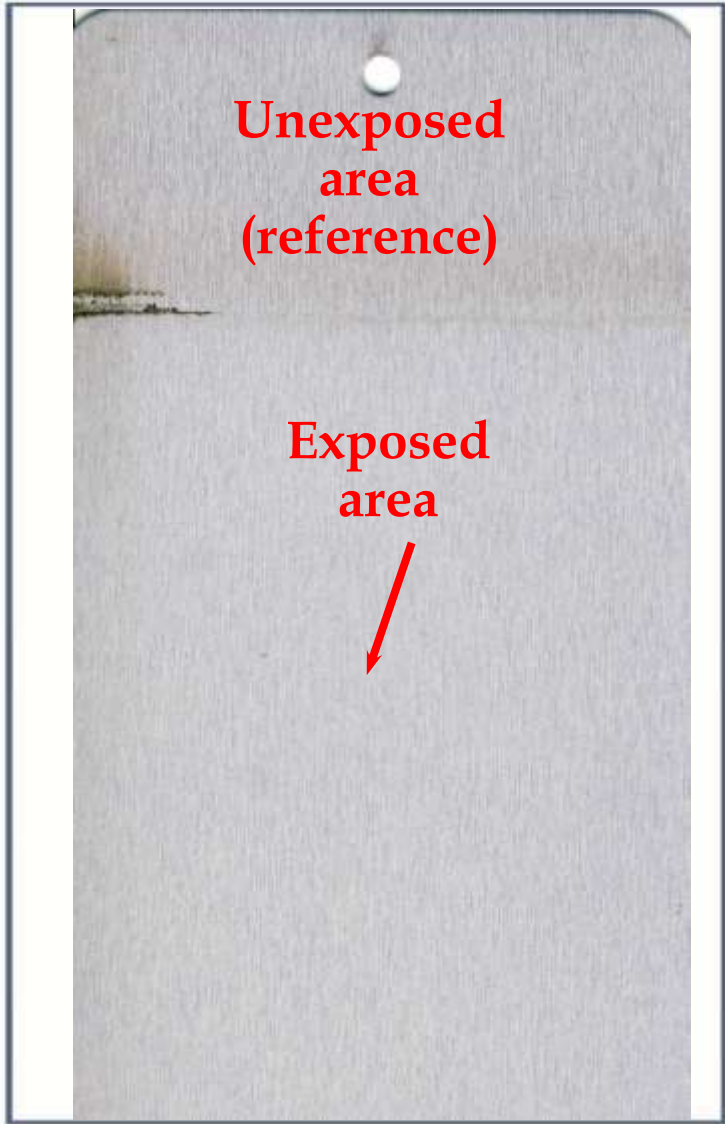
 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25939
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/04 L4
Colour variation (ΔE): 1,48
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 26044
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/04 L4
Colour variation (ΔE): 2,88
residual gloss: 97%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 25940
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/15 L4
Colour variation (ΔE): 0,83
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 26045
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/15 L4
Colour variation (ΔE): 2
residual gloss: 95%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

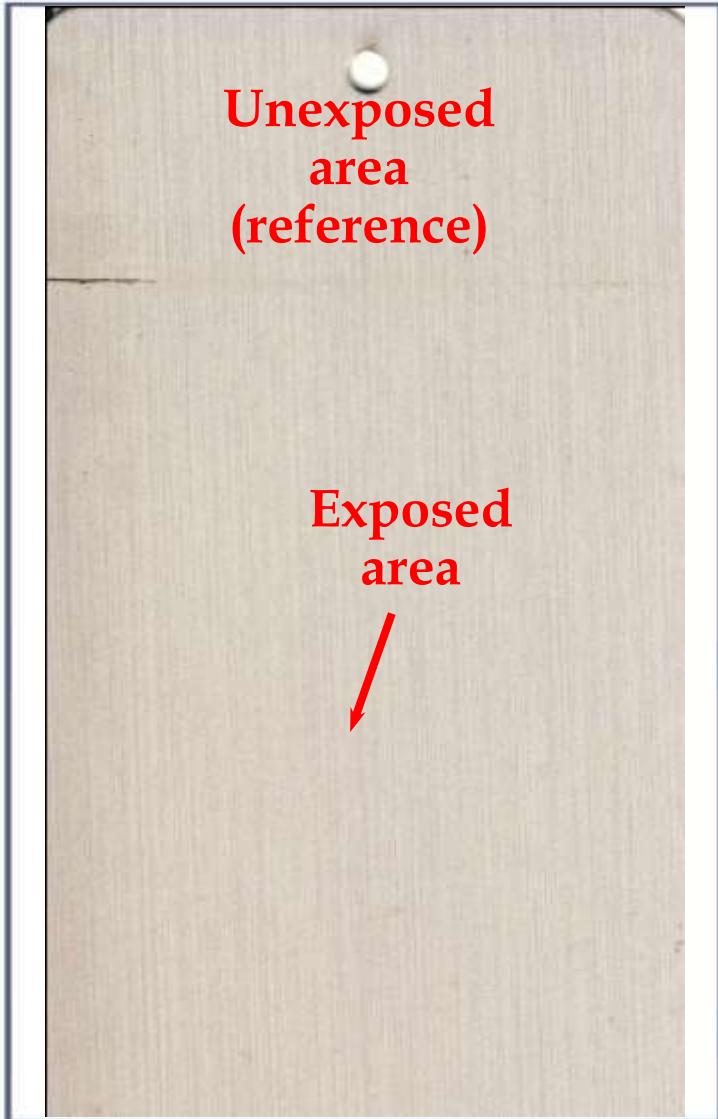
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

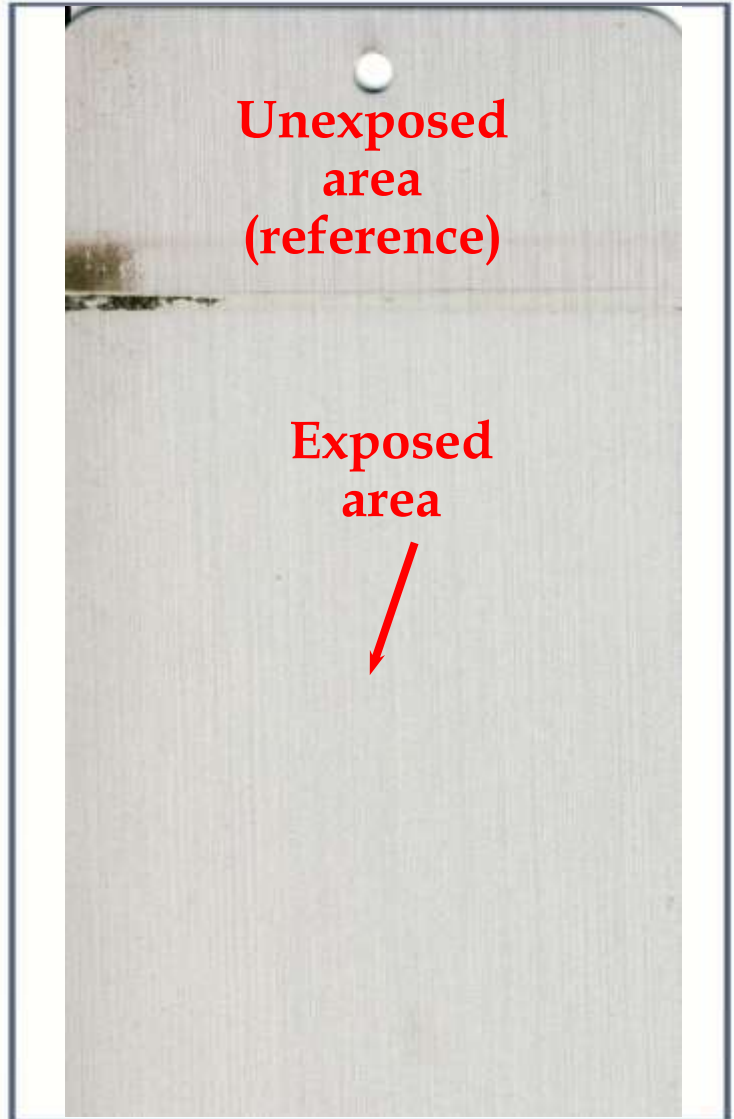
 From **05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25941
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86053/01 L4
Colour variation (ΔE): **0,34**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 26046
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86053/01 L4
Colour variation (ΔE): **1,46**
residual gloss: **100%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **15/07/2013** to **17/07/2014**



From **15/07/2013** to **15/07/2016**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30787
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **0,23**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 31144
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **1,52**
residual gloss: **85%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From 15/07/2013 to 17/07/2014



Florida
Test



Total duration:
36 months



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30788
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82118/01 L4
Colour variation (ΔE): 0,52
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 31145
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82118/01 L4
Colour variation (ΔE): 2,64
residual gloss: 89%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

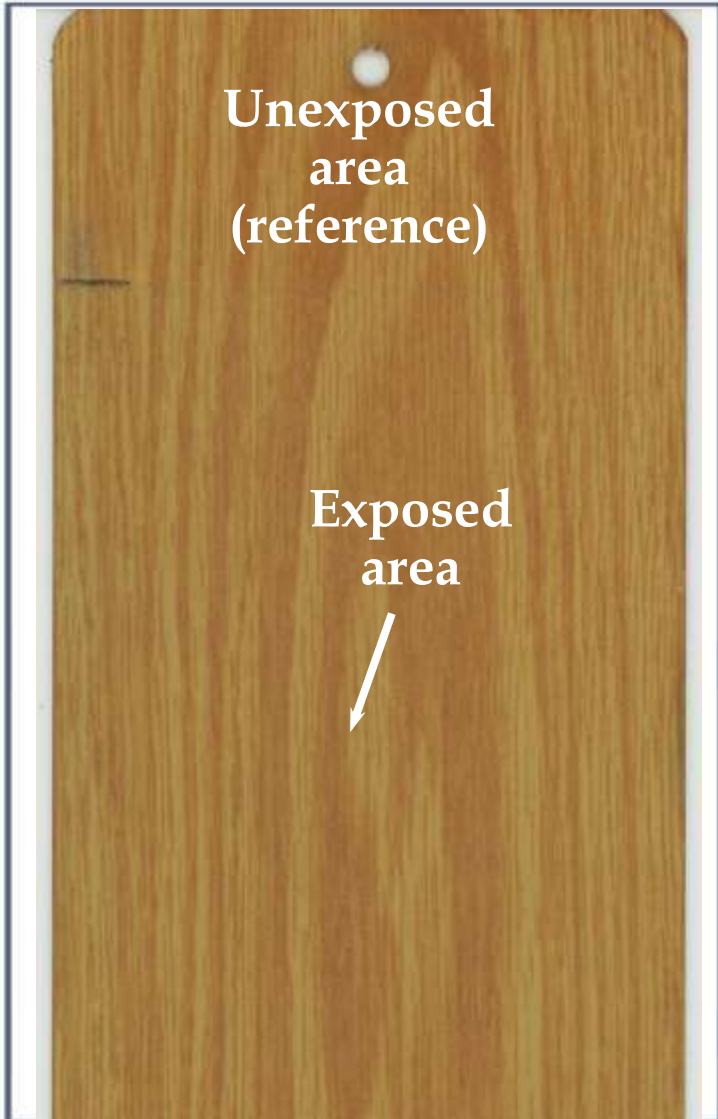
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

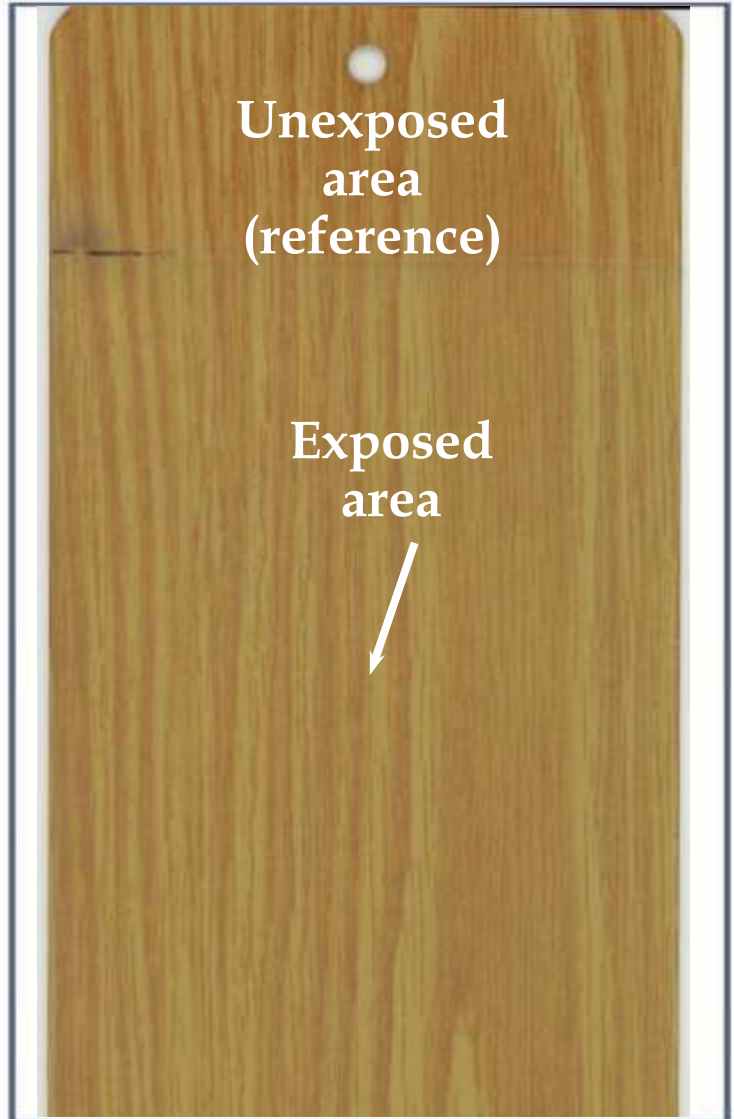
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**




LAB. ID NUMBER: 30789
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82503/12 L4
Colour variation (ΔE): **1,52**
residual gloss: **87%**

Approved
combination:



LAB. ID NUMBER: 31146
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82503/12 L4
Colour variation (ΔE): **2,65**
residual gloss: **89%**

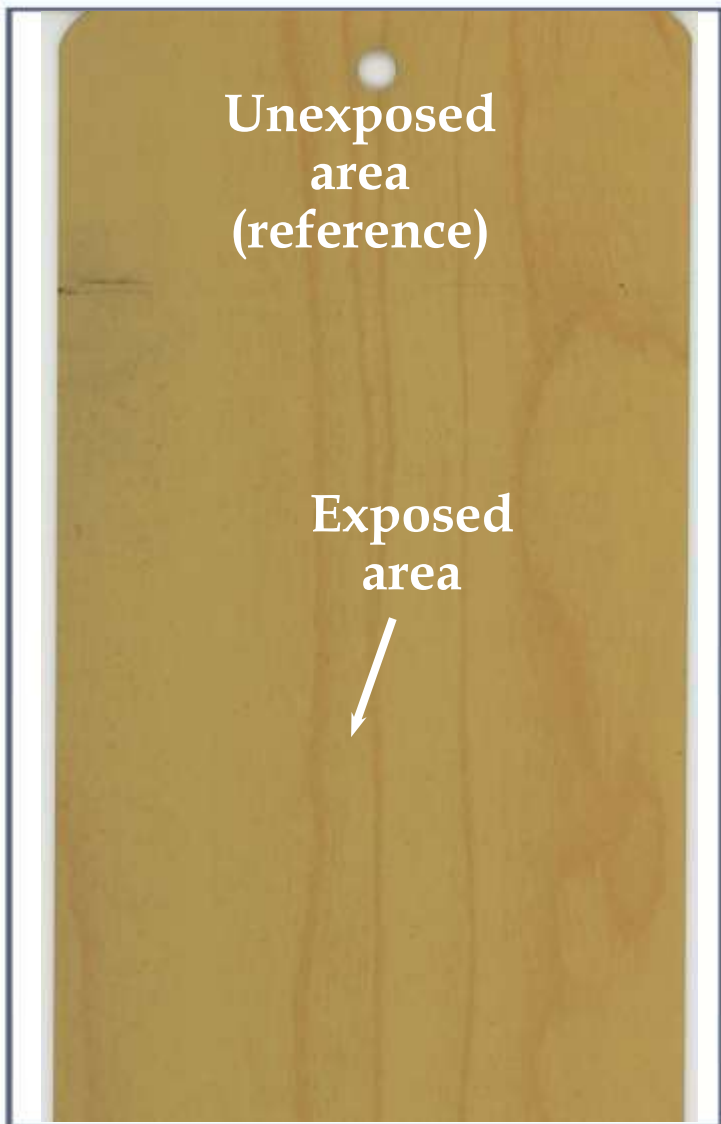
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

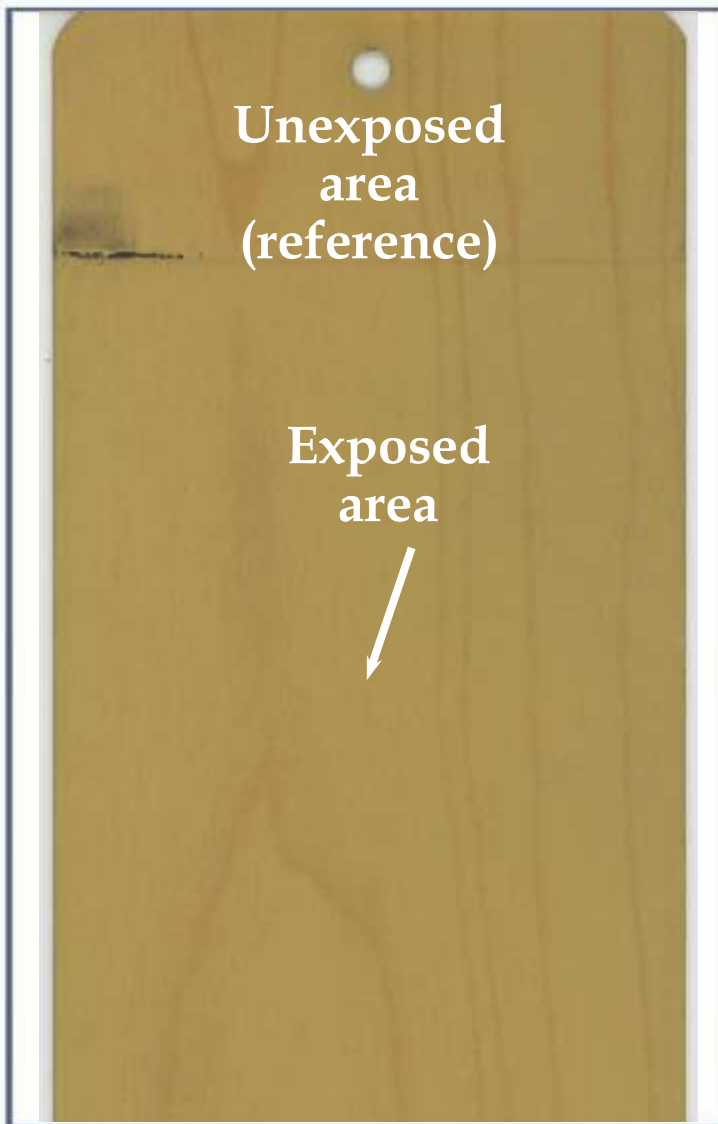
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30790
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82602/04 L4
Colour variation (ΔE): **0,49**
residual gloss: **92%**

Approved
combination:


LAB. ID NUMBER: 31147
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82602/04 L4
Colour variation (ΔE): **1,38**
residual gloss: **88%**

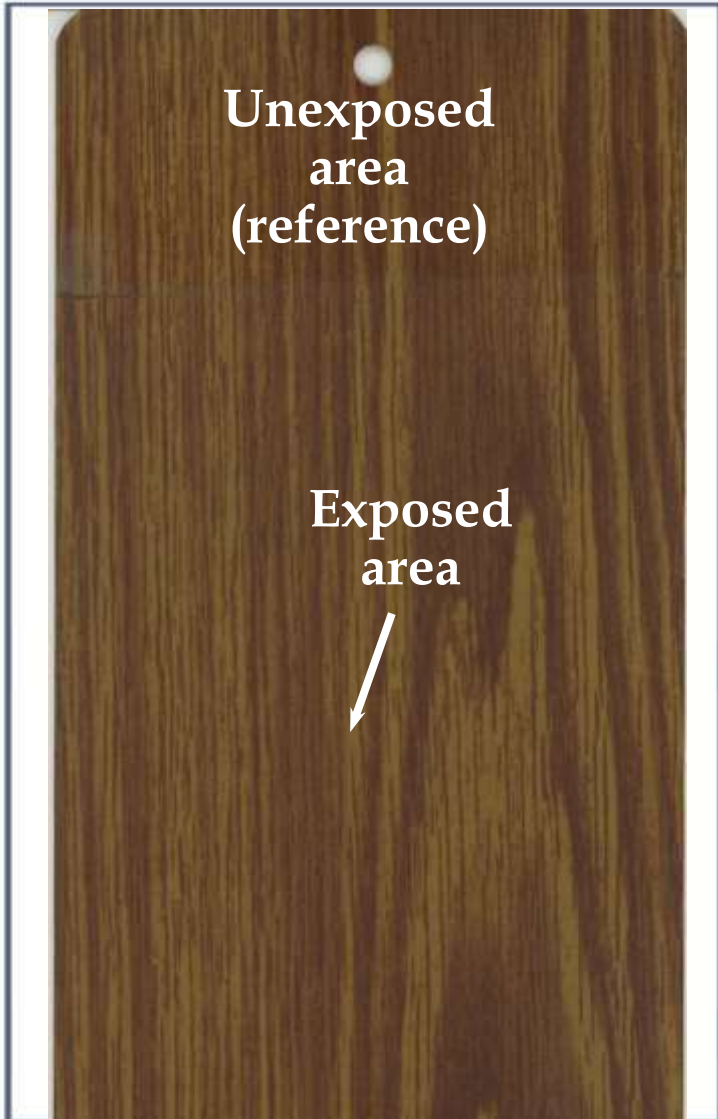
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

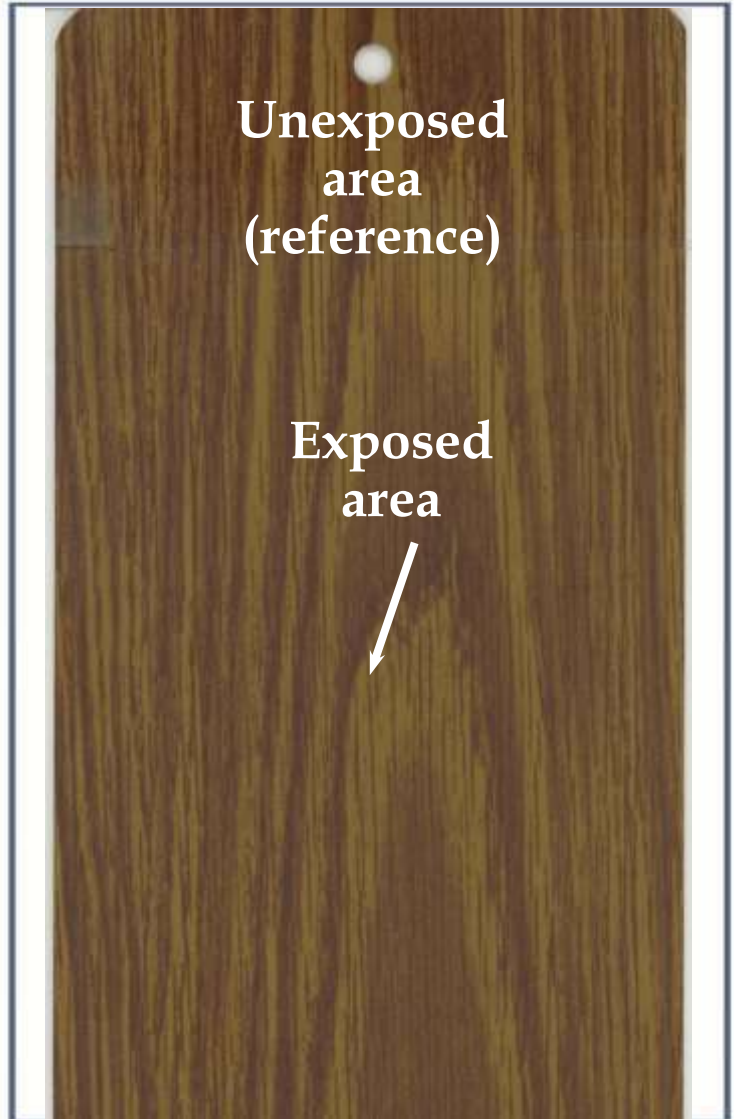
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30792
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82503/04 L4
Colour variation (ΔE): 0,79
residual gloss: 97%

Approved
combination:


LAB. ID NUMBER: 31149
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82503/04 L4
Colour variation (ΔE): 2,51
residual gloss: 70%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30793
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): 1,06
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31150
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): 3,01
residual gloss: 90%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From 15/07/2013 to 17/07/2014



Florida
Test



Total duration:
36 months



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30794
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82601/01 L4
Colour variation (ΔE): 0,85
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31151
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82601/01 L4
Colour variation (ΔE): 2,63
residual gloss: 86%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

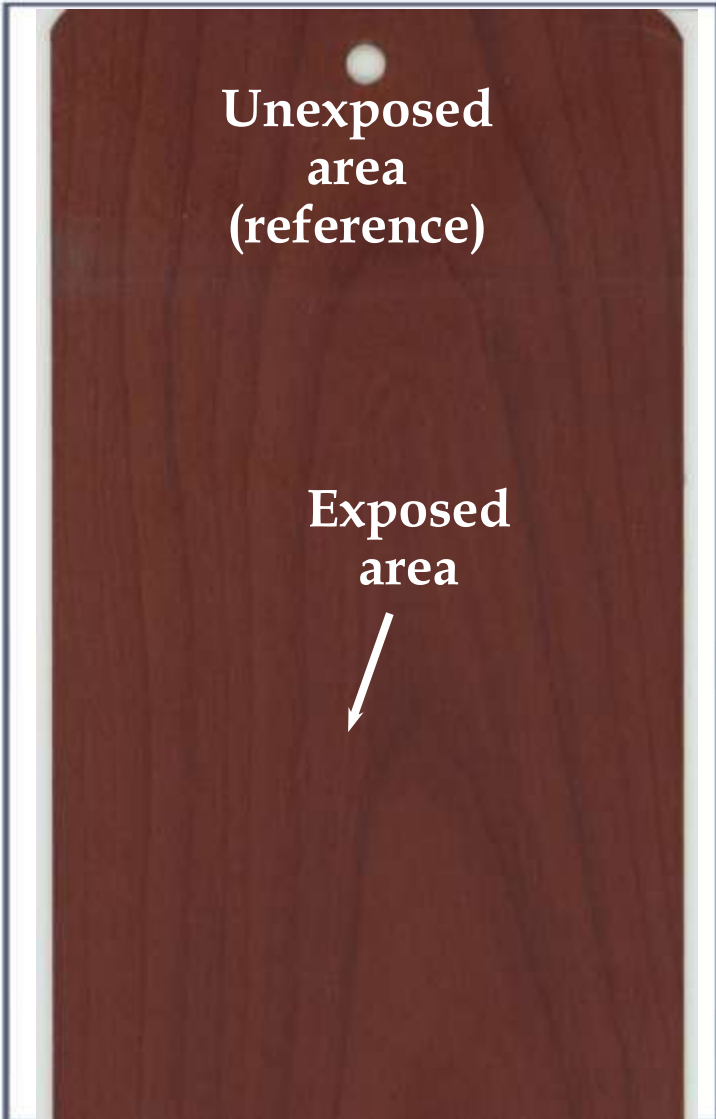
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30797
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **0,19**
residual gloss: **100%**



LAB. ID NUMBER: 31154
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,78**
residual gloss: **100%**

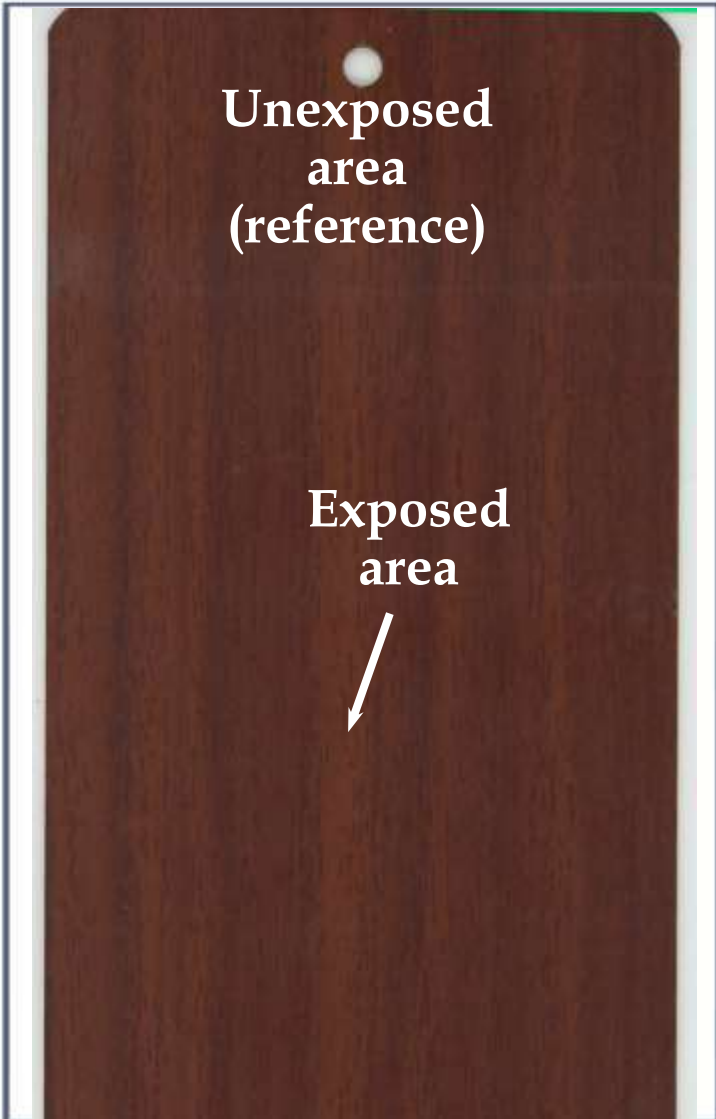
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**




LAB. ID NUMBER: 30796
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): 0,38
residual gloss: 100%




LAB. ID NUMBER: 31153
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): 1,99
residual gloss: 100%

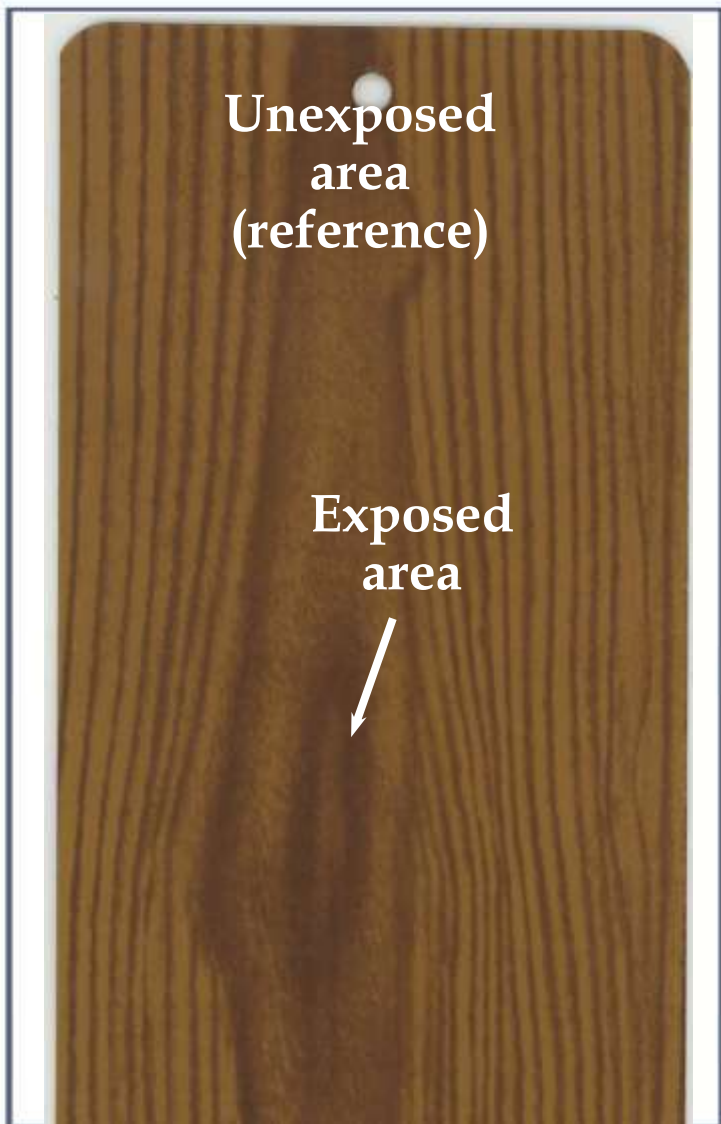
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

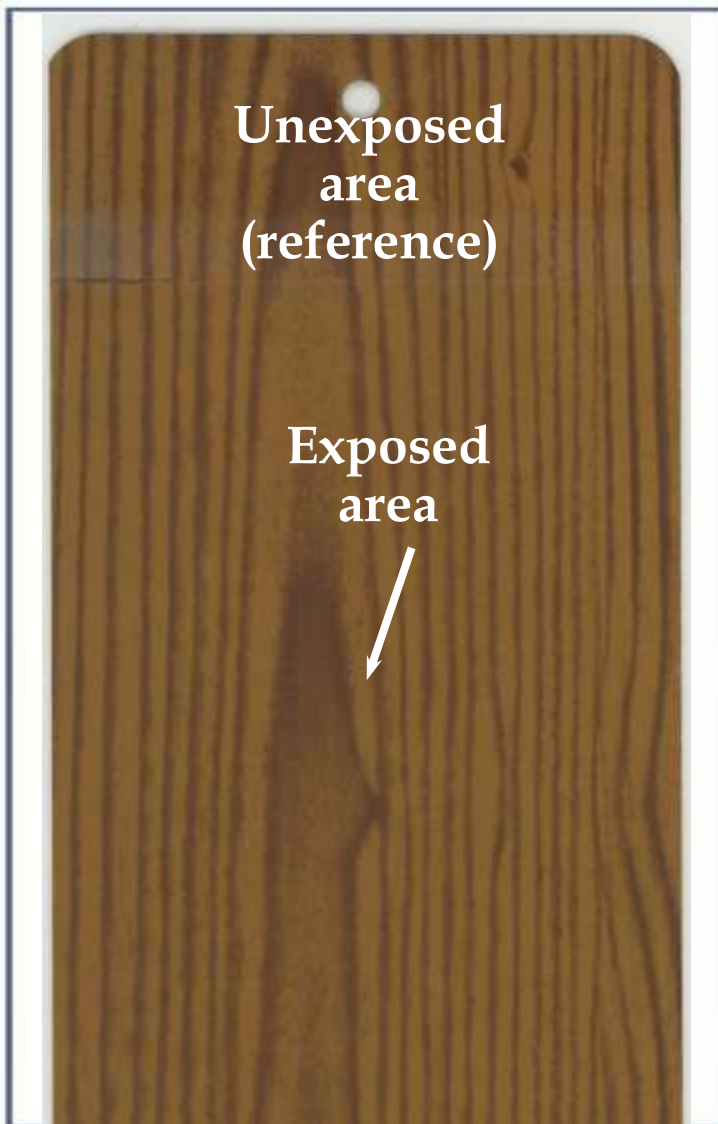
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30804
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): 0,45
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31161
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): 2,55
residual gloss: 100%

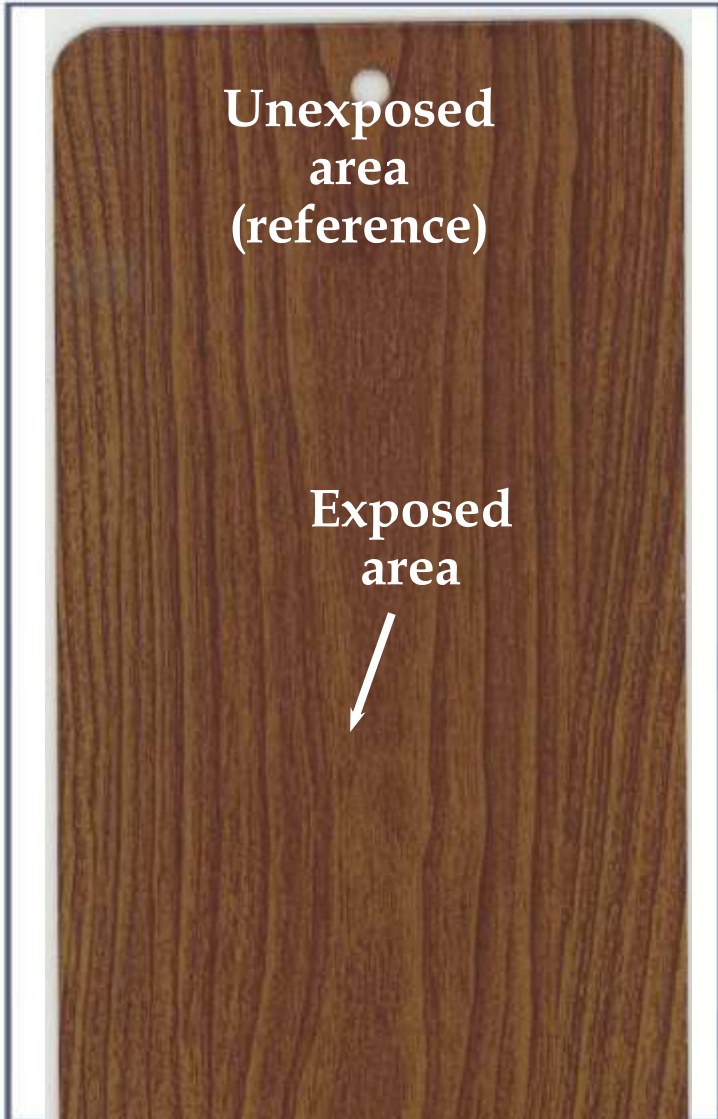
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

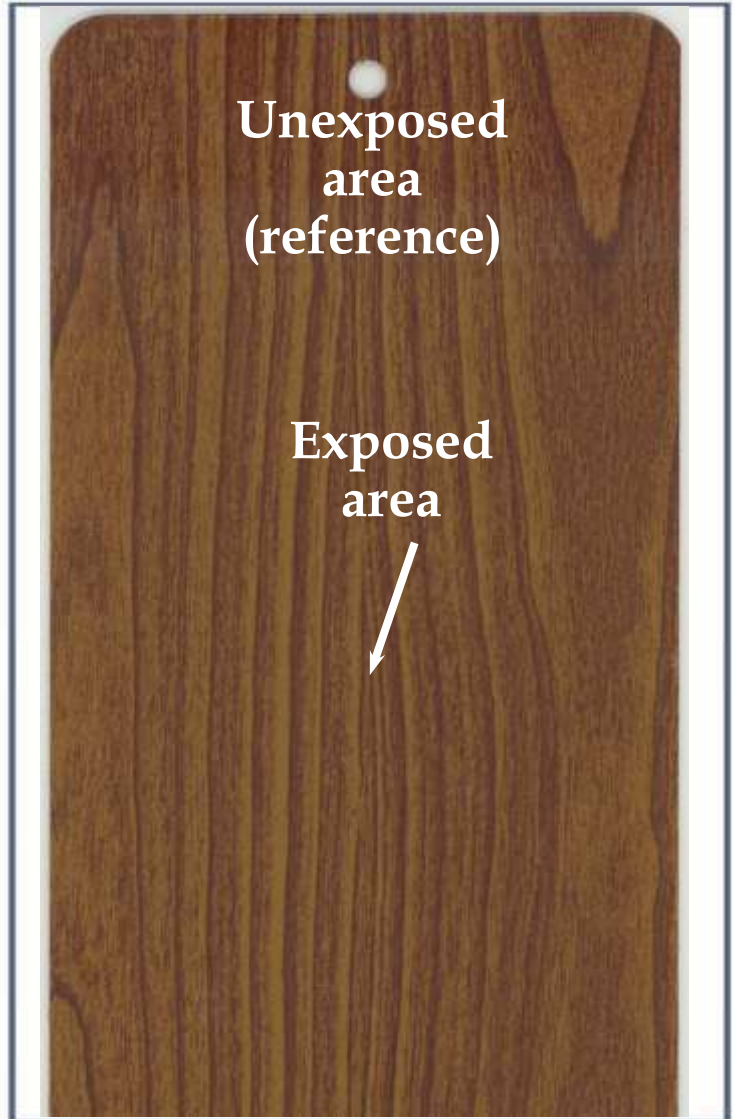
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30805
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,73
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31162
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 2,67
residual gloss: 100%

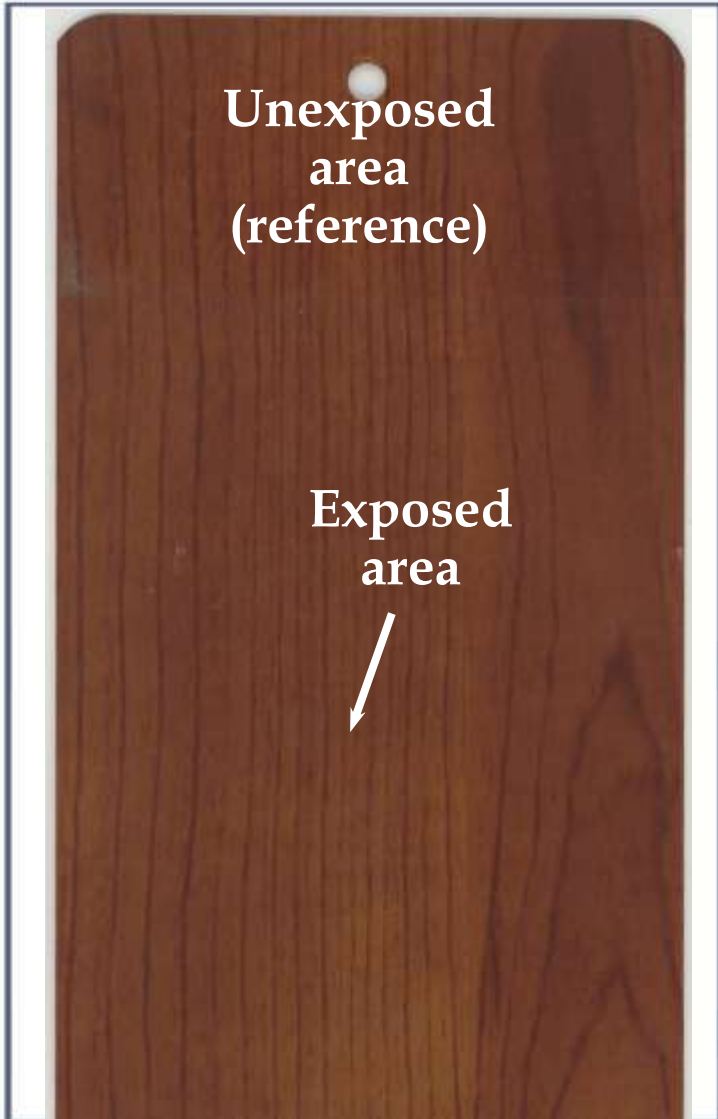
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30806
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31163
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 2,27
residual gloss: 100%

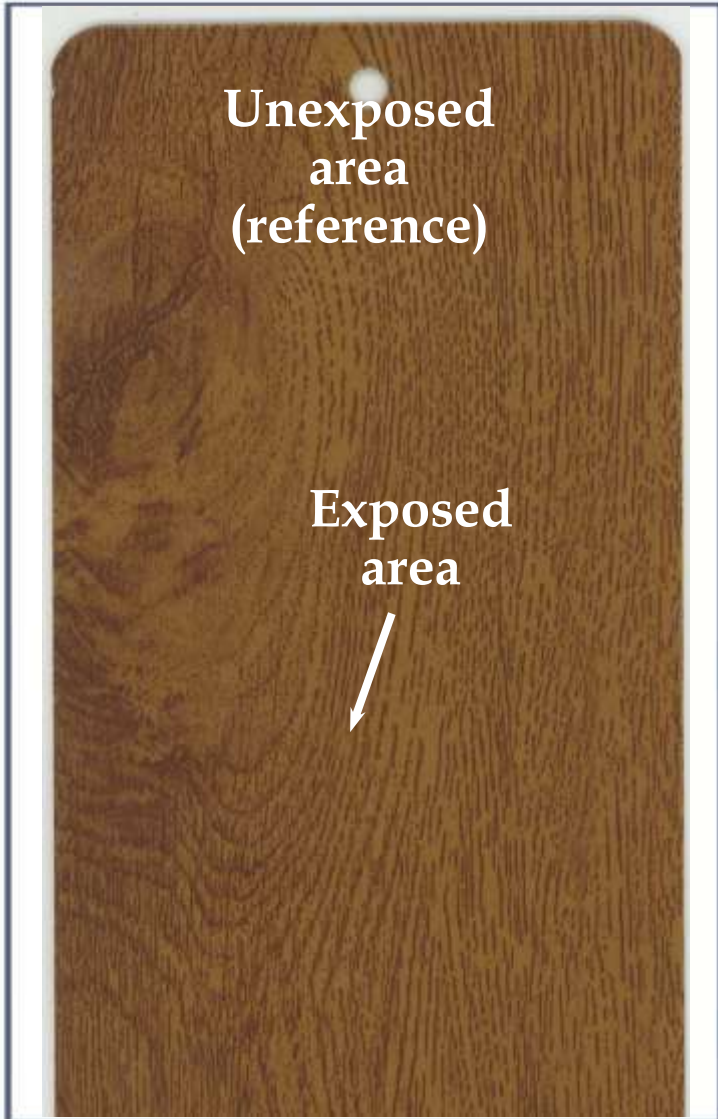
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30807
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): 0,71
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31164
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): 2,44
residual gloss: 100%

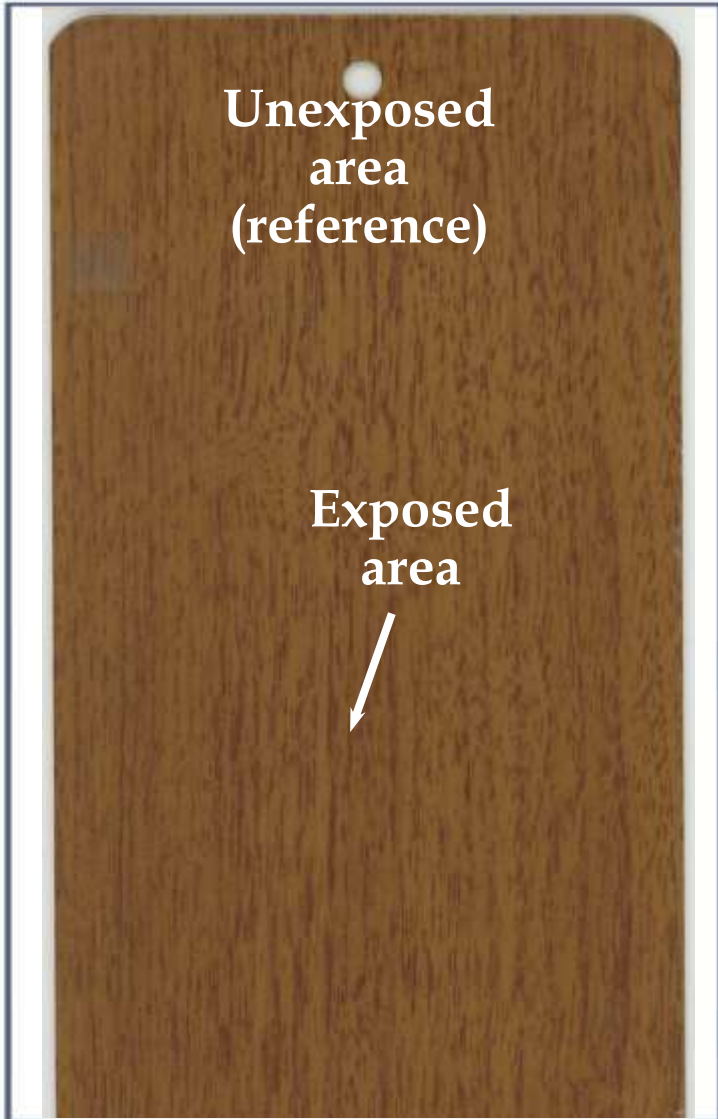
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30808
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 0,89
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31165
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 2,66
residual gloss: 100%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30809
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 0,88
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31166
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 2,58
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

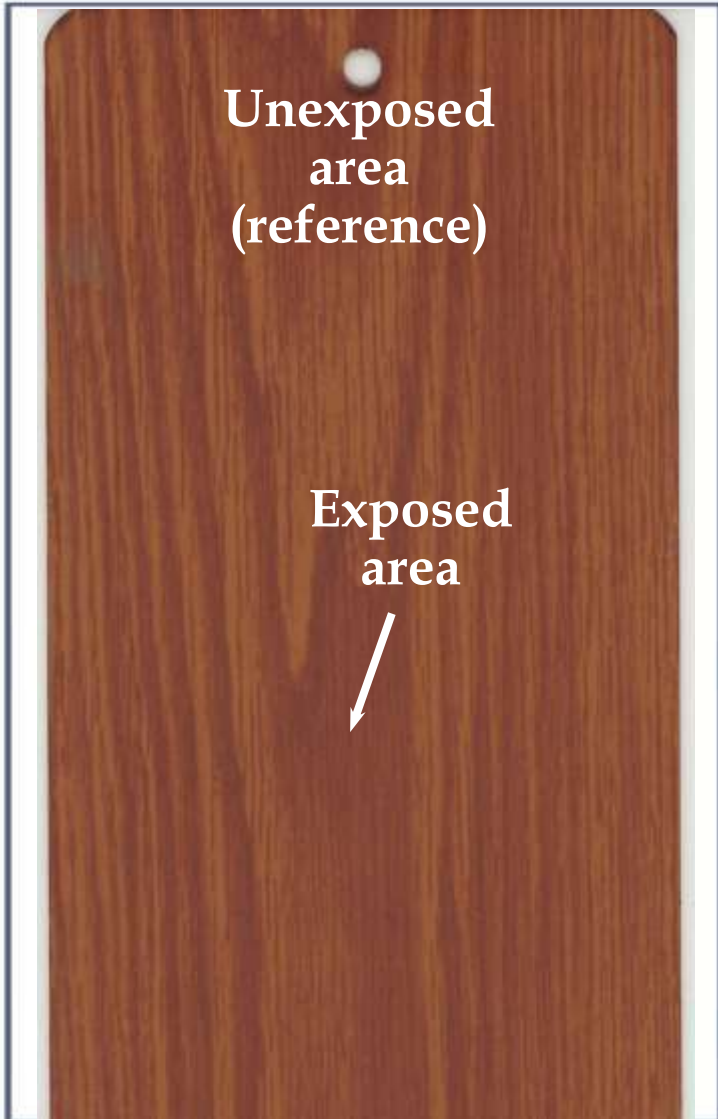
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30811
POWDER COATING: DS-0425S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 0,56
residual gloss: 84%



LAB. ID NUMBER: 31168
POWDER COATING: DS-0425S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 2,01
residual gloss: 71%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30813
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 0,62
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 31170
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 3,24
residual gloss: 76%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

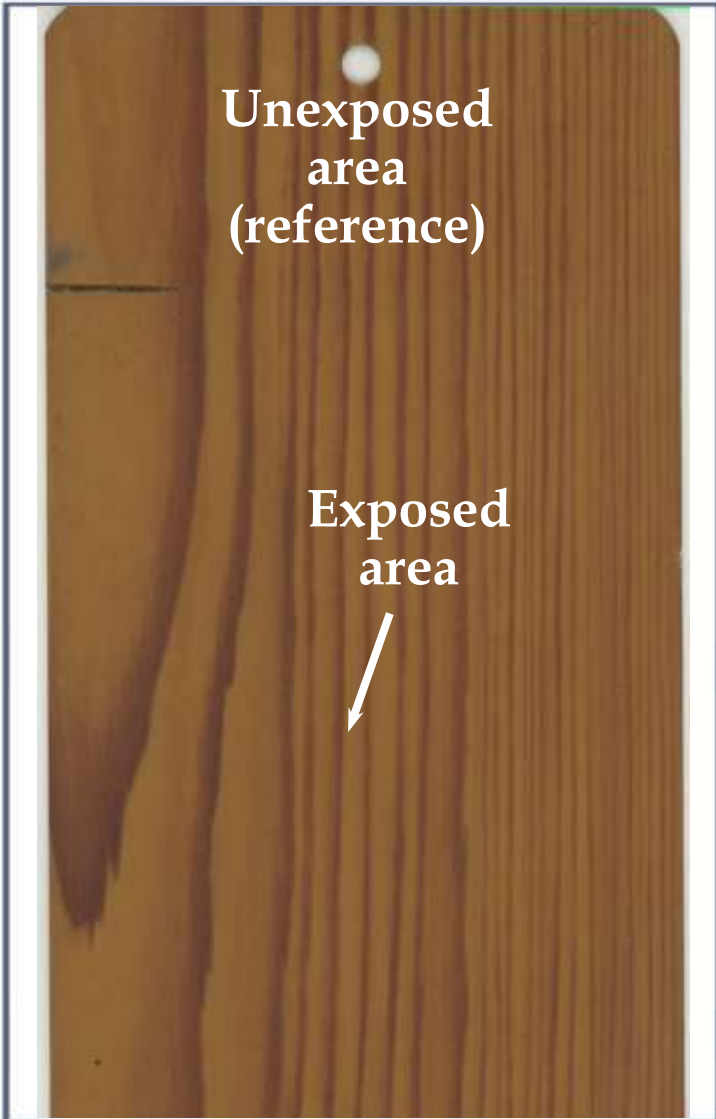
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

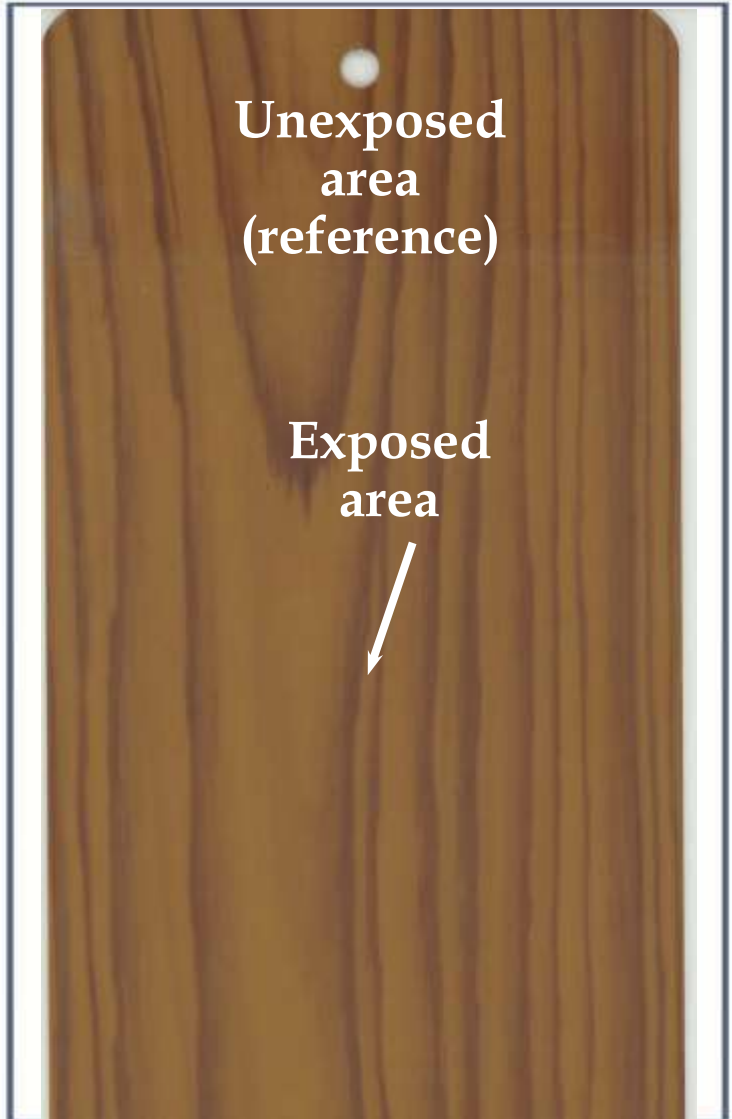
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30815
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,66
residual gloss: 99%

Approved
combination:


LAB. ID NUMBER: 31172
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 3,11
residual gloss: 68%

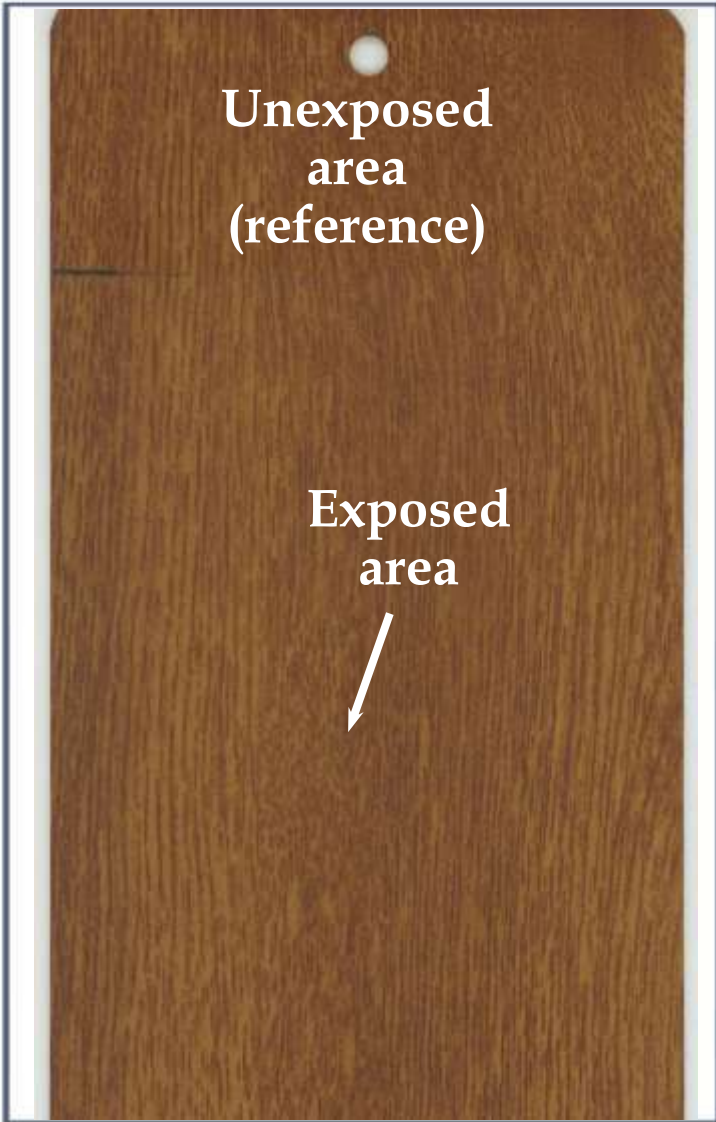
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30816
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 0,72
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31173
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 2,59
residual gloss: 69%

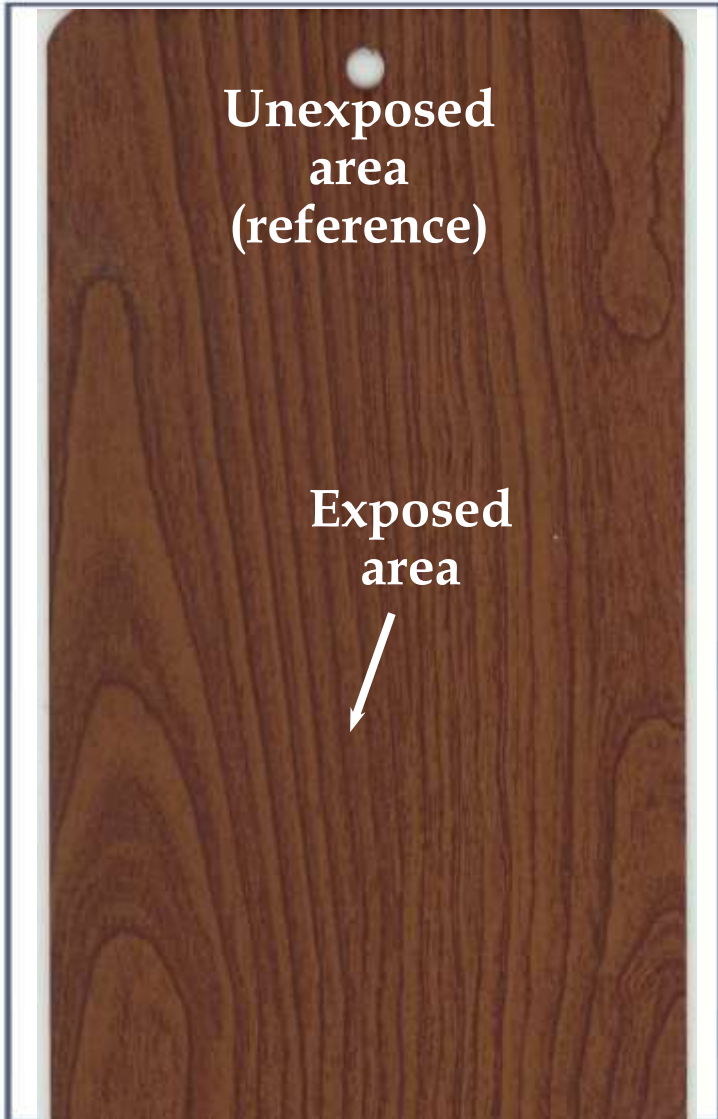
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30818
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,62
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31175
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 1,92
residual gloss: 86%

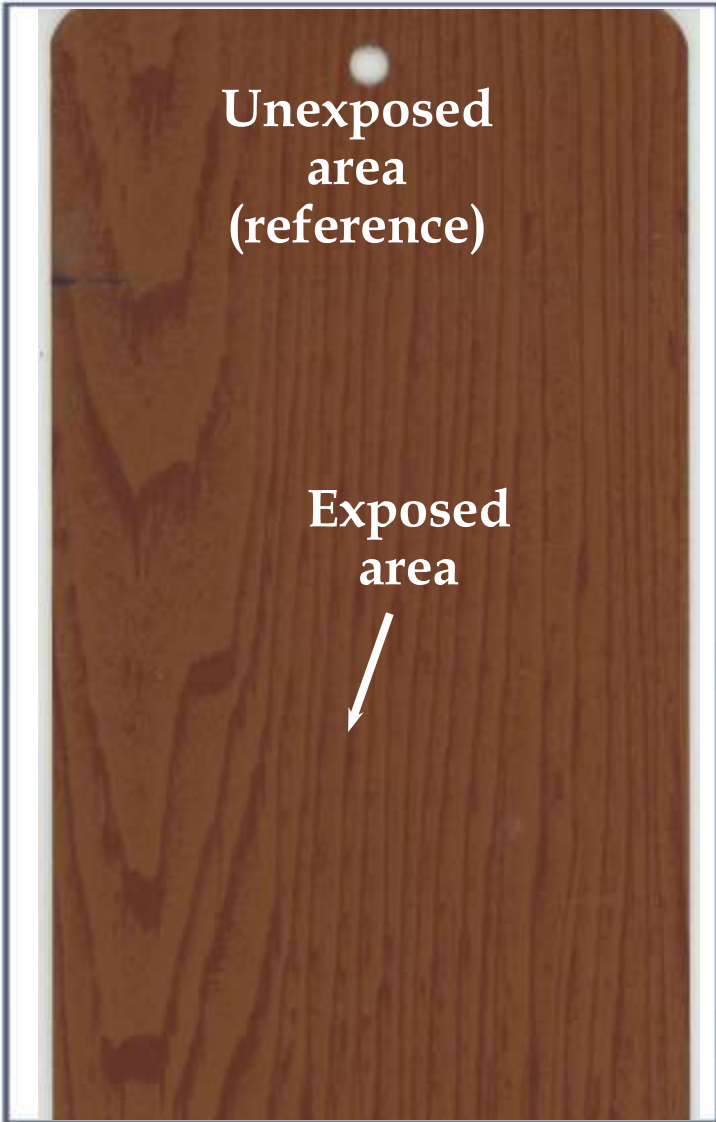
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30819
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **0,44**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31176
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **1,38**
residual gloss: **87%**

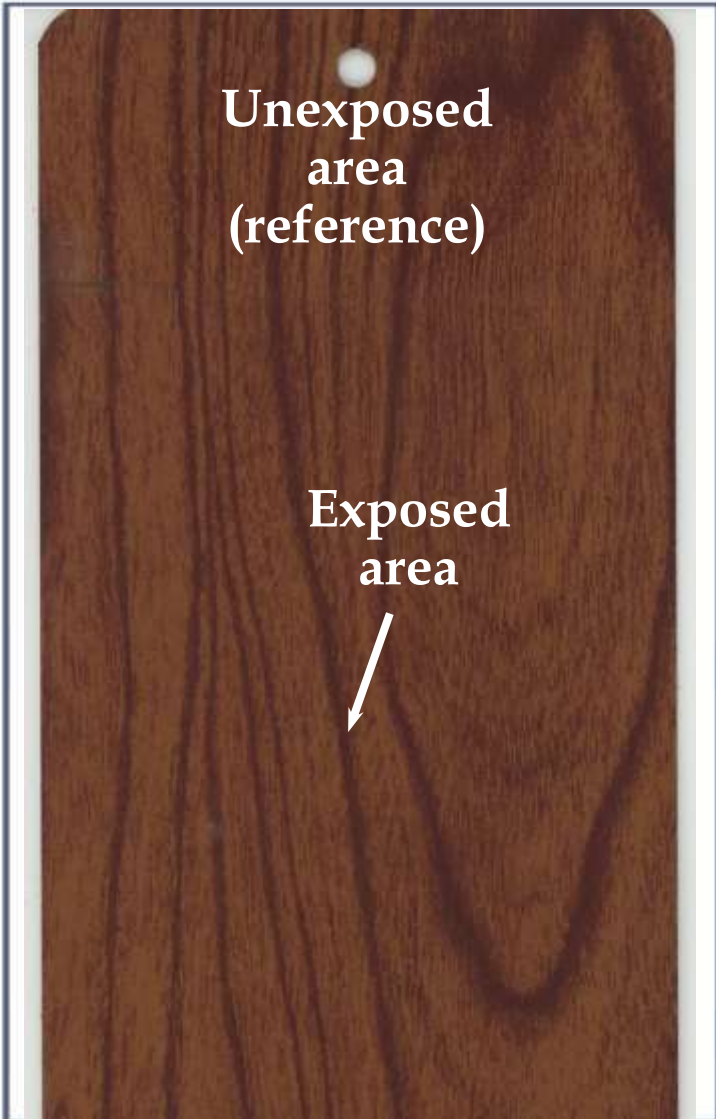
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30820
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 0,64
residual gloss: 97%

Approved
combination:


LAB. ID NUMBER: 31177
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 2,42
residual gloss: 99%

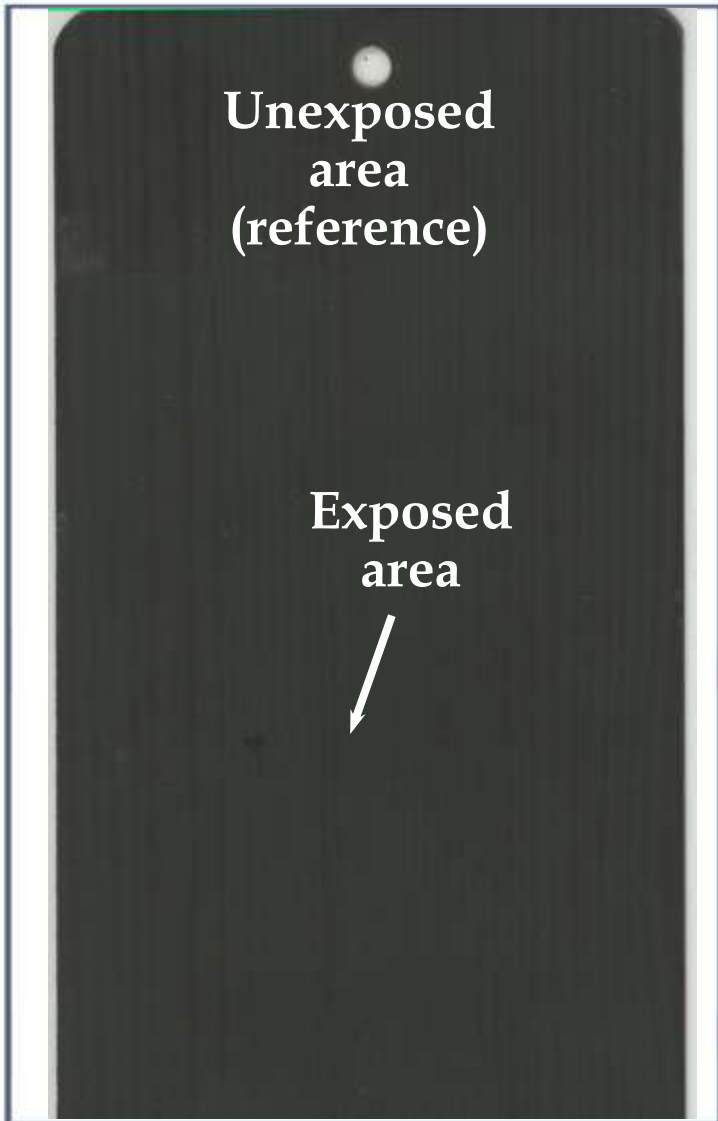
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

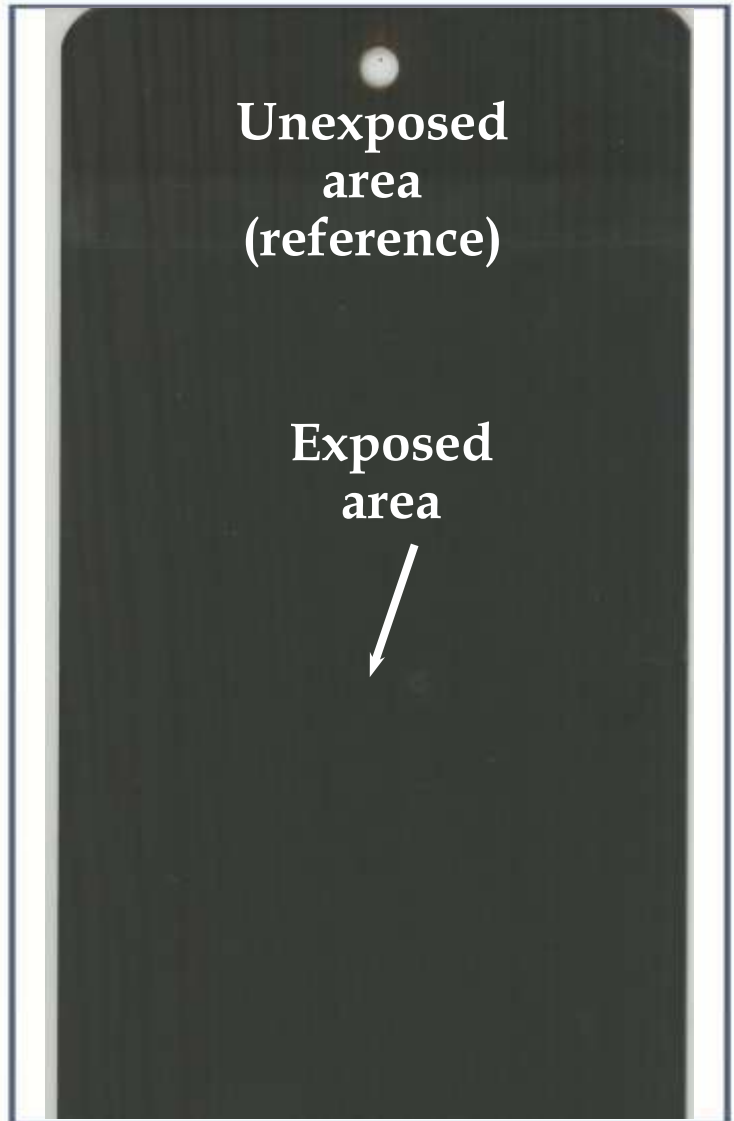
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30827
POWDER COATING: DS-0457S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,53
residual gloss: 100%



LAB. ID NUMBER: 31184
POWDER COATING: DS-0457S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,35
residual gloss: 100%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



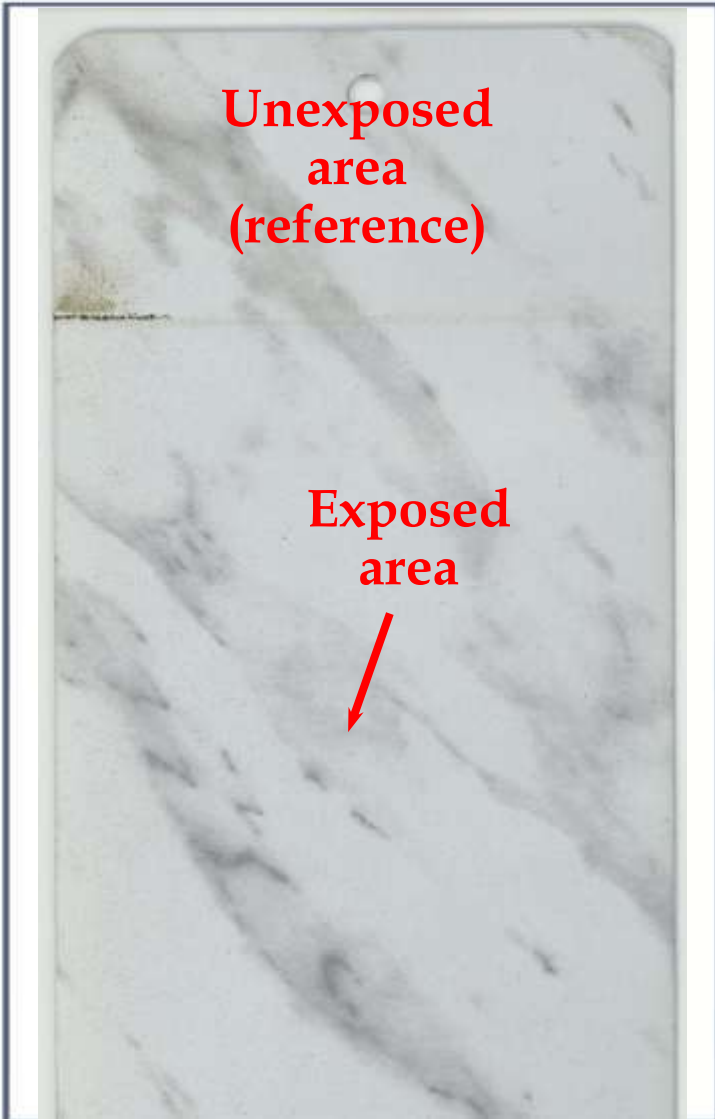
Florida
Test



Total duration:
12 months



From 15/07/2013 to 17/07/2014



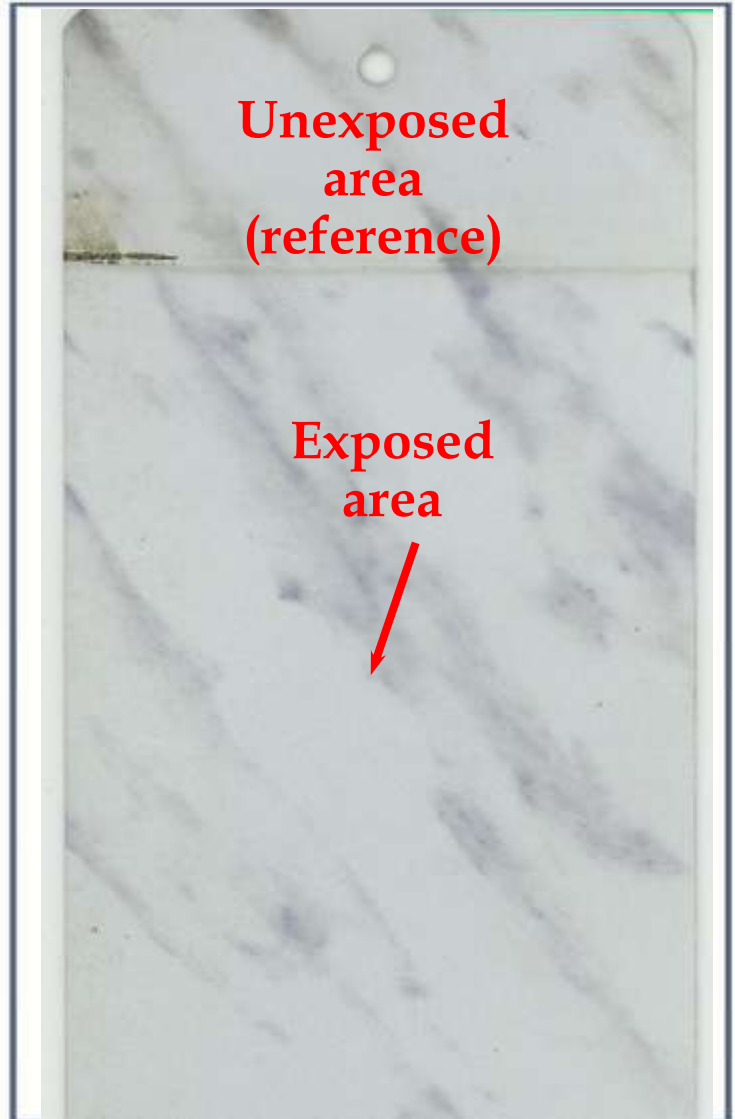
Florida
Test



Total duration:
36 months



From 15/07/2013 to 15/07/2016



LAB. ID NUMBER: 30773
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): 1,22
residual gloss: 95%

Approved
combination:




LAB. ID NUMBER: 31130
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): 1,18
residual gloss: 74%

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

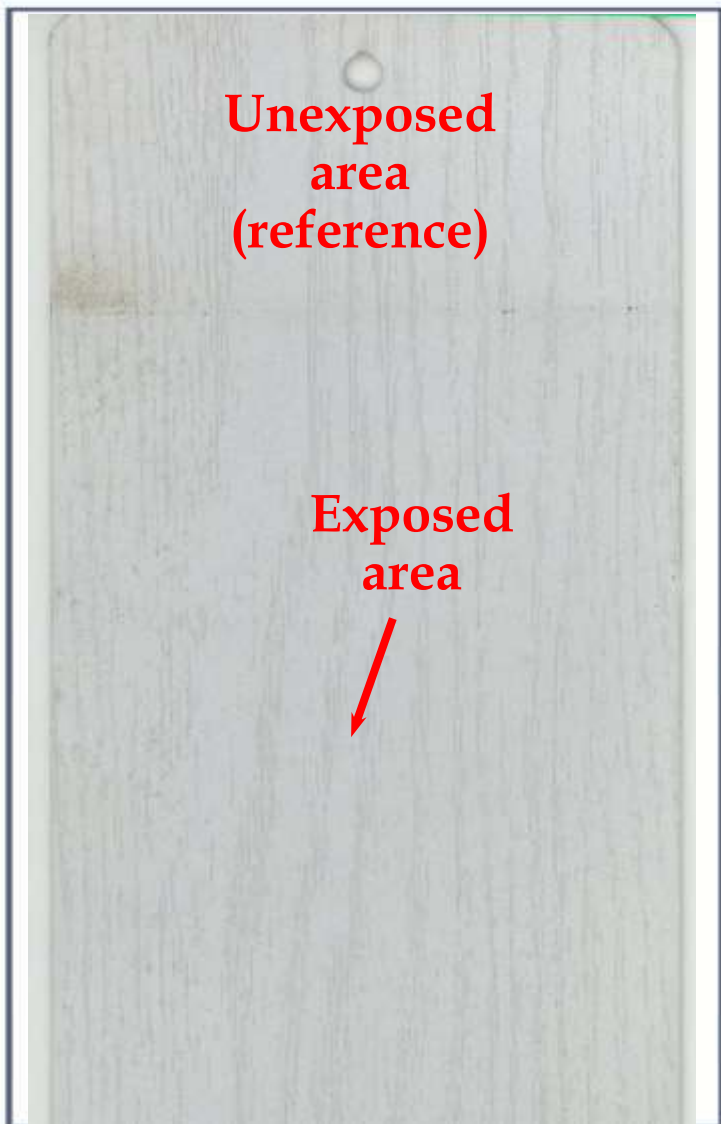
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

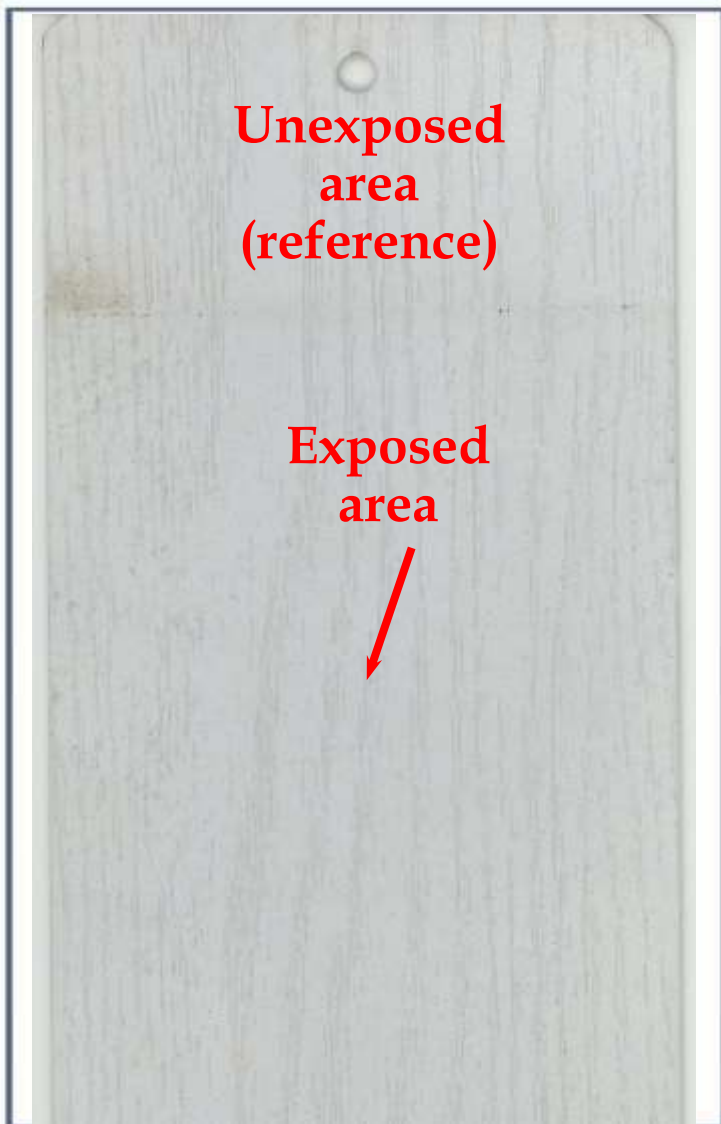
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30833
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,7
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31190
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,87
residual gloss: 77%

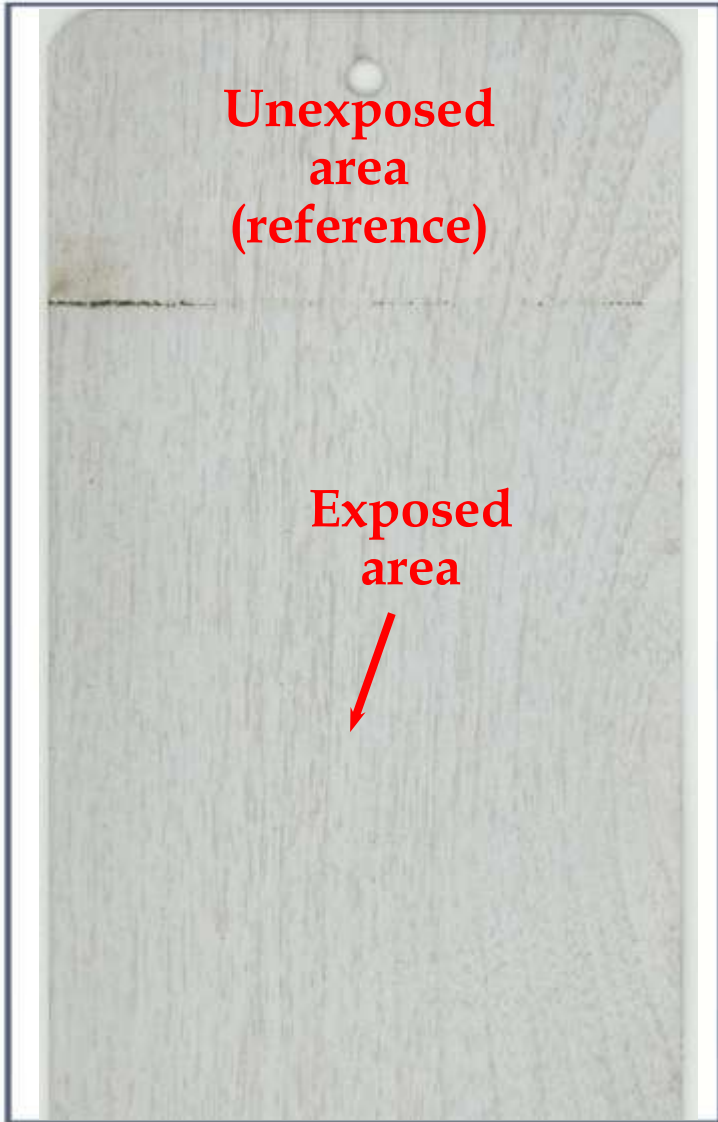
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

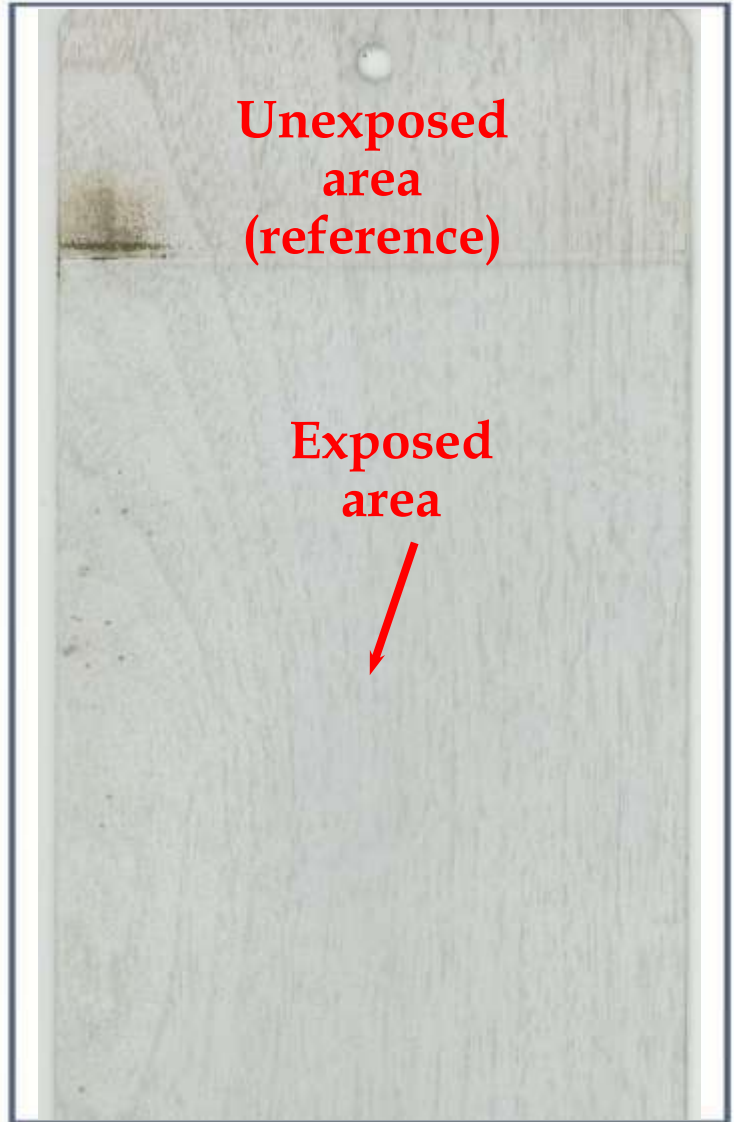
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30834
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 0,67
residual gloss: 96%

Approved
combination:


LAB. ID NUMBER: 31191
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 1,18
residual gloss: 69%

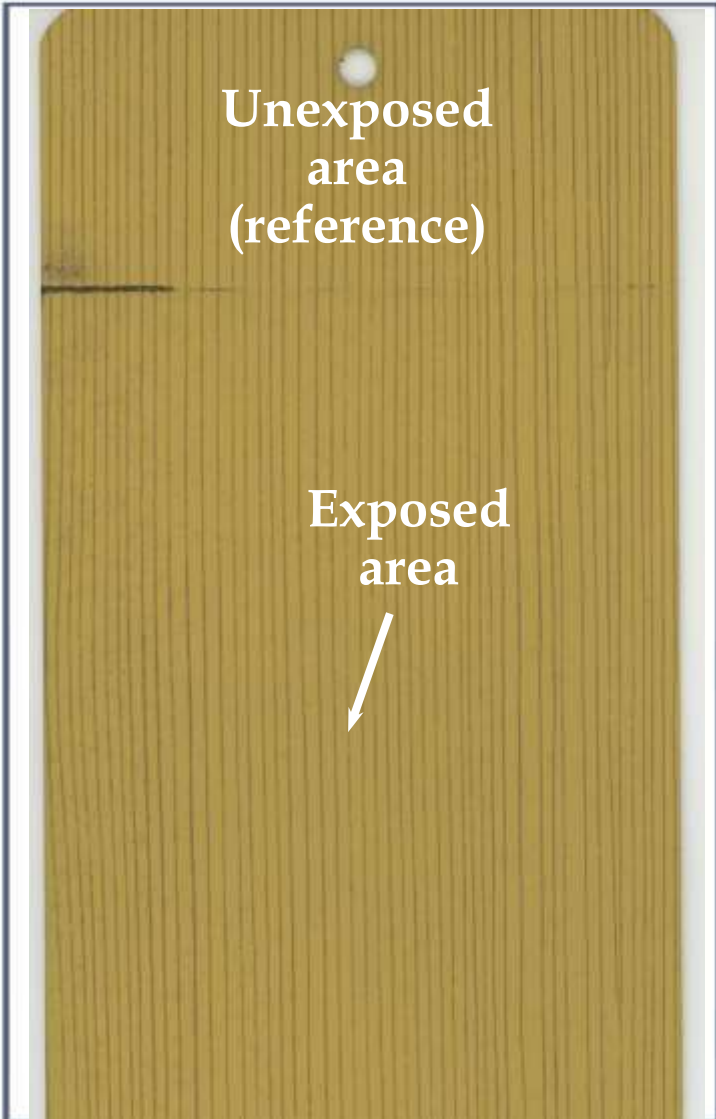
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

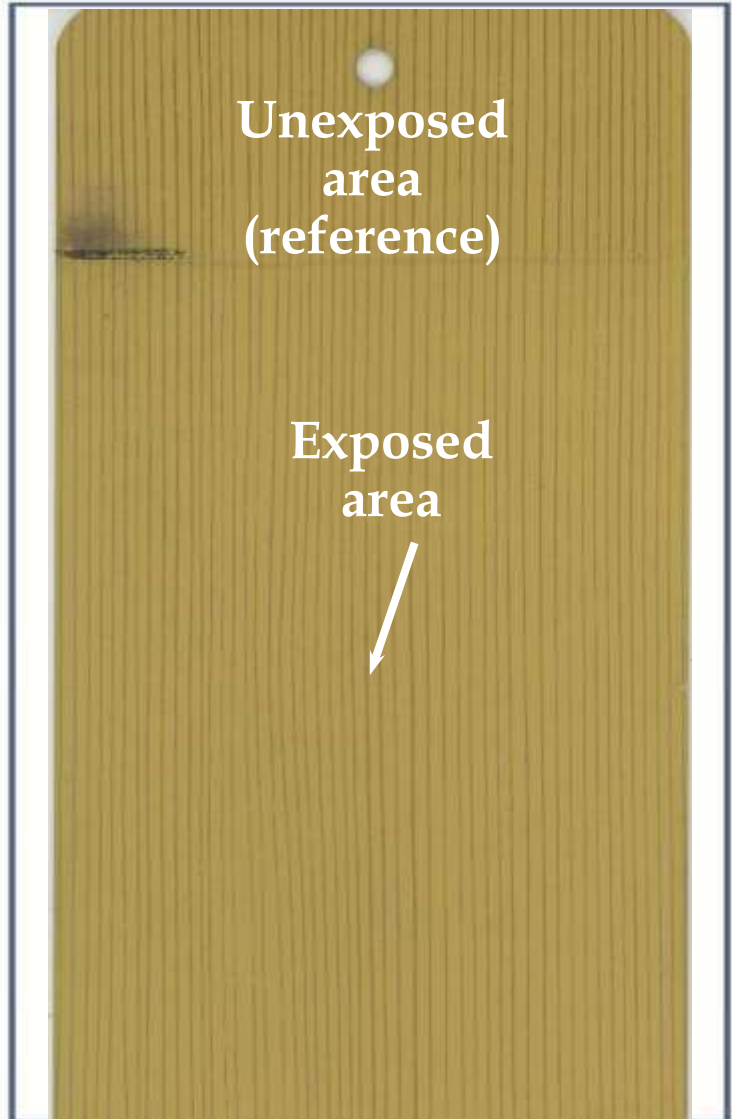
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30837
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **0,53**
residual gloss: **89%**

Approved
combination:


LAB. ID NUMBER: 31194
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **1,70**
residual gloss: **56%**

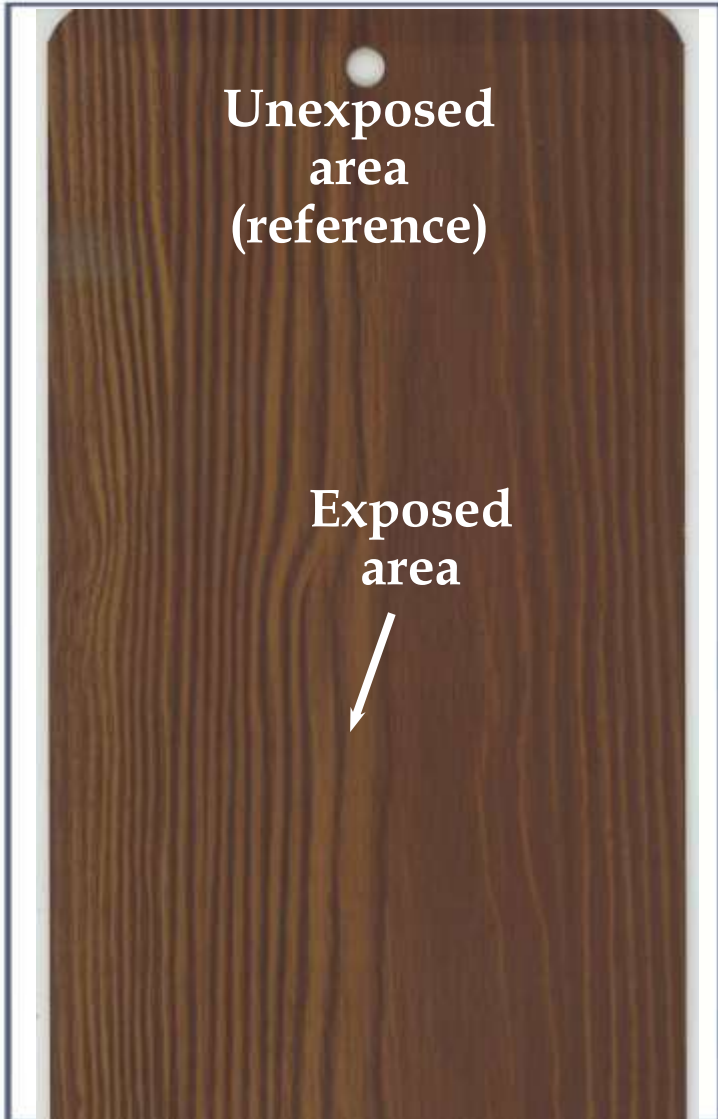
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30777
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/02 L4
Colour variation (ΔE): **1,18**
residual gloss: **98%**

Approved
combination:


LAB. ID NUMBER: 31134
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/02 L4
Colour variation (ΔE): **3,12**
residual gloss: **55%**

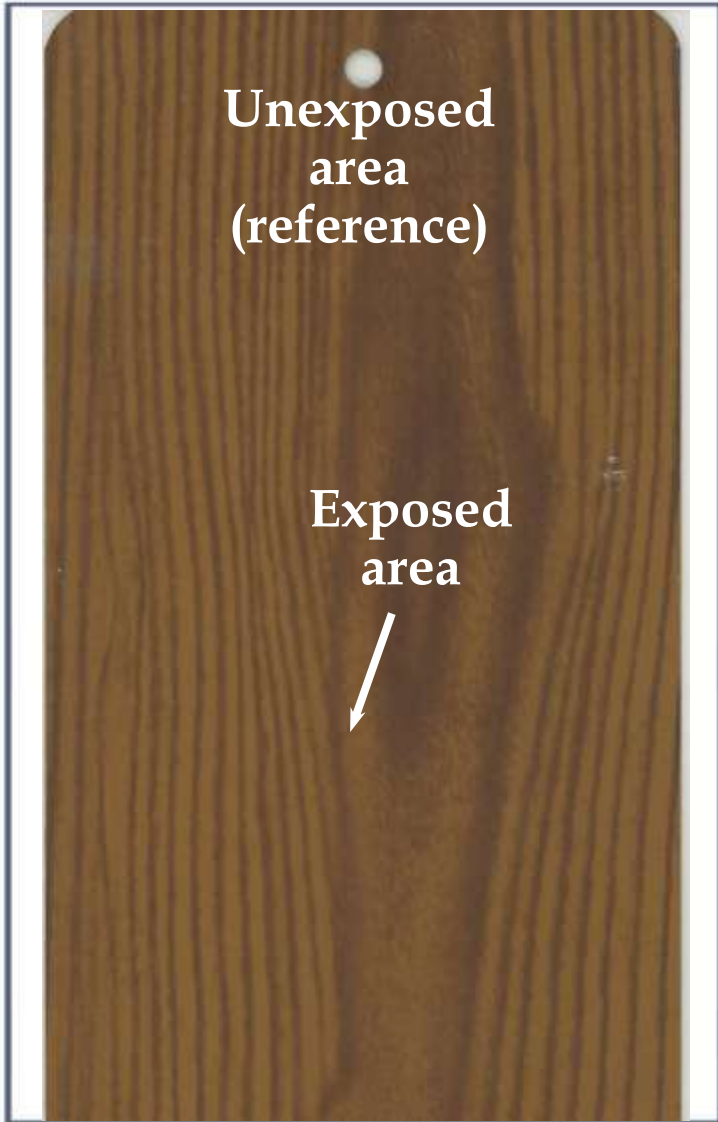
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

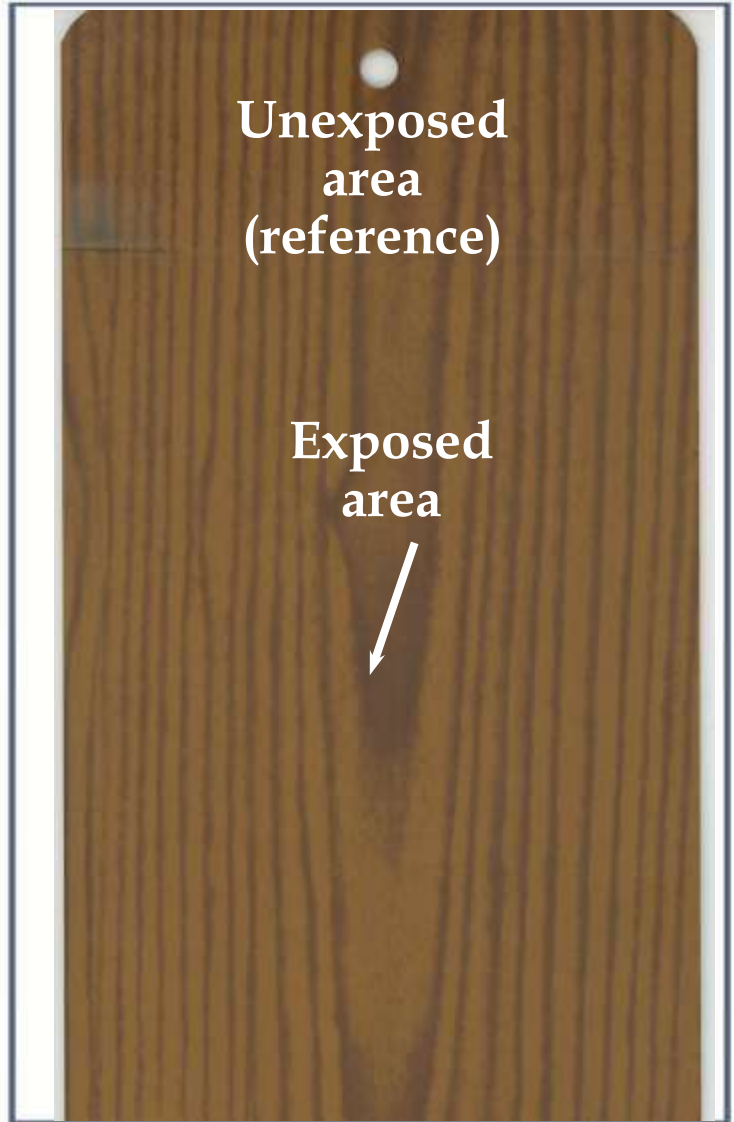
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30842
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): **1,32**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 31199
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): **2,94**
residual gloss: **58%**

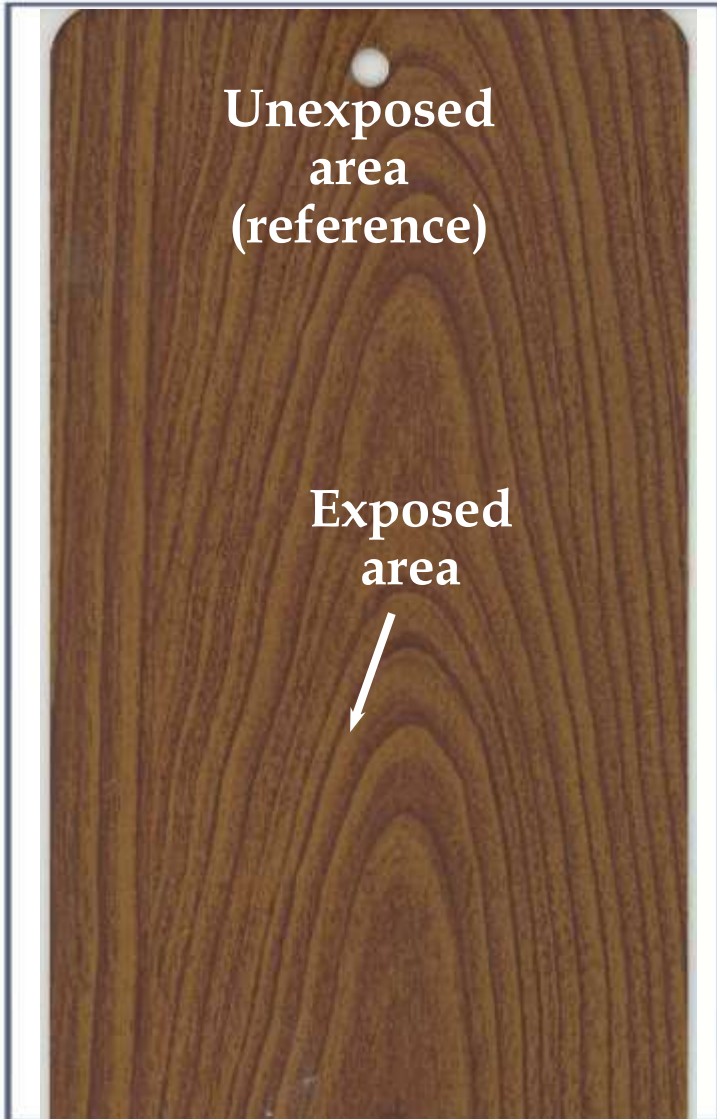
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30843
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **1,24**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 31200
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **3,03**
residual gloss: **58%**

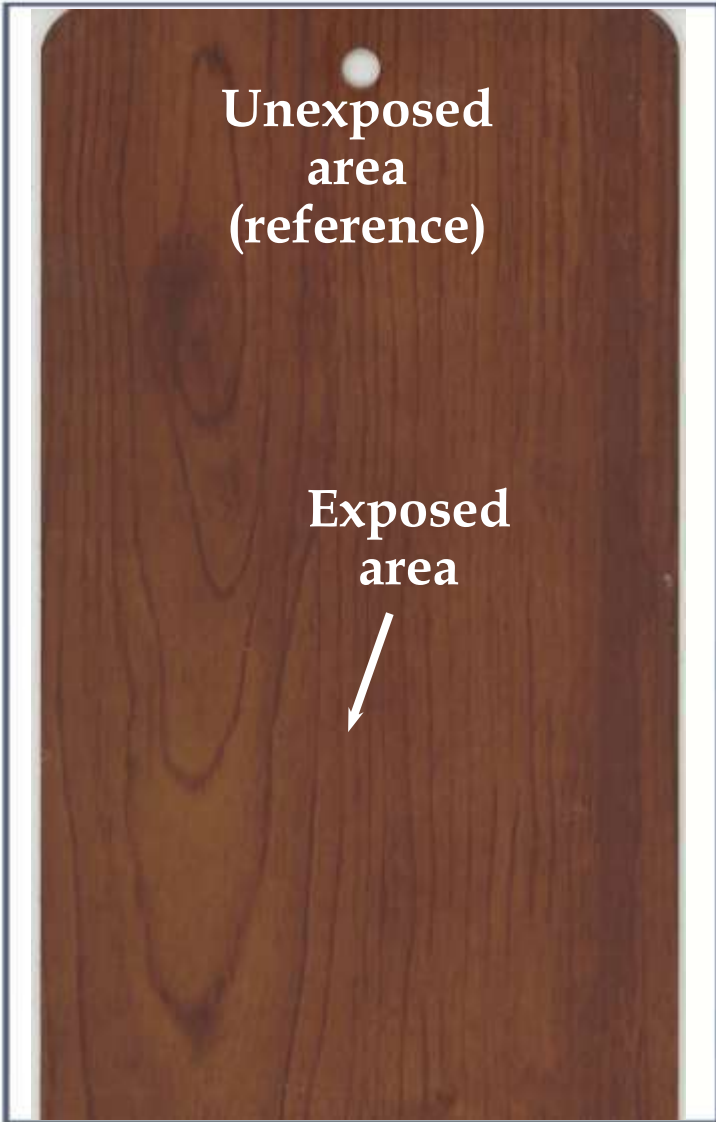
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30844
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 0,97
residual gloss: 98%

Approved
combination:


LAB. ID NUMBER: 31201
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 2,83
residual gloss: 54%

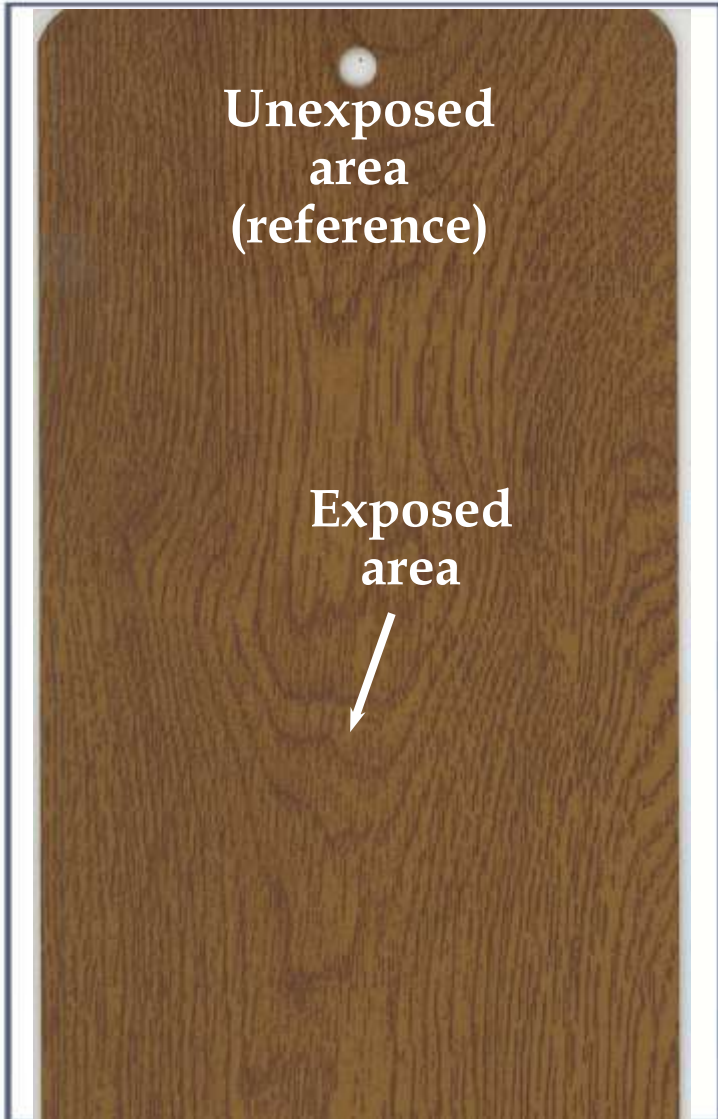
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30845
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): **1,04**
residual gloss: **96%**

Approved
combination:


LAB. ID NUMBER: 31202
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): **2,88**
residual gloss: **61%**

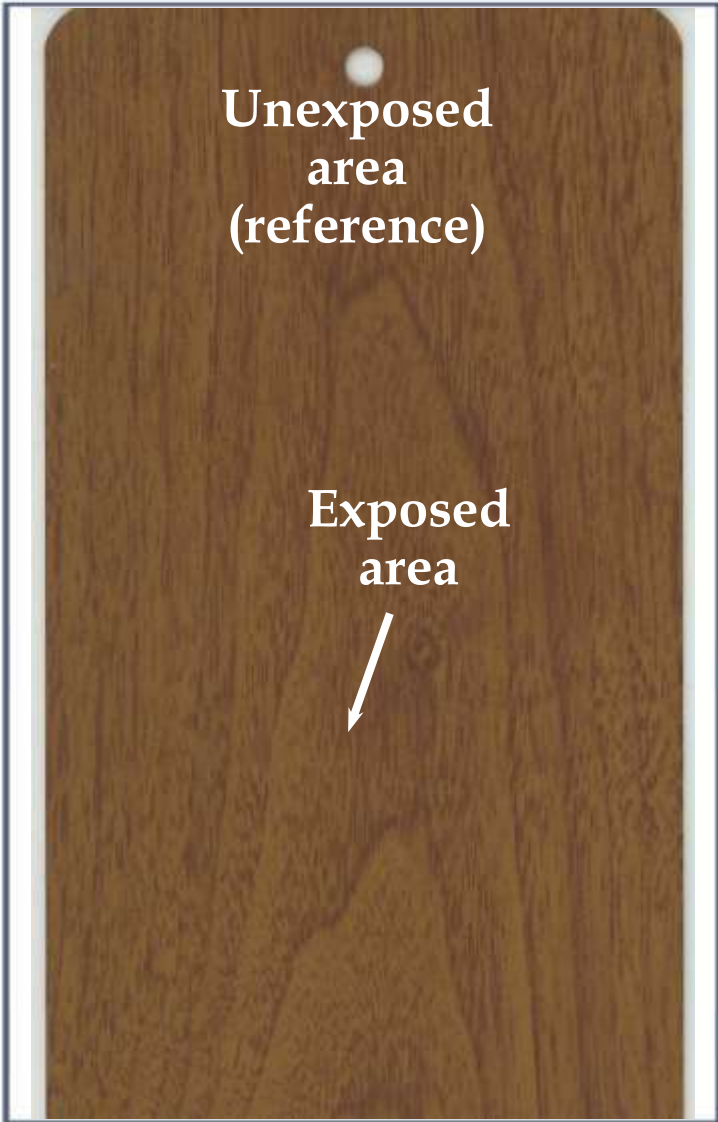
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30846
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 1,10
residual gloss: 96%

Approved
combination:


LAB. ID NUMBER: 31203
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 2,76
residual gloss: 63%

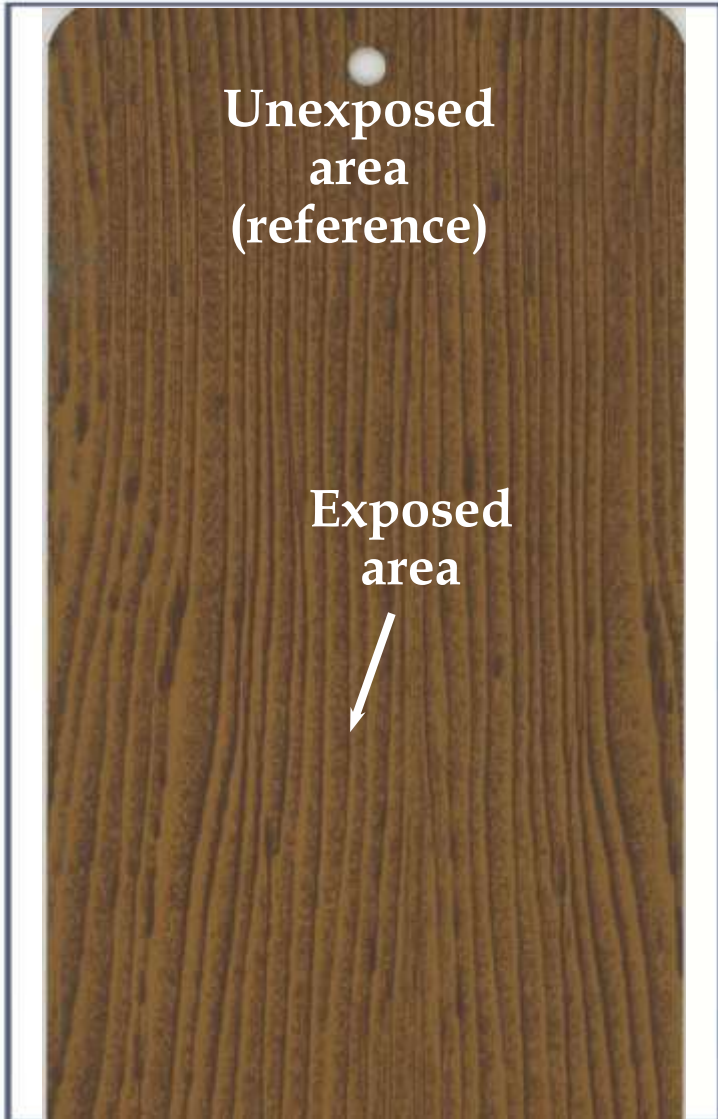
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida Test**

 **Total duration:**
12 months

 From **15/07/2013** to **17/07/2014**



 **Florida Test**

 **Total duration:**
36 months

 From **15/07/2013** to **15/07/2016**



LAB. ID NUMBER: 30847
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 1,05
residual gloss: 100%

Approved combination:


LAB. ID NUMBER: 31204
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 2,88
residual gloss: 57%

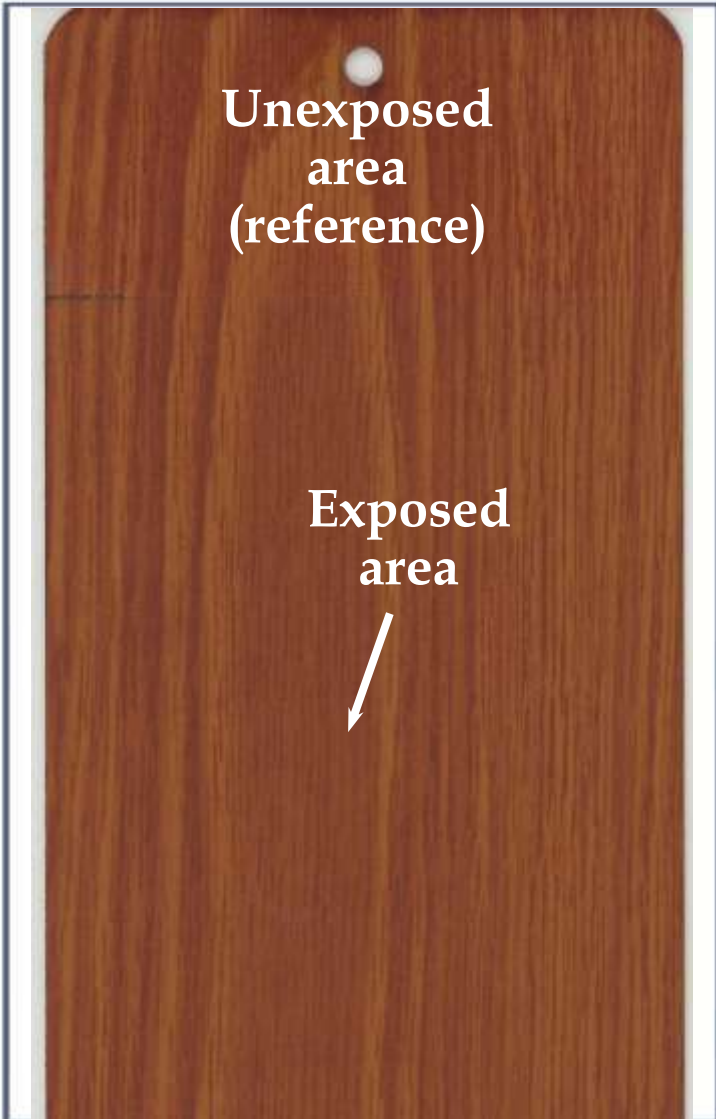
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30849
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 0,96
residual gloss: 94%

Approved
combination:


LAB. ID NUMBER: 31206
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 3,16
residual gloss: 57%

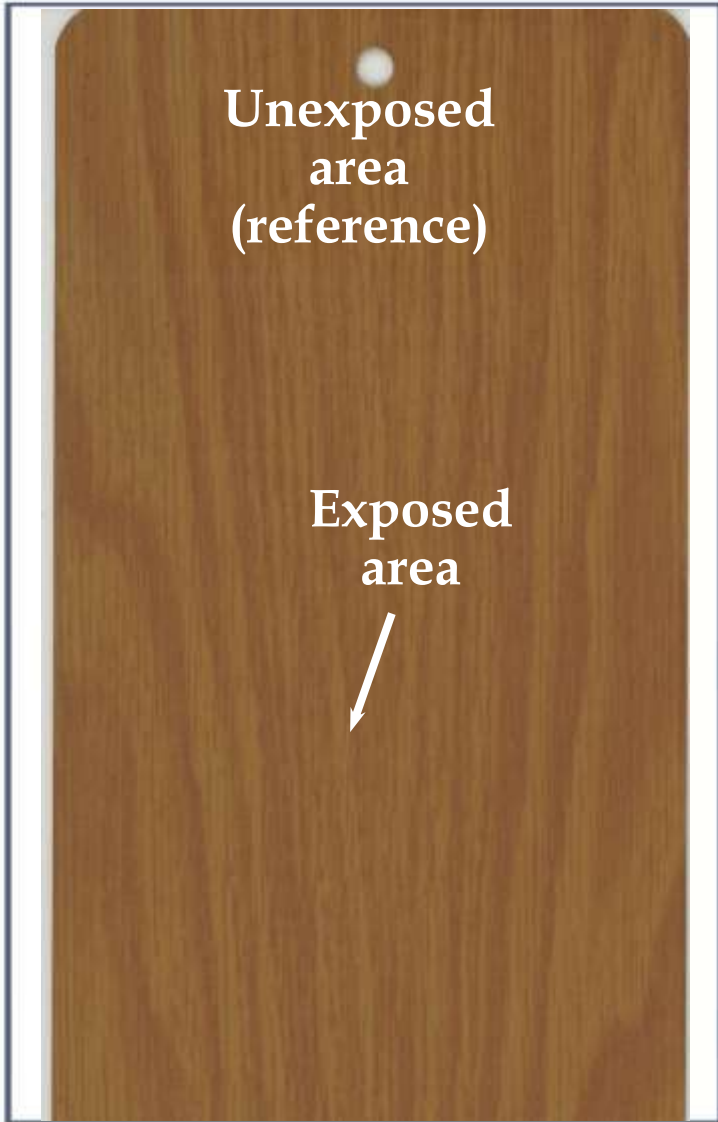
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30779
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82503/09 L4
Colour variation (ΔE): 0,27
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 31136
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82503/09 L4
Colour variation (ΔE): 1,59
residual gloss: 56%

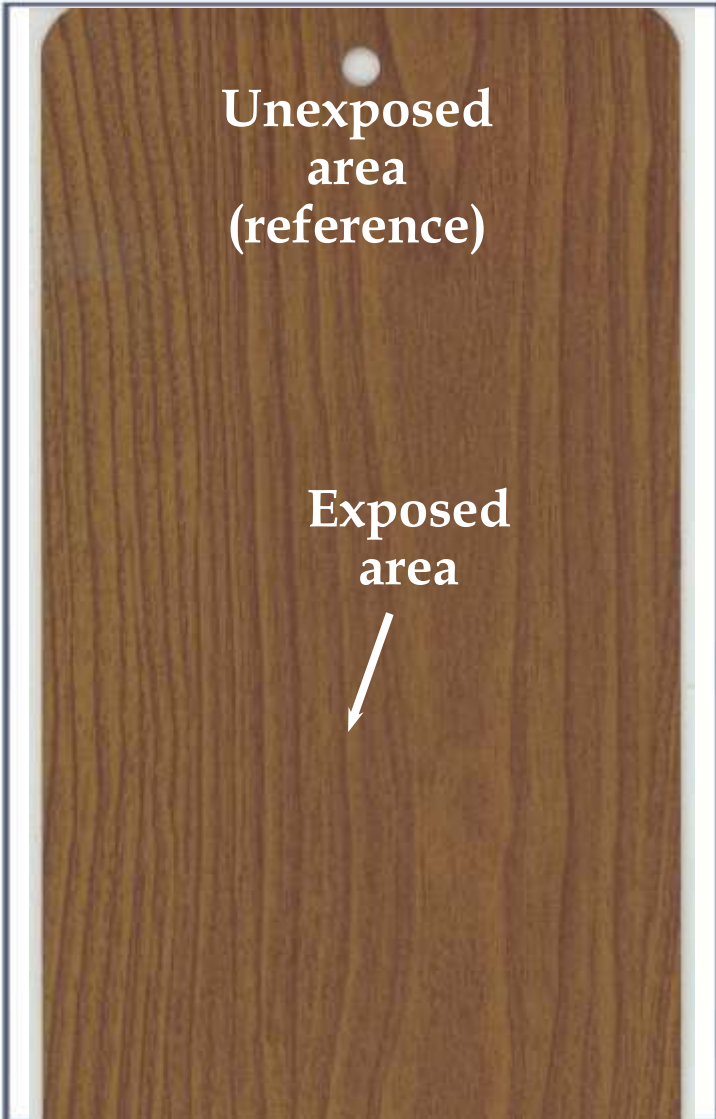
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**




LAB. ID NUMBER: 30855
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 1,27
residual gloss: 95%

Approved
combination:



LAB. ID NUMBER: 31212
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 2,82
residual gloss: 50%

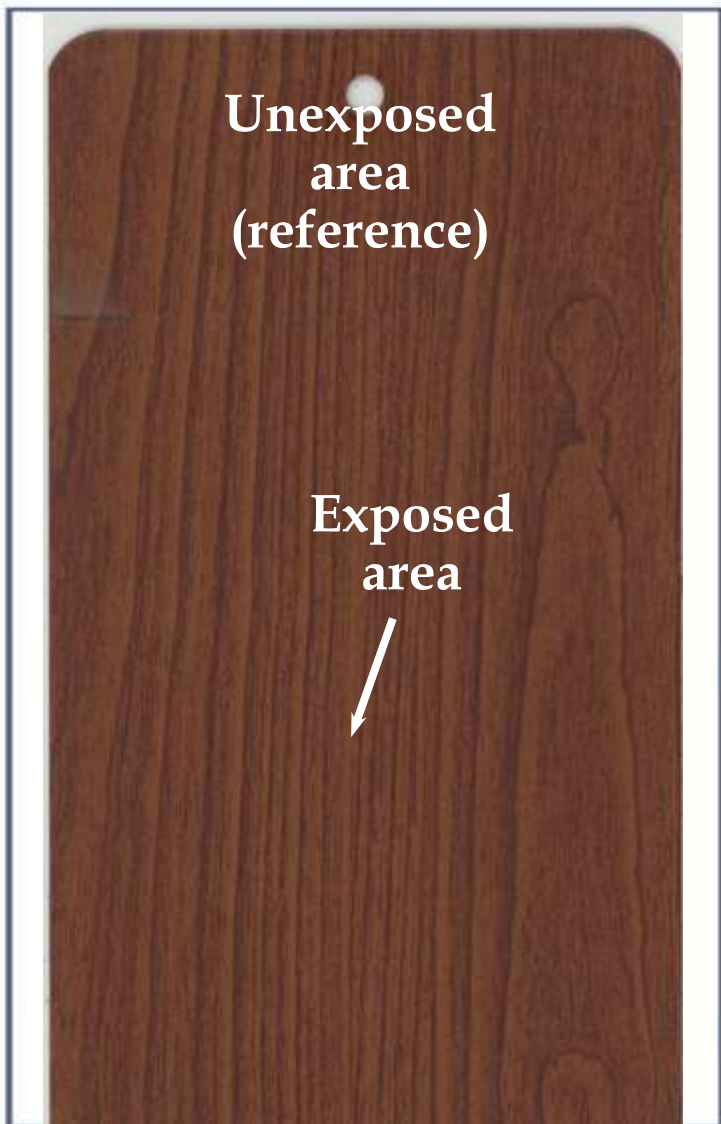
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30860
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,95
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31217
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 2,19
residual gloss: 63%

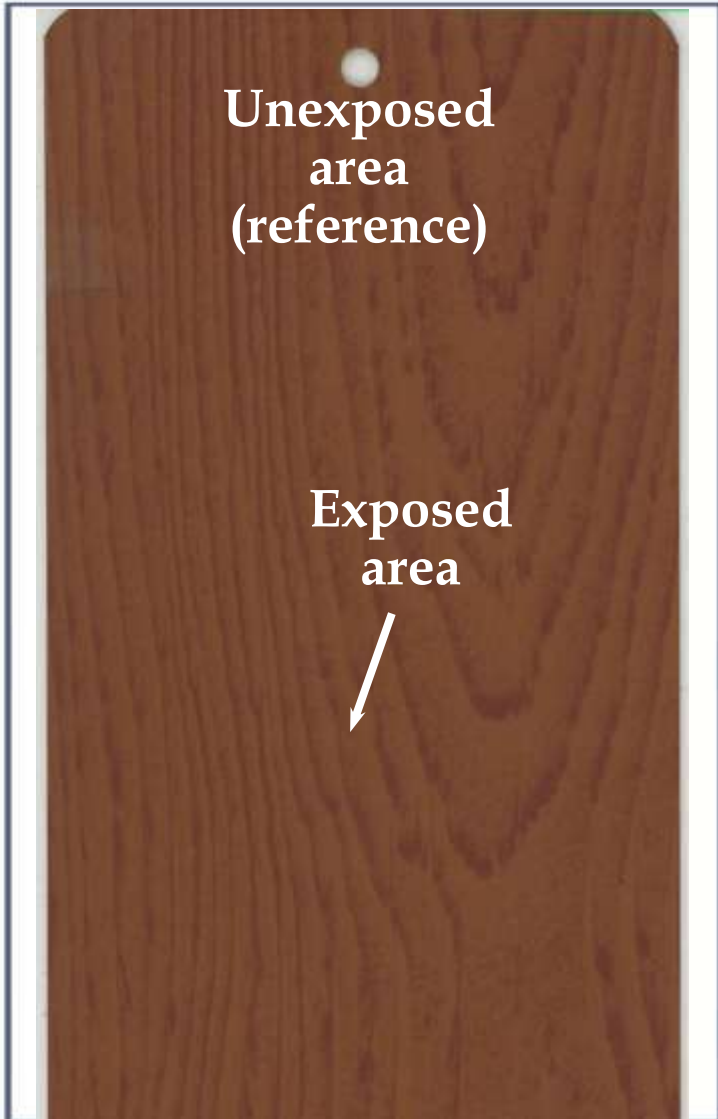
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

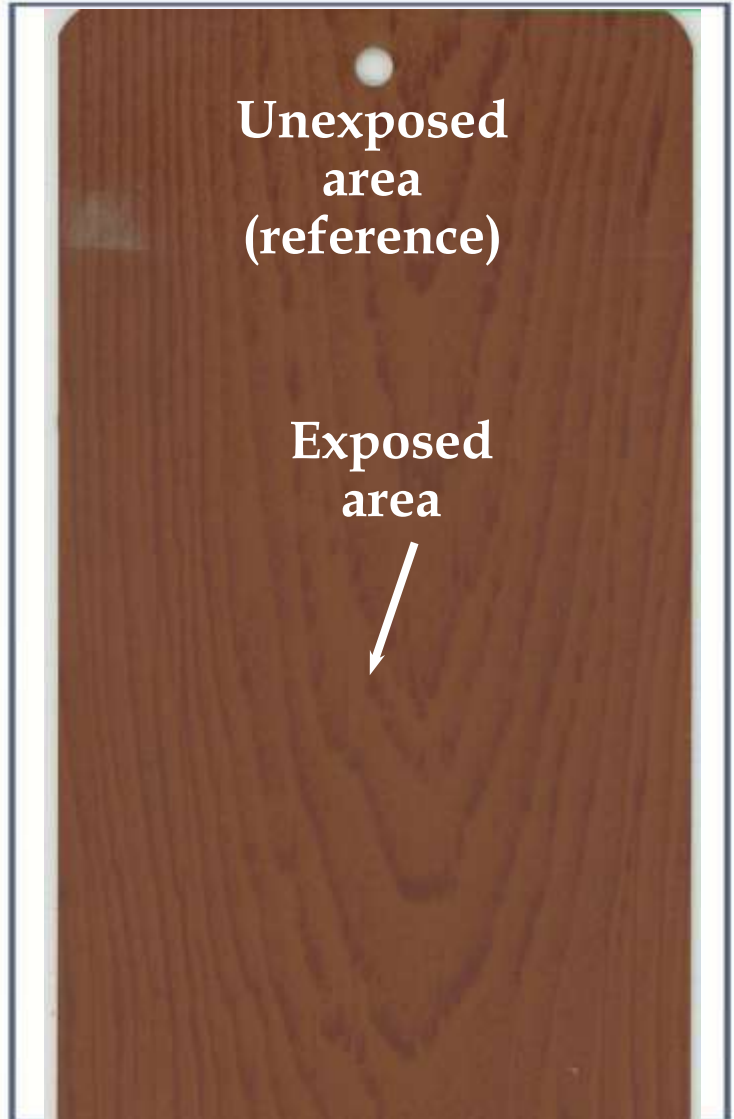
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30861
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **0,49**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31218
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **2,13**
residual gloss: **63%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From 15/07/2013 to 17/07/2014



Florida
Test



Total duration:
36 months



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30862
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 0,54
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31219
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 2,15
residual gloss: 64%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

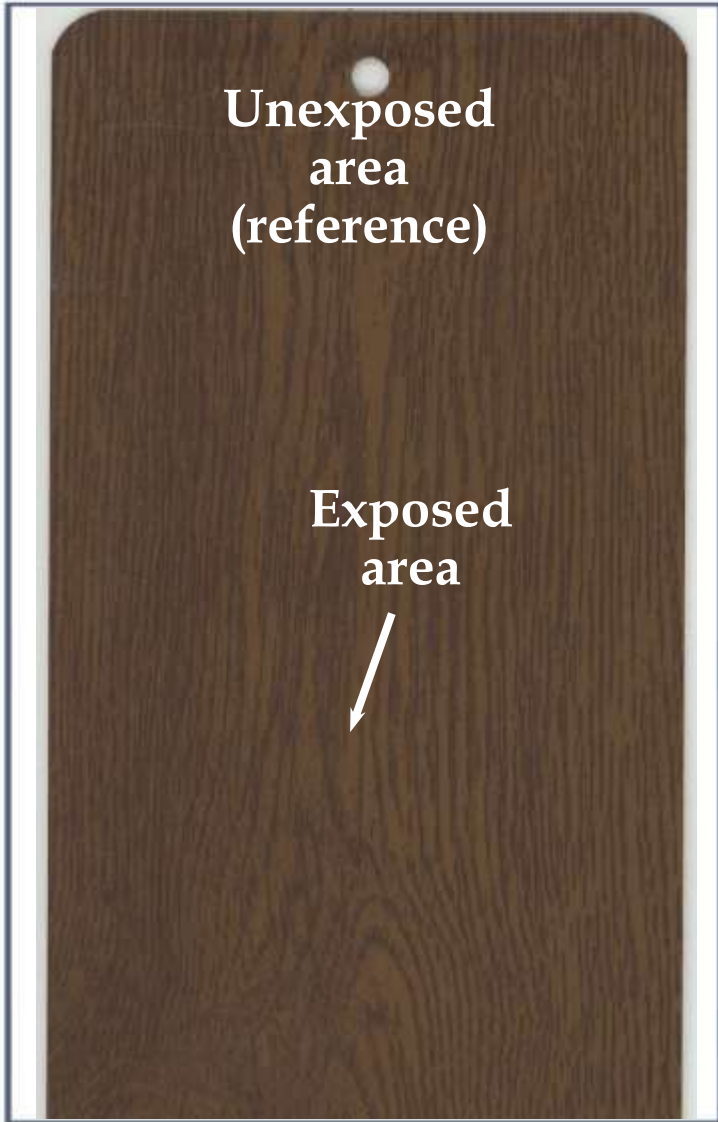
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30876
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82308/17 L4
Colour variation (ΔE): 0,88
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31233
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82308/17 L4
Colour variation (ΔE): 1,91
residual gloss: 56%

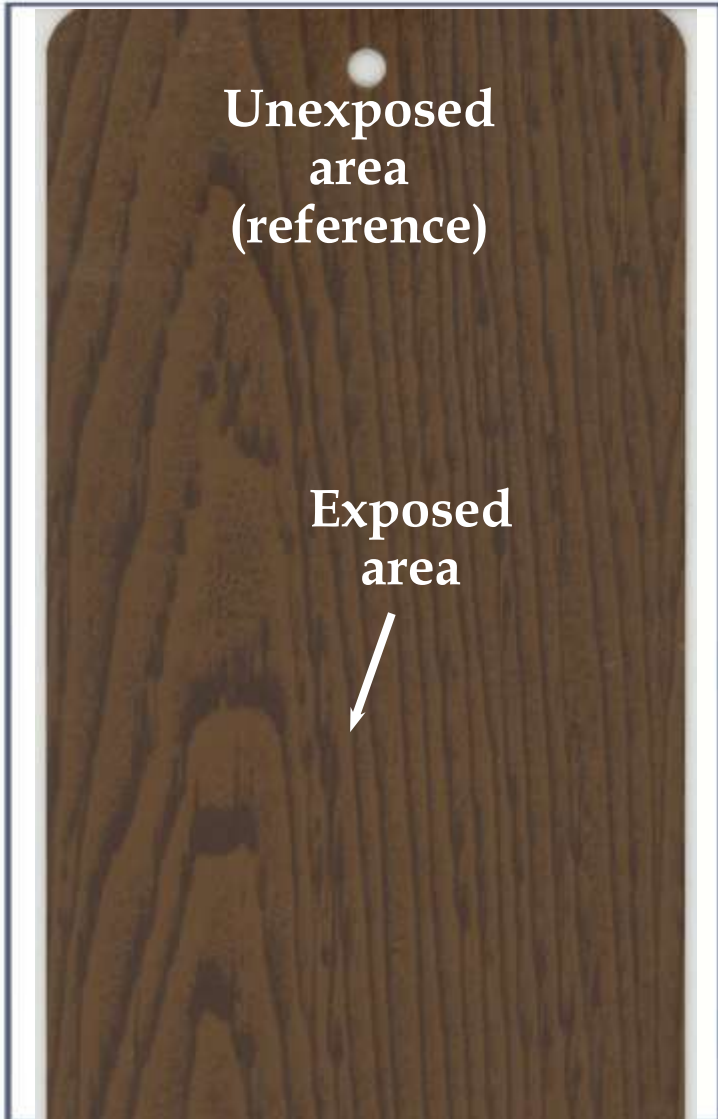
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30878
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 0,78
residual gloss: 98%

Approved
combination:


LAB. ID NUMBER: 31235
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 1,94
residual gloss: 52%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30879
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 0,59
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31236
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 1,52
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47894
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **0,61**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48190
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **2,46**
residual gloss: **65%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47895
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): 1,03
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48191
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): 3,25
residual gloss: 64%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47896
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81413/03 L4
Colour variation (ΔE): **0,84**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48192
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81413/03 L4
Colour variation (ΔE): **3,27**
residual gloss: **61%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47898
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81701/01 L4
Colour variation (ΔE): 0,8
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48194
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81701/01 L4
Colour variation (ΔE): 2,31
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47899
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): **0,72**
residual gloss: **91%**

Approved
combination:



LAB. ID NUMBER: 48195
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): **2,8**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47902
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82001/03 L4
Colour variation (ΔE): **1,01**
residual gloss: **92%**

Approved
combination:



LAB. ID NUMBER: 48198
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82001/03 L4
Colour variation (ΔE): **2,93**
residual gloss: **62%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47903
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 1,00
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48199
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 2,27
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47905
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82502/13 L4
Colour variation (ΔE): 0,83
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48201
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82502/13 L4
Colour variation (ΔE): 3,07
residual gloss: 59%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47906
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/01 L4
Colour variation (ΔE): 0,95
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48202
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/01 L4
Colour variation (ΔE): 3,04
residual gloss: 57%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47907
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): 0,5
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48203
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): 2,32
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47908
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/03 L4
Colour variation (ΔE): **0,59**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 48204
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/03 L4
Colour variation (ΔE): **1,81**
residual gloss: **52%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47909
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 0,65
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48205
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 2,7
residual gloss: 62%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47911
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82508/05 L4
Colour variation (ΔE): 1,00
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48207
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82508/05 L4
Colour variation (ΔE): 3,02
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47912
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82515/01 L4
Colour variation (ΔE): **0,19**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48208
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82515/01 L4
Colour variation (ΔE): **1,81**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



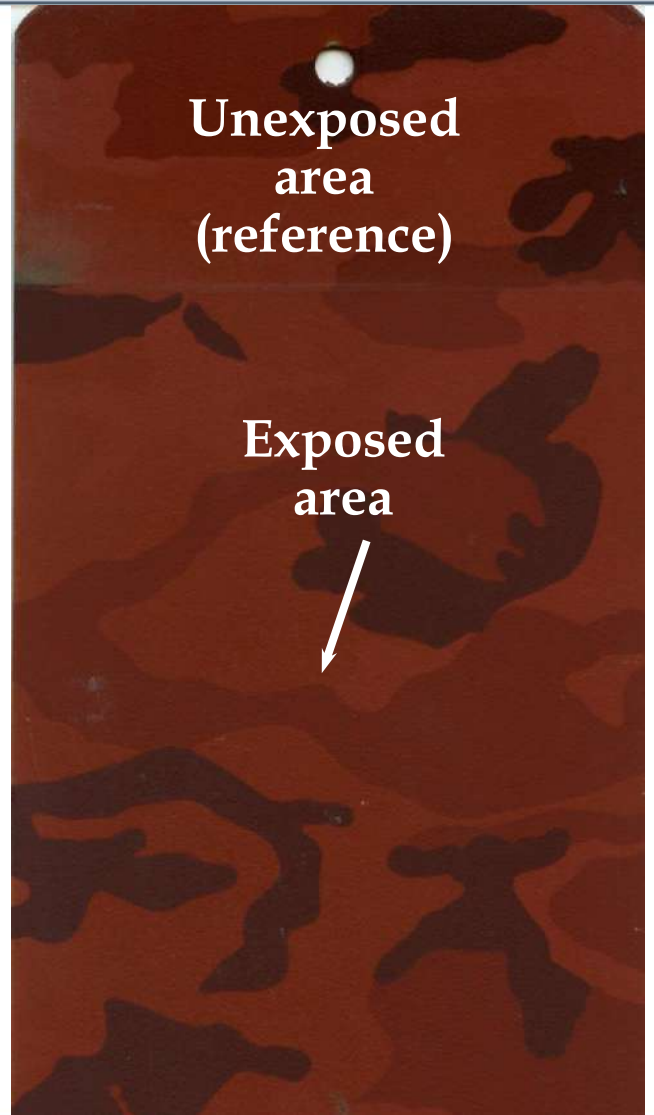
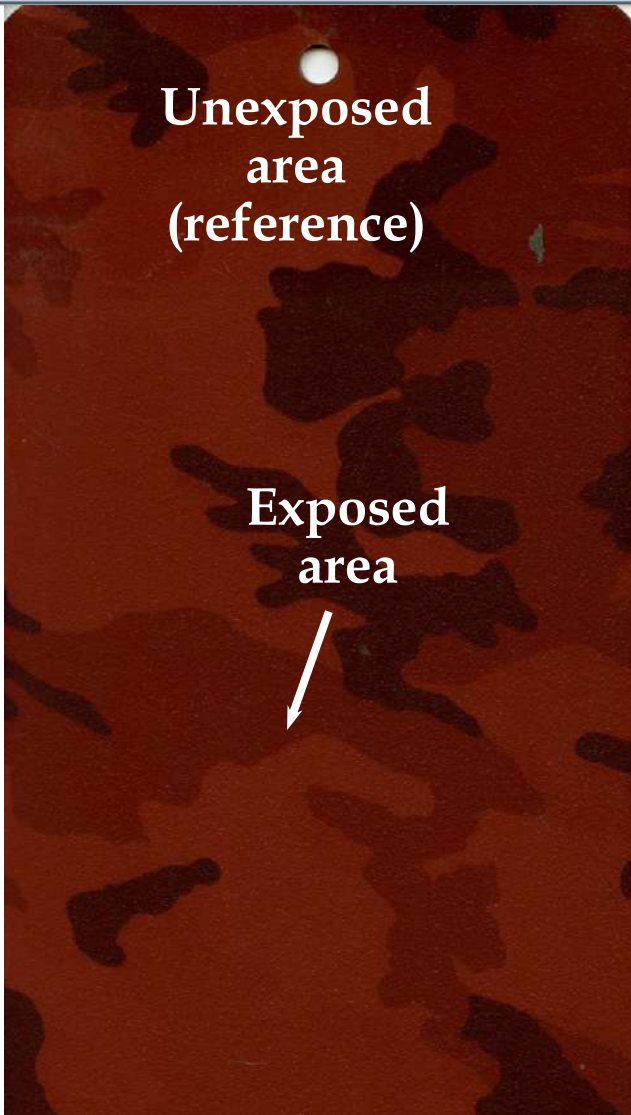
Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**



LAB. ID NUMBER: 47915
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 86010/56 L4
Colour variation (ΔE): **0,62**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48211
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 86010/56 L4
Colour variation (ΔE): **1,47**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47942
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81001/03 L4
Colour variation (ΔE): **1,17**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 48238
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81001/03 L4
Colour variation (ΔE): **2,88**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47943
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81402/02 L4
Colour variation (ΔE): 0,68
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48239
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81402/02 L4
Colour variation (ΔE): 2,32
residual gloss: 51%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47946
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81414/10 L4
Colour variation (ΔE): **1,09**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48242
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81414/10 L4
Colour variation (ΔE): **2,82**
residual gloss: **52%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47947
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81415/02 L4
Colour variation (ΔE): 0,95
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48243
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81415/02 L4
Colour variation (ΔE): 2,78
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47948
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 0,97
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48244
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 2,84
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47949
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81421/08 L4
Colour variation (ΔE): 1,08
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48245
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81421/08 L4
Colour variation (ΔE): 2,65
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47950
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/10 L4
Colour variation (ΔE): 1,26
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48246
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/10 L4
Colour variation (ΔE): 2,96
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47951
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/11 L4
Colour variation (ΔE): 1,06
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48247
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/11 L4
Colour variation (ΔE): 2,85
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47952
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81436/02 L4
Colour variation (ΔE): 0,93
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48248
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81436/02 L4
Colour variation (ΔE): 2,85
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47954
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): 1,07
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48250
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): 2,87
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47956
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81816/01 L4
Colour variation (ΔE): **0,99**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48252
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81816/01 L4
Colour variation (ΔE): **2,75**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47959
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 0,98
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48255
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 2,84
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47961
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/12 L4
Colour variation (ΔE): **0,91**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48257
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/12 L4
Colour variation (ΔE): **2,97**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47964
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82502/02 L4
Colour variation (ΔE): **0,98**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48260
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82502/02 L4
Colour variation (ΔE): **2,86**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47969
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 81406/04 L4
Colour variation (ΔE): 0,79
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48265
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 81406/04 L4
Colour variation (ΔE): 2,71
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



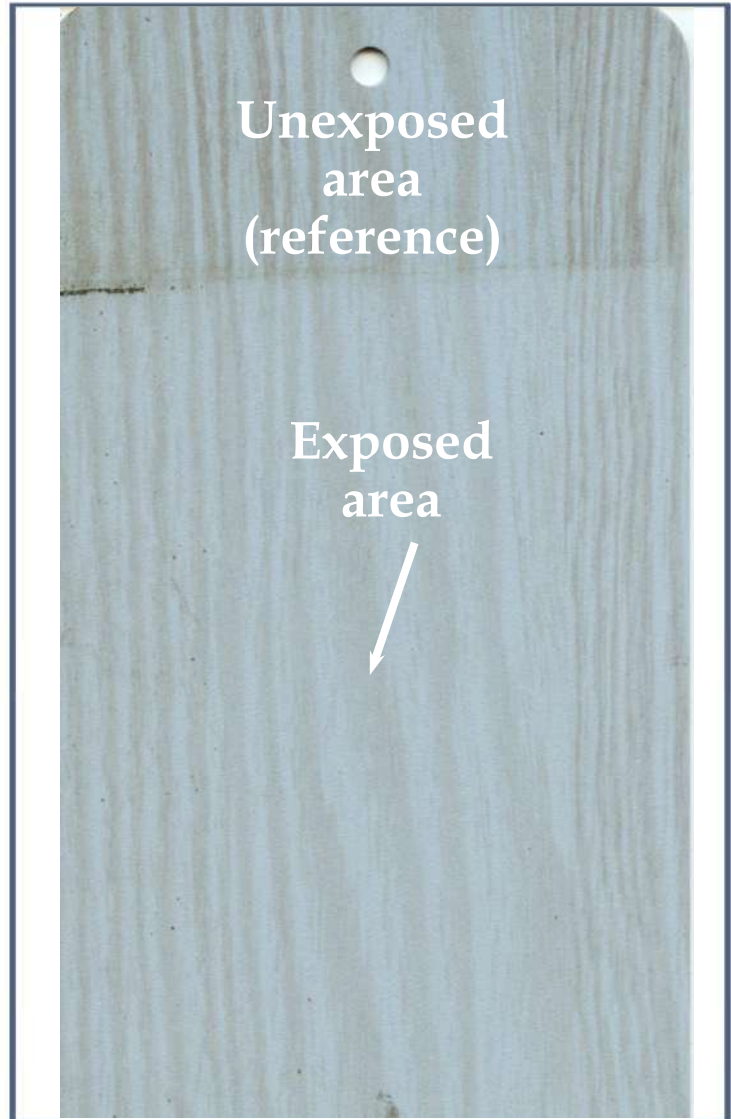
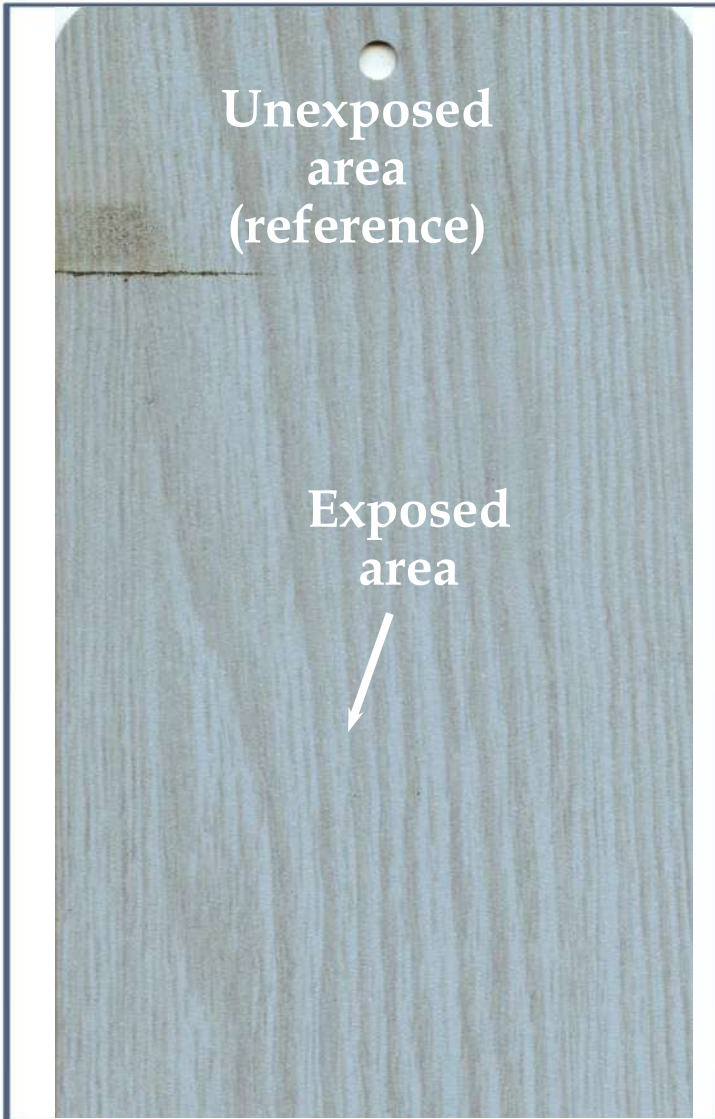
Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**



LAB. ID NUMBER: 47983
POWDER COATING: DS-0731S
HEAT TRANSFER FILM: 82513/11 L8
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48279
POWDER COATING: DS-0731S
HEAT TRANSFER FILM: 82513/11 L8
Colour variation (ΔE): 1,76
residual gloss: 62%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 47989
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 81304/02 L8
Colour variation (ΔE): **0,39**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48285
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 81304/02 L8
Colour variation (ΔE): **1,58**
residual gloss: **83%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 47991
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): **0,61**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48287
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): **1,36**
residual gloss: **90%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



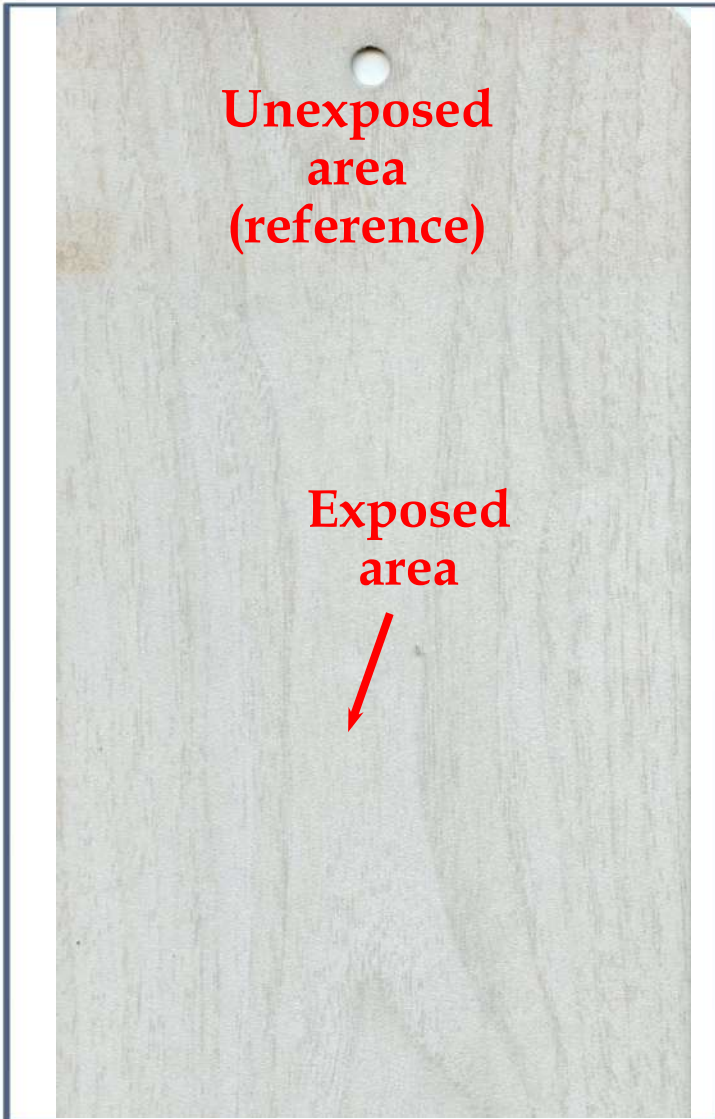
Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**



LAB. ID NUMBER: 47992
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 0,98
residual gloss: 93%

Approved
combination:



LAB. ID NUMBER: 48288
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 1,17
residual gloss: 78%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47993
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81001/01 L4
Colour variation (ΔE): 0,8
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48289
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81001/01 L4
Colour variation (ΔE): 2,46
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47994
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 1,56
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48290
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 2,74
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47995
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): **0,99**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48291
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): **2,26**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47999
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81407/01 L4
Colour variation (ΔE): **0,61**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48295
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81407/01 L4
Colour variation (ΔE): **2,26**
residual gloss: **62%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48000
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): **1,16**
residual gloss: **94%**

Approved
combination:



LAB. ID NUMBER: 48296
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): **2,94**
residual gloss: **63%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48001
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 0,76
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48297
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 2,29
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48003
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82309/03 L4
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48299
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82309/03 L4
Colour variation (ΔE): 2,87
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48007
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **0,81**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48303
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **2,00**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48014
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81832/01 L4
Colour variation (ΔE): **0,94**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48310
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81832/01 L4
Colour variation (ΔE): **2,27**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48016
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82304/02 L4
Colour variation (ΔE): **0,74**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48312
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82304/02 L4
Colour variation (ΔE): **1,83**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48017
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): **0,54**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48313
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): **1,84**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48021
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): **0,91**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48317
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): **2,06**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48024
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): 1,1
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48320
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): 2,25
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48028
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/01 L4
Colour variation (ΔE): **0,49**
residual gloss: **87%**

Approved
combination:



LAB. ID NUMBER: 48324
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/01 L4
Colour variation (ΔE): **1,55**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48029
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/09 L4
Colour variation (ΔE): **1,06**
residual gloss: **82%**

Approved
combination:



LAB. ID NUMBER: 48325
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/09 L4
Colour variation (ΔE): **2,89**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48050
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81803/01 L4
Colour variation (ΔE): 0,76
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48346
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81803/01 L4
Colour variation (ΔE): 1,89
residual gloss: 50%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48052
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81836/01 L4
Colour variation (ΔE): **1,12**
residual gloss: **94%**

Approved
combination:



LAB. ID NUMBER: 48348
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81836/01 L4
Colour variation (ΔE): **1,87**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48053
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/02 L4
Colour variation (ΔE): **0,83**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48349
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/02 L4
Colour variation (ΔE): **0,48**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48054
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 0,78
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48350
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 1,53
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48055
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): **0,45**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48351
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): **1,21**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48056
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82507/18 L4
Colour variation (ΔE): 1,05
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48352
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82507/18 L4
Colour variation (ΔE): 1,94
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48084
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82507/07 L4
Colour variation (ΔE): 1,95
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48380
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82507/07 L4
Colour variation (ΔE): 2,15
residual gloss: 87%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48085
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82512/02 L4
Colour variation (ΔE): 1,07
residual gloss: 86%

Approved
combination:



LAB. ID NUMBER: 48381
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82512/02 L4
Colour variation (ΔE): 2,64
residual gloss: 93%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48087
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82602/08 L4
Colour variation (ΔE): **0,61**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48383
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82602/08 L4
Colour variation (ΔE): **1,88**
residual gloss: **84%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).